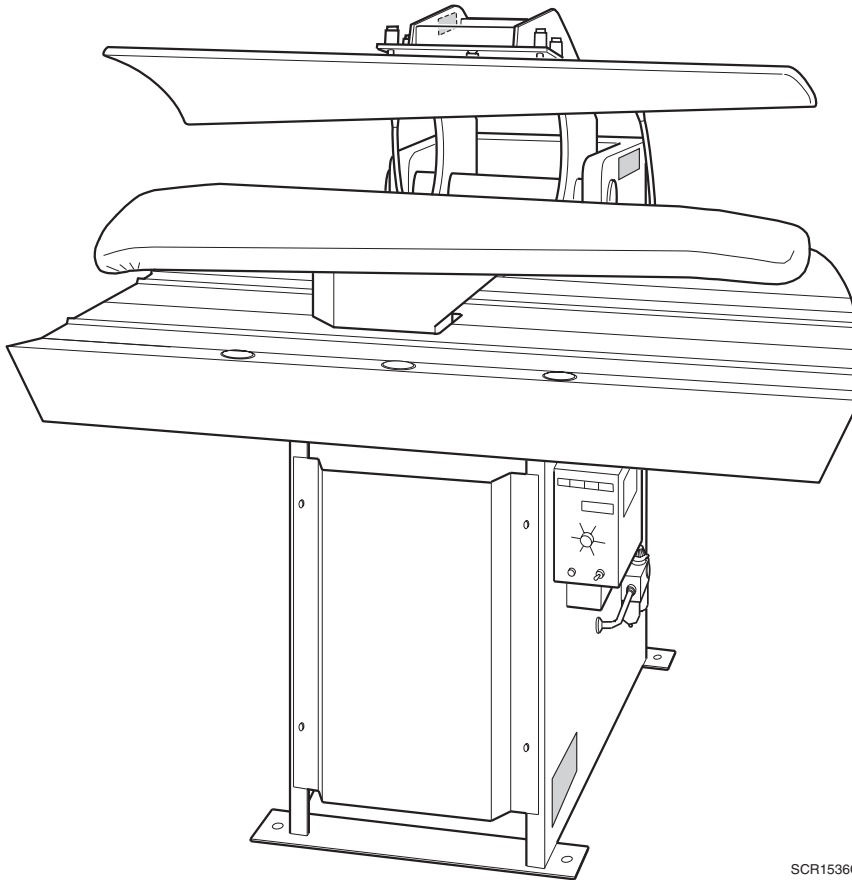


Laundry Presses

For Models Made After 1984

Refer to Page 5 for Model Numbers



SCR1536C

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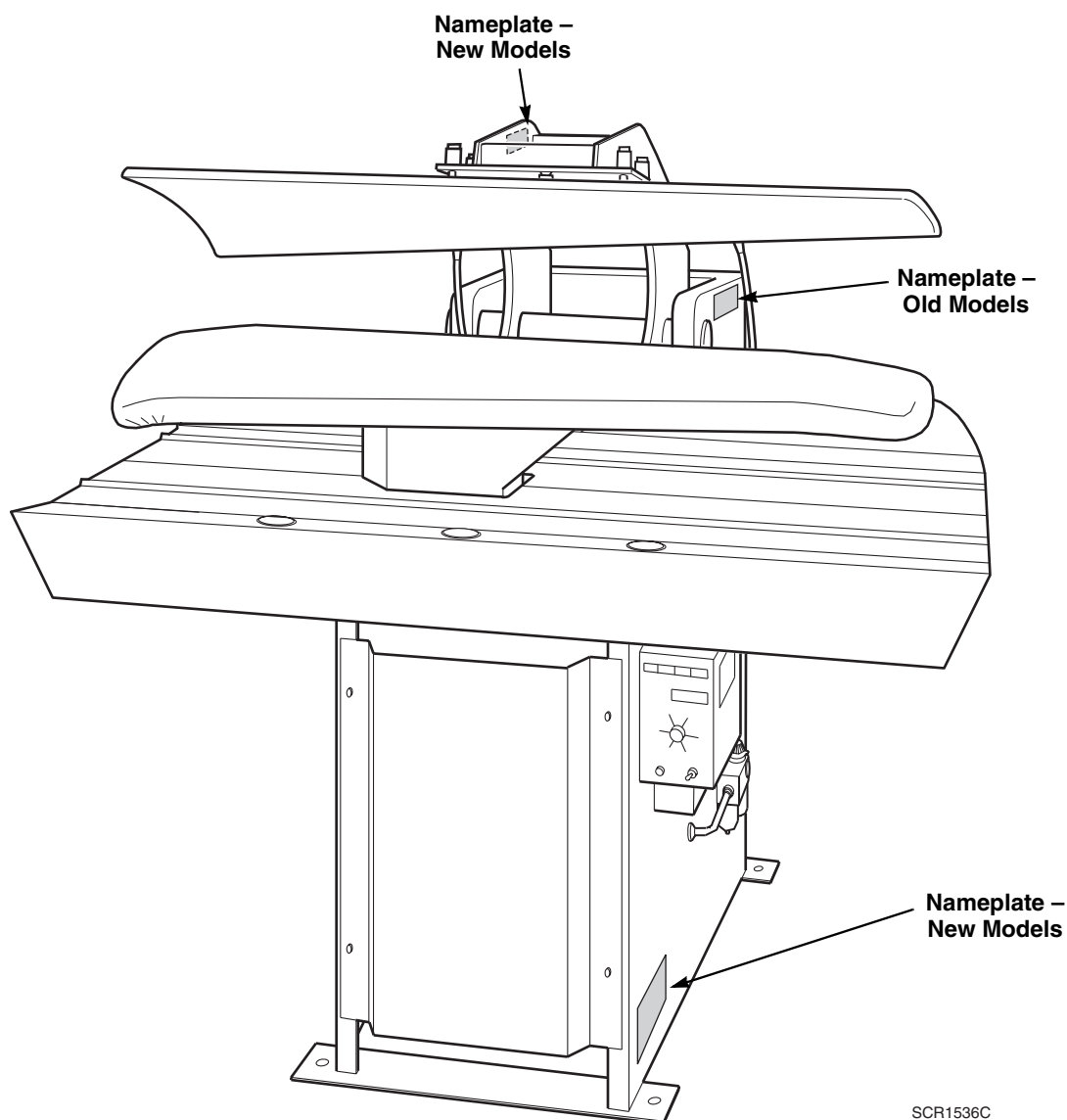
Parts Ordering Information

If literature or replacement parts are required, contact the source from which the machine was purchased or contact Alliance Laundry Systems LLC at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate as shown.



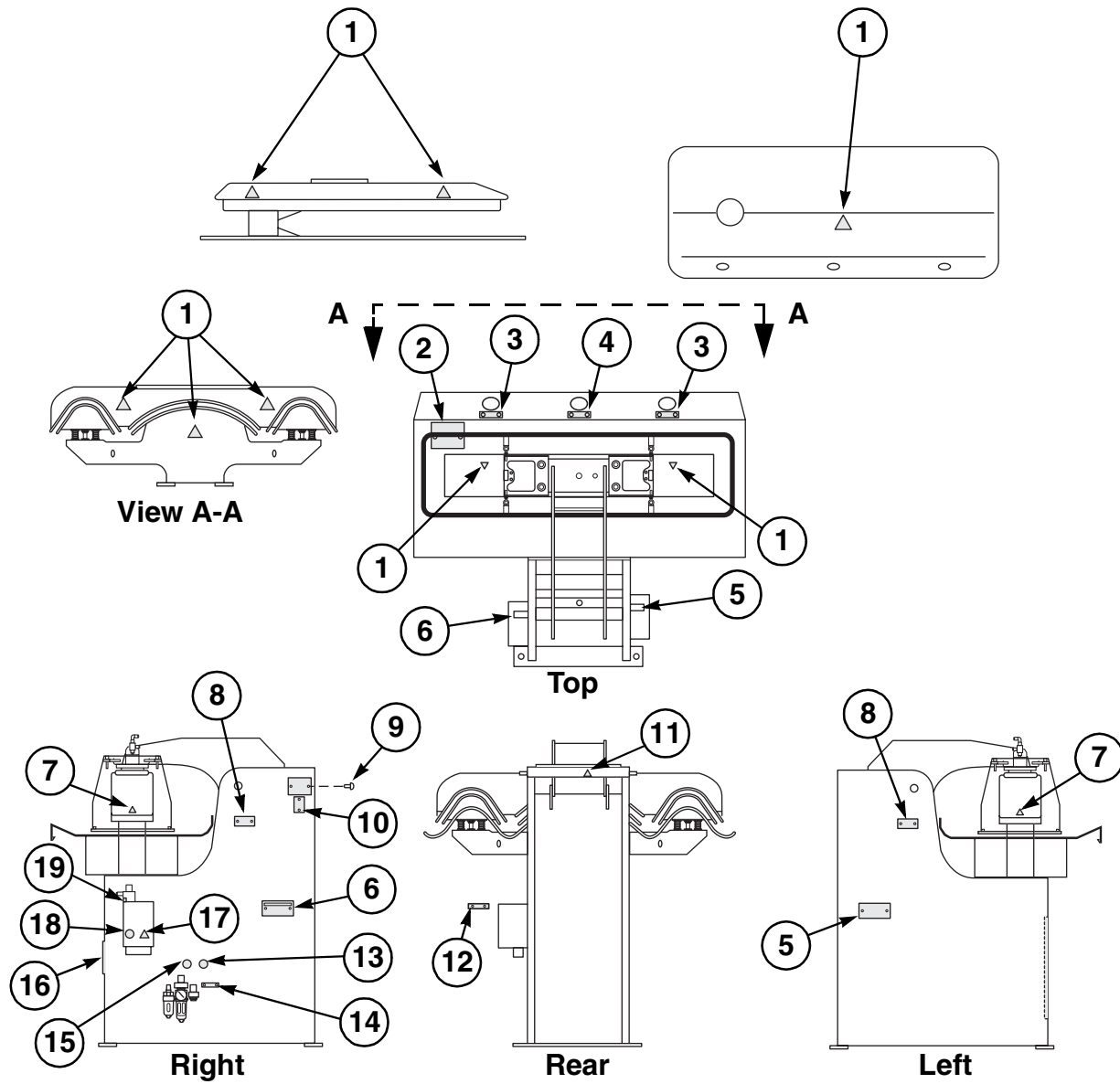
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Model Identification

Information in this manual is applicable to these Laundry Presses::

1854	A1854
218	A218
222	A222
2442	A2442
3612	A3612
451	A451
554	A554

Label Application – CE Models



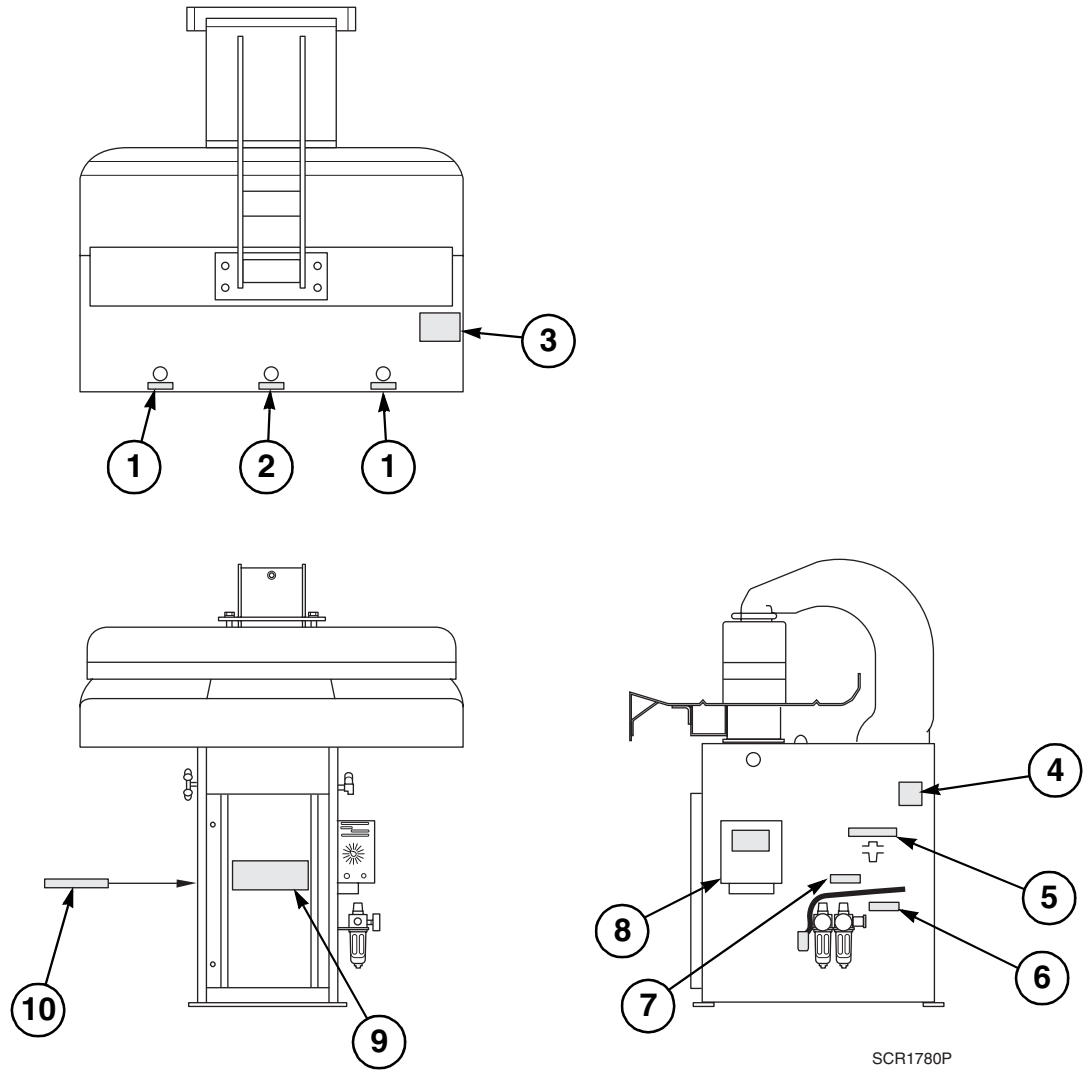
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Label Application – CE Models

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-21422	Reset Timer Label	
	J200139600	Lockout/Tagout Warning Decal	
	J1326156	Air Pressure Label	
	J200156500	Shut-Off Warning Decal	
	J1550300	Read Instruction Manual Label	
1	J1636067	Burn Hazard Label	3 required
2	J33-013	Do Not Lift Table Label	
3	JA-35954	Close Label	2 required
4	JA-35953	Open Label	
5	JA-17840	Steam Return Label	
6	JA-17841	Steam Inlet Label	
7	J1636059	Burn Hazard Label	2 required
8	N/A	Hot Pipes Warning	2 required
9	JC-51528	Blind Rivet	2 required
10	J1636075	Nameplate	
11	J1550326	Safety Label	ISO triangle
12	N/A	Timer Rating Label	
13	J1550540	Safety Label	ISO triangle
14	JA-17842	Air Inlet Label	
15	J1550359	Safety Label	ISO triangle
16	70240901	Nameplate Overlay	
17	J1550342	Safety Label	ISO triangle
18	J1550334	Lockout Electrical Service Label	
19	J1636042	Reset Label	

N/A = Part no longer available

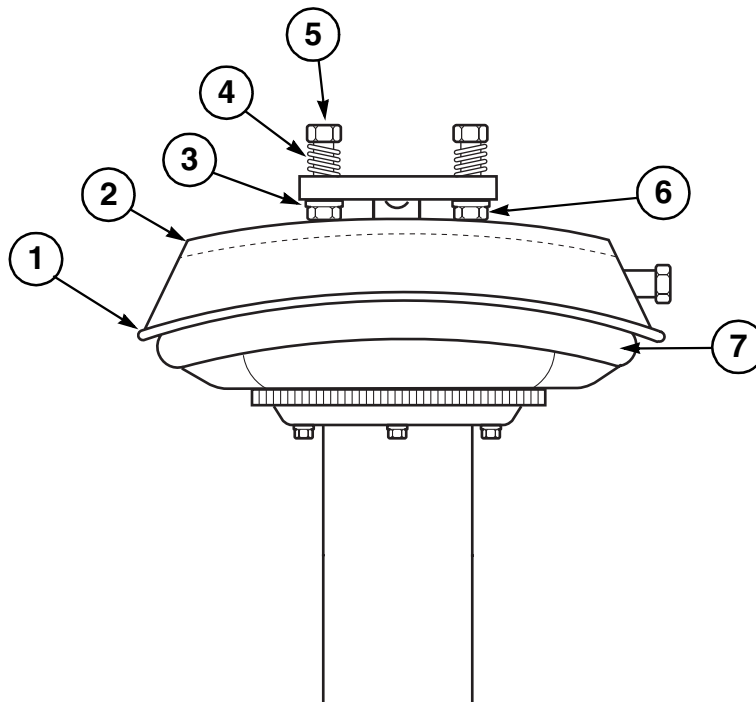
Label Application – All Other Models



Label Application – All Other Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-35954	Close Label	2 required
2	JA-35953	Open Label	
3	J33-013	Do Not Lift Table Label	
4	J200156500	Shut-Off Warning Decal	Service warning
5	JA-17841	Steam Inlet Label	
8	JA-17842	Air Inlet Label	
7	J1326156	Air Pressure Label	
8	J200139600	Lockout/Tagout Warning Decal	
9	70240801	Nameplate Overlay	
10	JA-17840	Steam Return Label	

Head and Buck Assembly

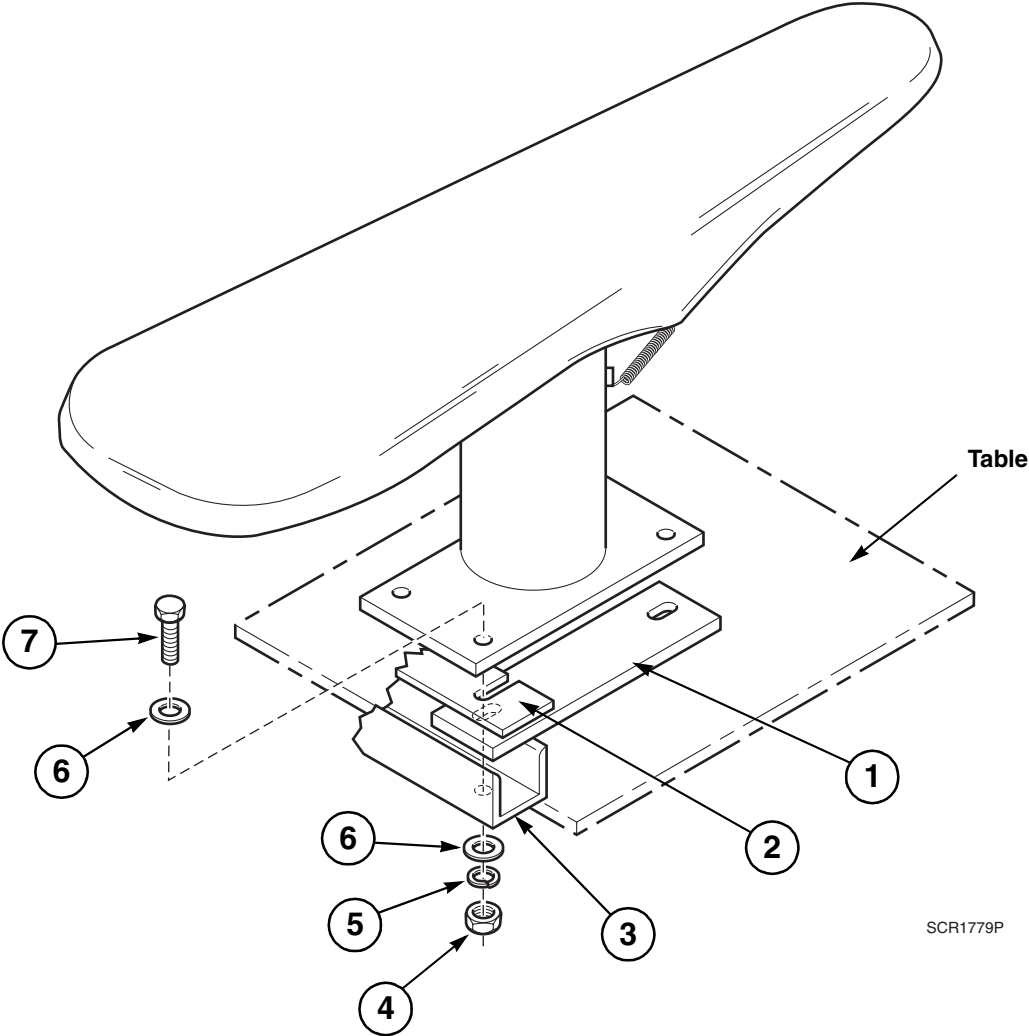


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Head and Buck Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-82730	Head Weldment	Models A2442 and 2442
	J0636088-00	Head Weldment	Models A451 and 451
	J1017367	Head Weldment	Models A1854 and 1854
	J1017334	Head Weldment	Models A554 and 554
	J1626944	Head Weldment	Models A3612 and 3612
	J1017953	Head Weldment	Models A222 and 222
	J1017946	Head Weldment	Models A218 and 218
2	JA-28771	Head Cover	Models A2442 and 2442
	J1317973	Head Cover	Models A451 and 451
	J1036573	Head Cover	Models A1854 and 1854
	J1032614	Head Cover	Models A554 and 554
	J1032598	Head Cover	Models A3612 and 3612
	JA-14199	Head Cover	Models A222 and 222
	J1036599	Head Cover	Models A218 and 218
3	M400014	Washer	4 required; Models A222, A218, 222 and 218
4	JA-51340	Compression Spring	4 required; Models A2442, A451, A1854, A554, A3612, 2442, 451, 1854, 554 and 3612
5	JA-50900	Screw	4 required; Models A2442, A451, A1854, A554, A3612, 2442, 451, 1854, 554 and 3612
	J1123389	Screw	4 required; Models A222, A218, 222 and 218
6	JA-52395	Nut	4 required; Models A2442, A451, A1854, A554, A3612, 2442, 451, 1854, 554 and 3612
	JA-15175	Washer	4 required; Models A222, A218, 222 and 218 starting June 1998
7	JA-03376	Buck Weldment	Models A2442 and 2442
	J1469709	Buck Weldment	Models A451 and 451
	J1474345	Buck Weldment	Models A1854 and 1854
	J1468511	Buck Weldment	Models A554 and 554
	J1473917	Buck Weldment	Models A3612 and 3612
	JA-03042	Buck Weldment	Models A222 and 222
	JA-03040	Buck Weldment	Models A218 and 218

Buck Mounting

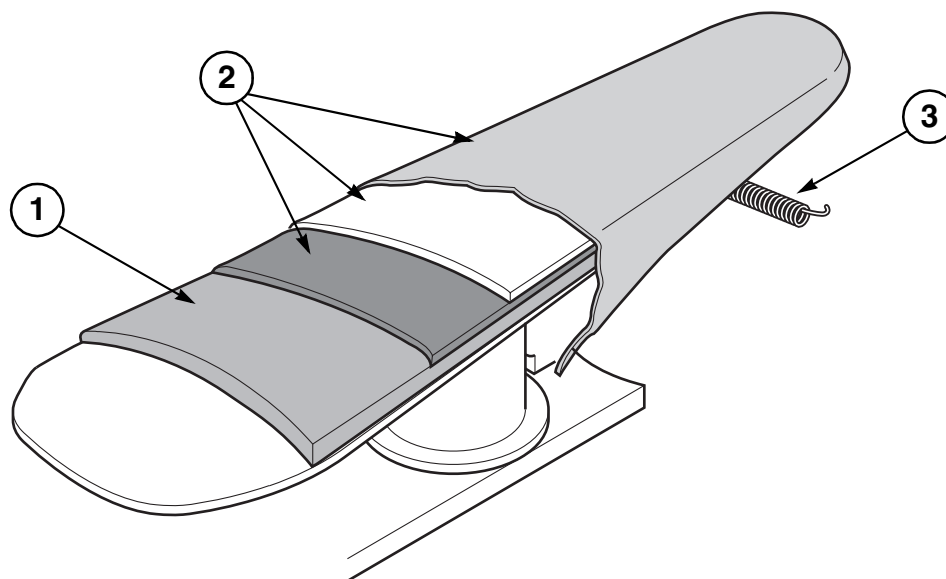


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Buck Mounting

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-28147	Anvil Spacer	3/8 inch; Use as required
	JA-28148	Anvil Spacer	1/8 inch; Use as required
	JA-28149	Anvil Spacer	1/4 inch; Use as required
2	J1122969	Buck Alignment Shim	1/16 inch; Use as required
	J1122977P	Buck Alignment Shim Kit	1/8 inch; Use as required
3	J1112499	Buck Spacer	2 required
4	J1000850	Nut	4 required
5	91200	Washer	4 required
6	J1001338	Washer	8 required
7	JA-51516	Screw	4 required; 1/2-13 x 2-1/2 inches
	JC-61639	Screw	4 required; 1/2-13 x 2-3/4 inches
	JA-50197	Screw	4 required; 1/2-13 x 3 inches
	JA-50198	Screw	4 required; 1/2-13 x 3-1/4 inches

Buck Padding and Springs

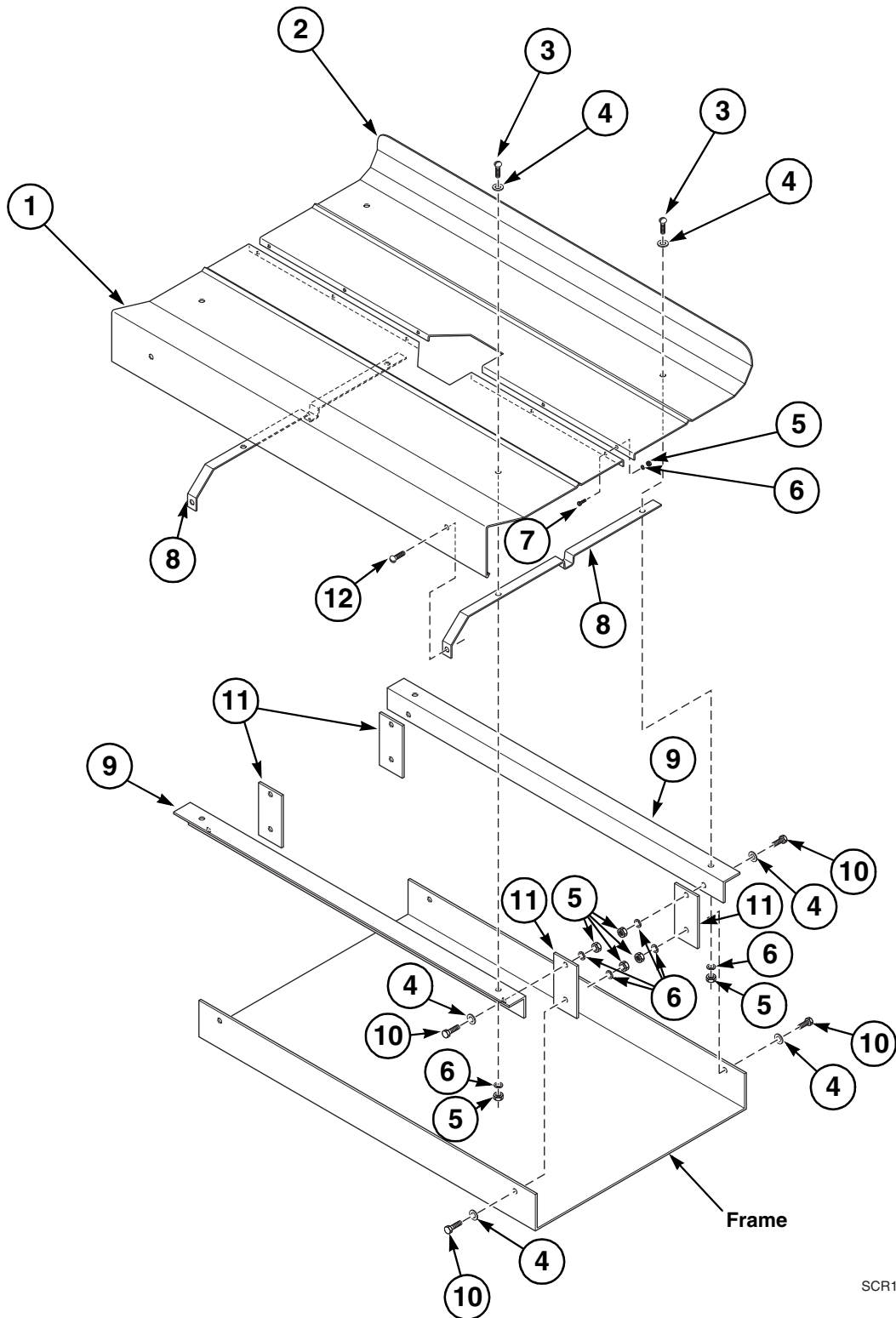


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Buck Padding and Springs

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-53255	Steel Wool Pad	Models A2442 and 2442
	JA-51214	Steel Wool Pad	Models A451 and 451
	JA-53260	Steel Wool Pad	Models A1854 and 1854
	JA-53254	Steel Wool Pad	Models A554 and 554
	JA-51584	Steel Wool Pad	Models A3612 and 3612
	JA-51226	Steel Wool Pad	Models A222 and 222
	JA-53251	Steel Wool Pad	Models A218 and 218
2	JA-04019	Padding Set	Cotton; Models A2442 and 2442
	JA-03639	Padding Set	Cotton; Models A451 and 451
	JA-03687	Padding Set	Cotton; Models A1854 and 1854
	JA-03640	Padding Set	Cotton; Models A554 and 554
	JA-04018	Padding Set	Cotton; Models A3612 and 3612
	JA-04173	Padding	Cotton; Models A222 and 222
	JA-04171	Padding Set	Cotton; Models A218 and 218
	JA-05417	Padding Set	Nylon; Models A2442 and 2442
	JA-05406	Padding Set	Nylon; Models A451 and 451
	JA-05410	Padding Set	Nylon; Models A1854 and 1854
	JA-05407	Padding Set	Nylon; Models A554 and 554
	JA-04018	Padding Set	Nylon; Models A3612 and 3612
	JA-05426	Padding Set	Nylon; Models A222 and 222
	JA-05423	Padding Set	Nylon; Models A218 and 218
3	JA-55953	Spring	5/16 inch OD x 6 inches long; 1 required for models A451 and 451 and 5 required for models A3612 and 3612 through June 1998; 4 required for models A2442 and 2442 and 1 required for models A451 and 451 starting June 1998
	JA-50946	Spring	5/16 inch OD x 7-3/16 inches long; 8 required for models A2442 and 2442, 4 required for models A451 and 451, 6 required for models A1854 and 1854 and 5 required for models A3612 and 3612 through June 1998; 4 required for models A2442 and 2442, 3 required for models A554, A451, 554 and 451 and 6 required for models A1854 and 1854 starting June 1998
	JA-51657	Extension Spring	5/16 inch OD x 4 inches long; 2 required for models A222, A218, 222 and 218 through June 1998; 1 required for models A451, A554, 451 and 554 and 3 required for models A3612 and 3612 starting June 1998
	JA-50947	Spring	1/2 inch OD x 2 inches long; 3 required for models A222, A218, 222 and 218 and 2 required for models A3612 and 3612 starting June 1998

Press Table and Mounting – Models Starting May 1997 Through June 2002



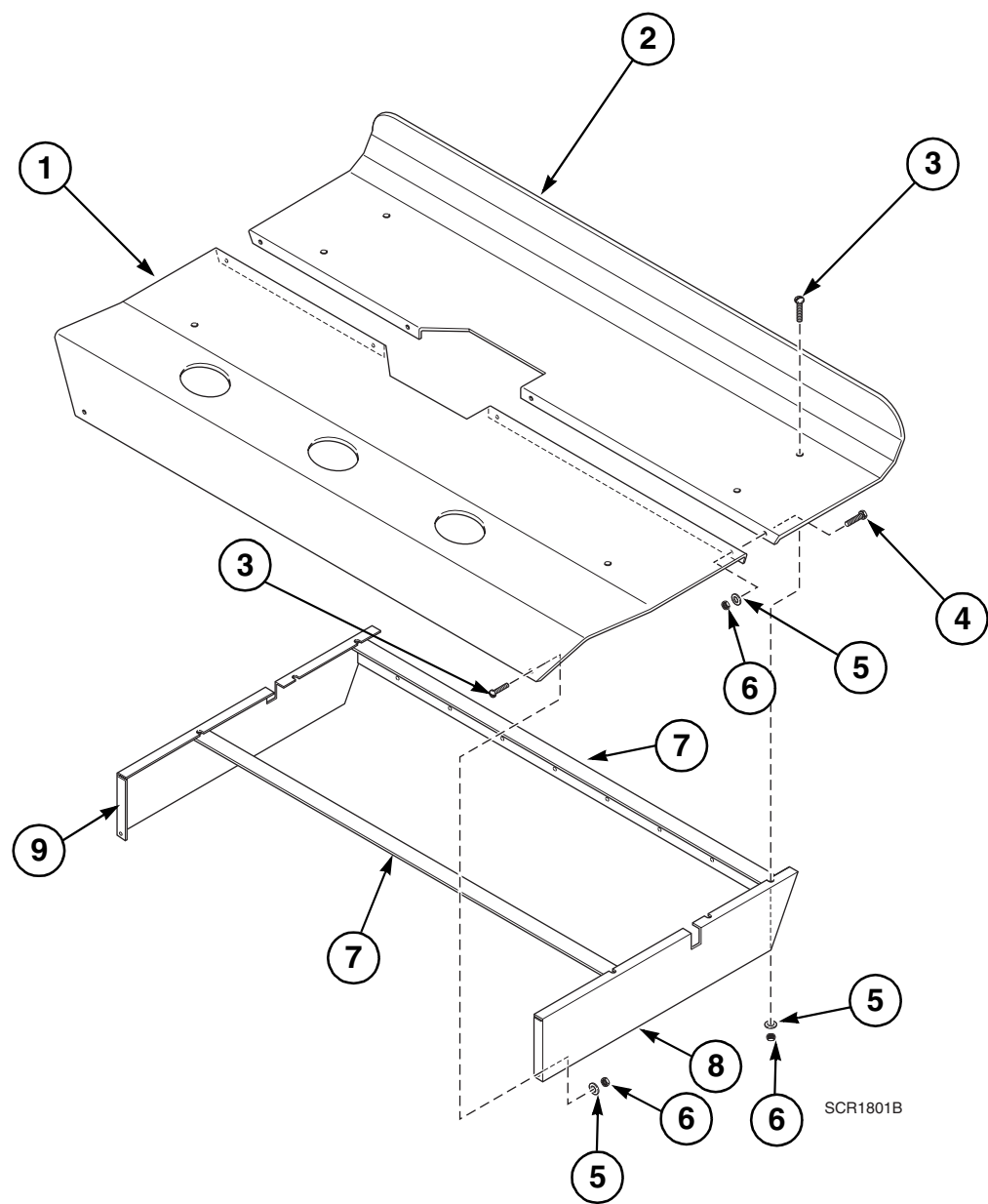
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Press Table and Mounting – Models Starting May 1997 Through June 2002

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-51361	Moulding Ring	4 inches; Models A2442 and 2442
	J1587708	Button Cover	2 required; Models A222 and 222
	J1111905	Blind Rivet	8 required; Models A222 and 222
1	J200027500	Table Retrofit Kit	Models A222, A218, 222 and 218
	J200028200	Table Retrofit Kit	Models A1854 and 1854
	J200027900	Table Retrofit Kit	Models A3612 and 3612
	J200029600	Table Retrofit Kit	Models A451, A554, 451 and 554
	J200027600	Table Retrofit Kit	Models A2442 and 2442
2	J200027500	Table Retrofit Kit	Models A222, A218, 222 and 218
	J200028200	Table Retrofit Kit	Models A1854 and 1854
	J200027900	Table Retrofit Kit	Models A3612 and 3612
	J1465236	Rear Table	Models A451, A554, 451 and 554
	J200027600	Table Retrofit Kit	Models A2442 and 2442
	N/A	Rear Table	Models A2442, A451, A1854, A554, 2442, 451, 1854 and 554 through May 1997
	J1023282	Front Table	Models A3612 and 3612 through May 1997
3	JA-52134	Screw	4 required
4	JC-80583	Washer	Use as required
5	20275	Nut	16 required
6	J1185073	Washer	16 required
7	02422	Screw	4 required
8	JA-21481	Table Brace	2 required; Models A222, A218, 222 and 218
	J1054089	Table Brace	2 required; Models A2442 and 2442
9	N/A	Table Support Bracket Angle	2 required; Models A222, A218, 222 and 218
	JA-27778	Table Support Bracket Angle	2 required; Models A1854, A3612, A451, A554, A2442, 1854, 3612, 451, 554 and 2442
10	JA-53020	Screw	8 required
11	JA-27777	Table Spacer	4 required
12	N/A	Screw	2 required

N/A = Part no longer available

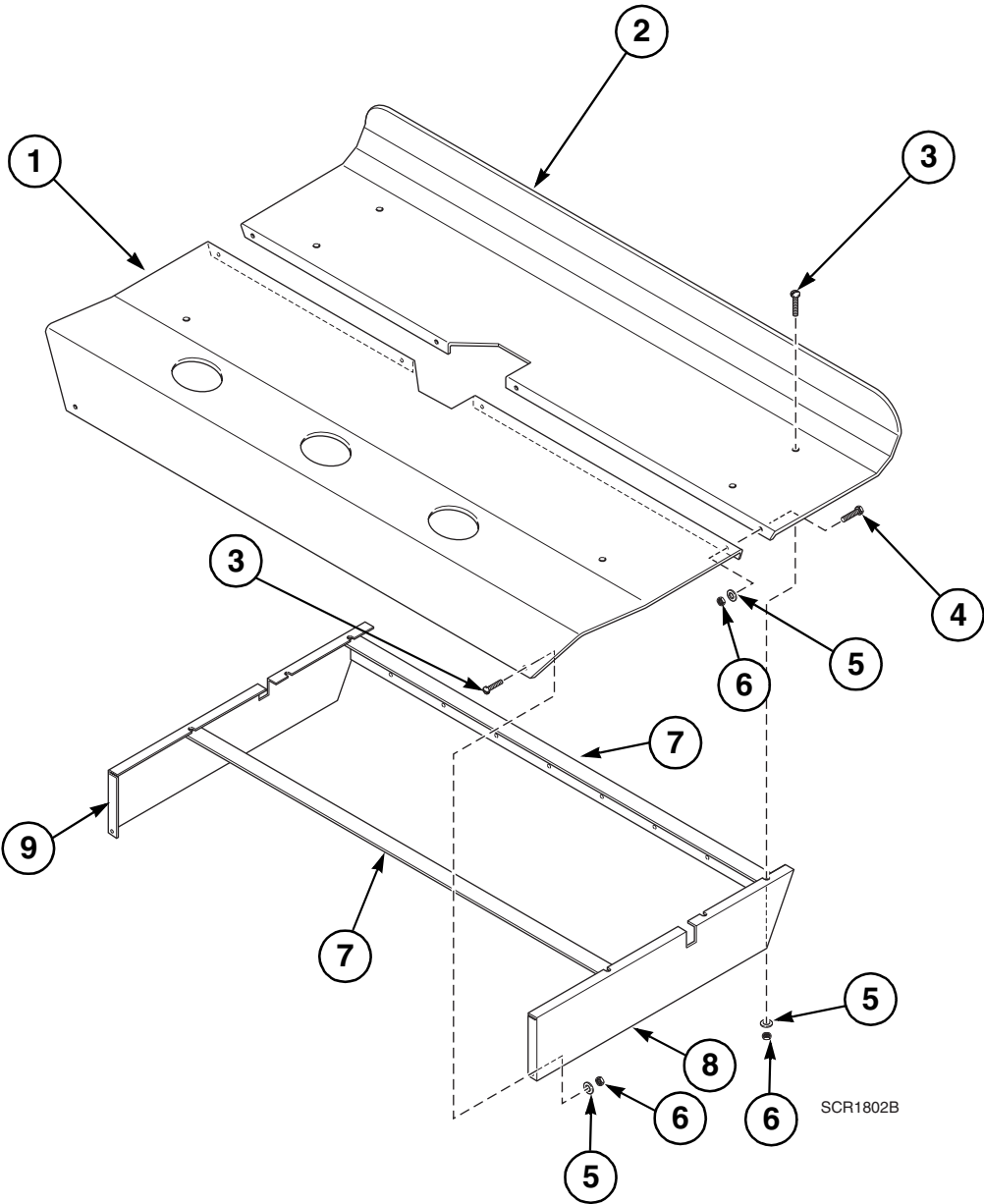
**Stainless Steel Table Assembly – Models A1854, A451, A554, 1854,
451 and 554 Starting June 2002**



Stainless Steel Table Assembly – Models A1854, A451, A554, 1854, 451 and 554 Starting June 2002

REF	PART NO.	DESCRIPTION	COMMENTS
	J200028200	Table Retrofit Kit	Models A1854 and 1854; Includes items 1-9
	J200029600	Table Retrofit Kit	Models A451, A554, 451 and 554; Includes items 1-9
1	J200028300	Front Table	Models A1854 and 1854
	J200029700	Front Table	Models A451, A554, 451 and 554
2	J200028400	Rear Table	Models A1854 and 1854
	J200029800	Rear Table	Models A451, A554, 451 and 554
3	J0220908-03	Screw	8 required; Models A1854 and 1854
	J0220908-02	Screw	8 required; Models A451, A554, 451 and 554
4	F430939	Screw	4 required
5	F430317	Washer	12 required
6	J043027600	Nut	12 required
7	JA-27778	Table Support Bracket Angle	2 required
8	J0636912-00	Right Table Bracket	
9	J0636911-00	Left Table Bracket	

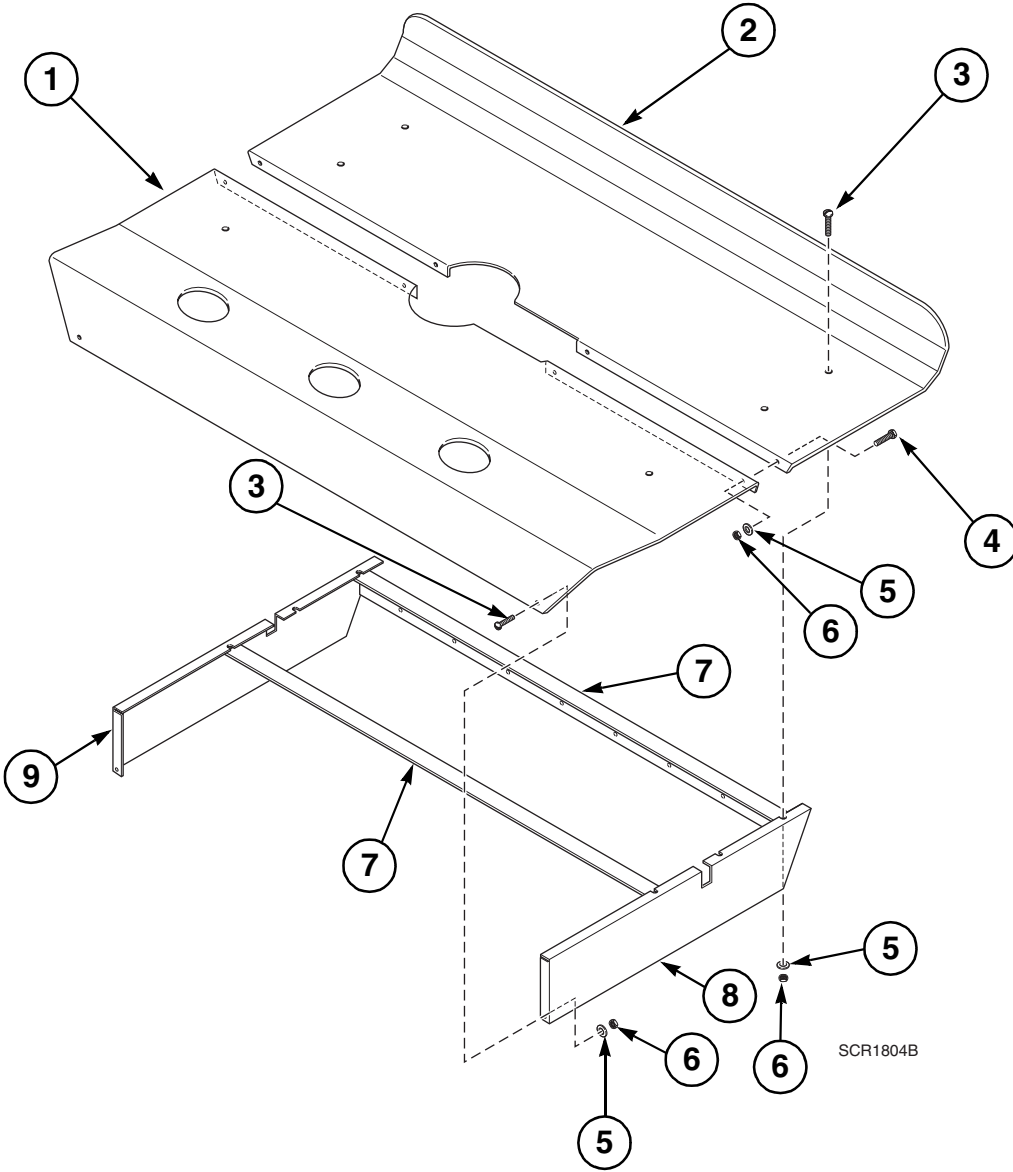
Stainless Steel Table Assembly – Models A3612 and 3612
Starting June 2002



Stainless Steel Table Assembly – Models A3612 and 3612 Starting June 2002

REF	PART NO.	DESCRIPTION	COMMENTS
	J200027900	Table Retrofit Kit	Includes items 1-9
1	J200028000	Front Table	
2	J200028100	Rear Table	
3	J0220908-02	Screw	8 required
4	F430939	Screw	4 required
5	F430317	Washer	12 required
6	J043027600	Nut	12 required
7	JA-27778	Table Support Bracket Angle	2 required
8	J0636912-00	Right Table Bracket	
9	J0636911-00	Left Table Bracket	

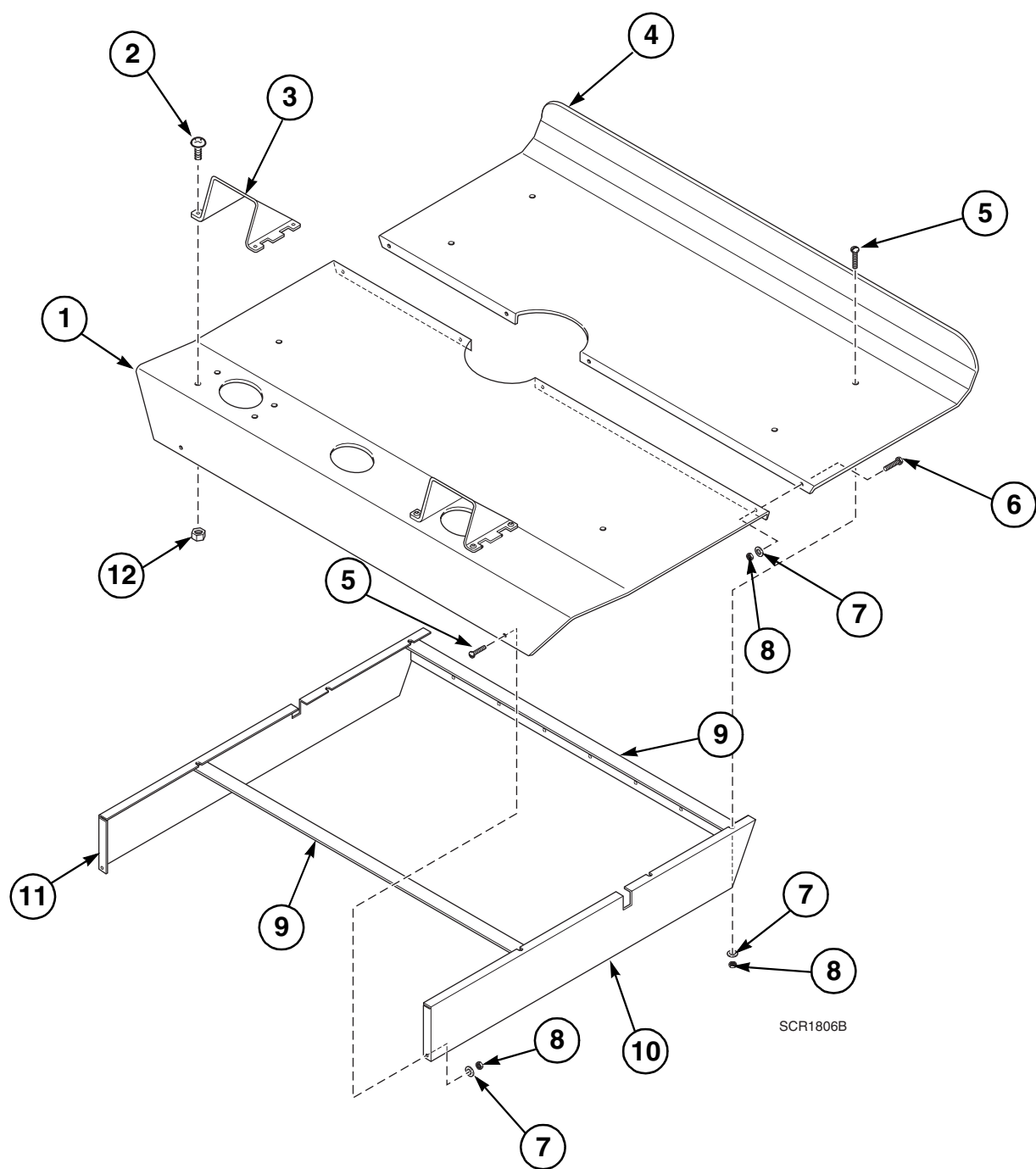
Stainless Steel Table Assembly – Models A2442 and 2442
Starting June 2002



Stainless Steel Table Assembly – Models A2442 and 2442 Starting June 2002

REF	PART NO.	DESCRIPTION	COMMENTS
	J200027600	Table Retrofit Kit	Includes items 1-9
1	J200027700	Front Table	
2	J200027800	Rear Table	
3	J0220908-02	Screw	8 required
4	F430939	Screw	4 required
5	F430317	Washer	12 required
6	J043027600	Nut	12 required
7	JA-27778	Table Support Bracket Angle	2 required
8	J0636910-00	Table Bracket	Right
9	J0636909-00	Table Bracket	Left

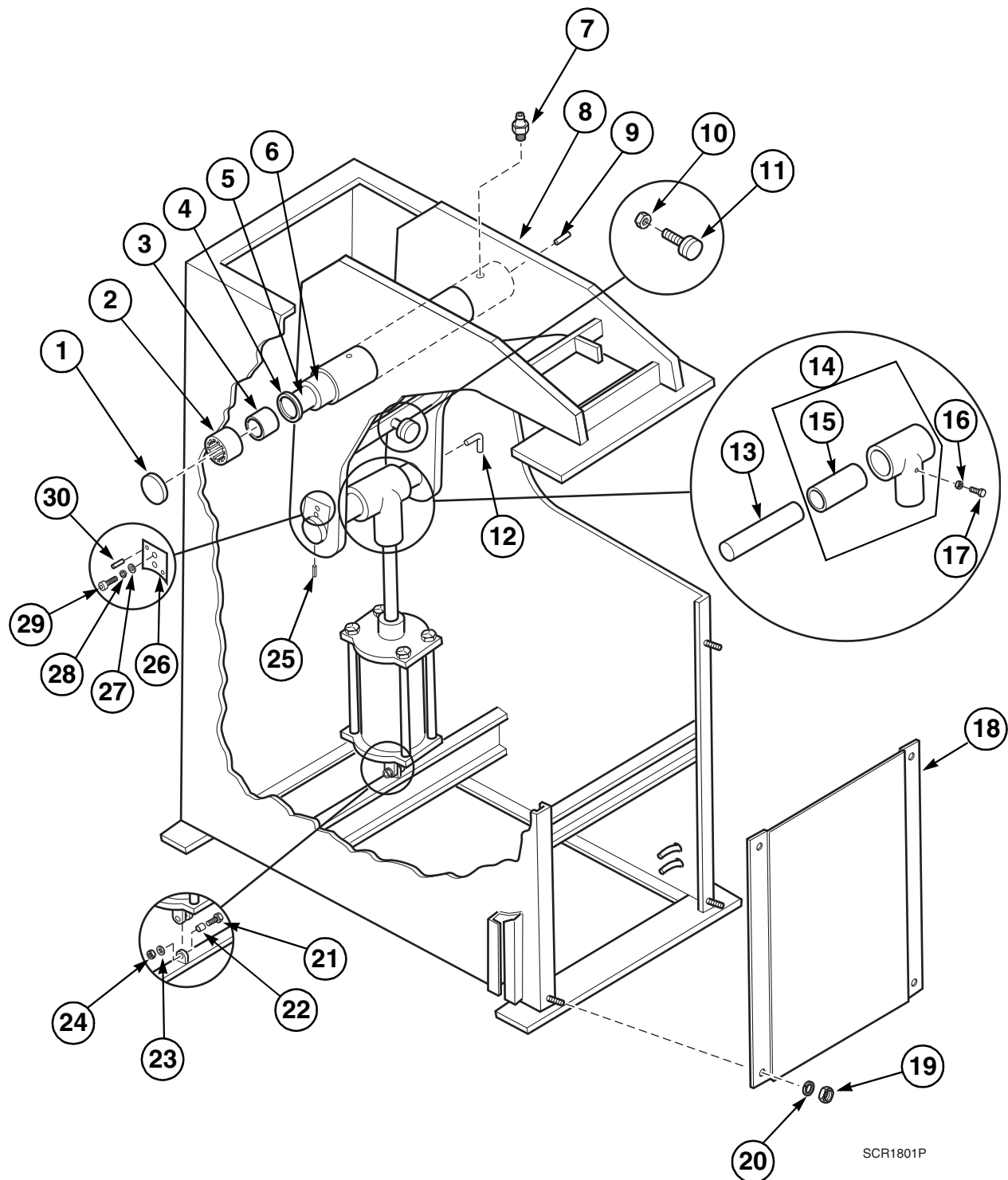
Stainless Steel Table Assembly – Models A218, A222, 218 and 222 Starting June 2002



Stainless Steel Table Assembly – Models A218, A222, 218 and 222 Starting June 2002

REF	PART NO.	DESCRIPTION	COMMENTS
	J200027500	Table Retrofit Kit	Includes items 1-12
1	J200026700	Front Table	
2	F430266	Screw	8 required
3	J1587708	Button Cover	2 required
4	J200027100	Rear Table	
5	J0220908-03	Screw	8 required
6	F430939	Screw	4 required
7	F430317	Washer	12 required
8	J043027600	Nut	12 required
9	J1041920-00	Table Support Angle Bracket	2 required
10	J0636912-00	Right Table Bracket	
11	J0636911-00	Left Table Bracket	
12	F430225	Nut	8 required

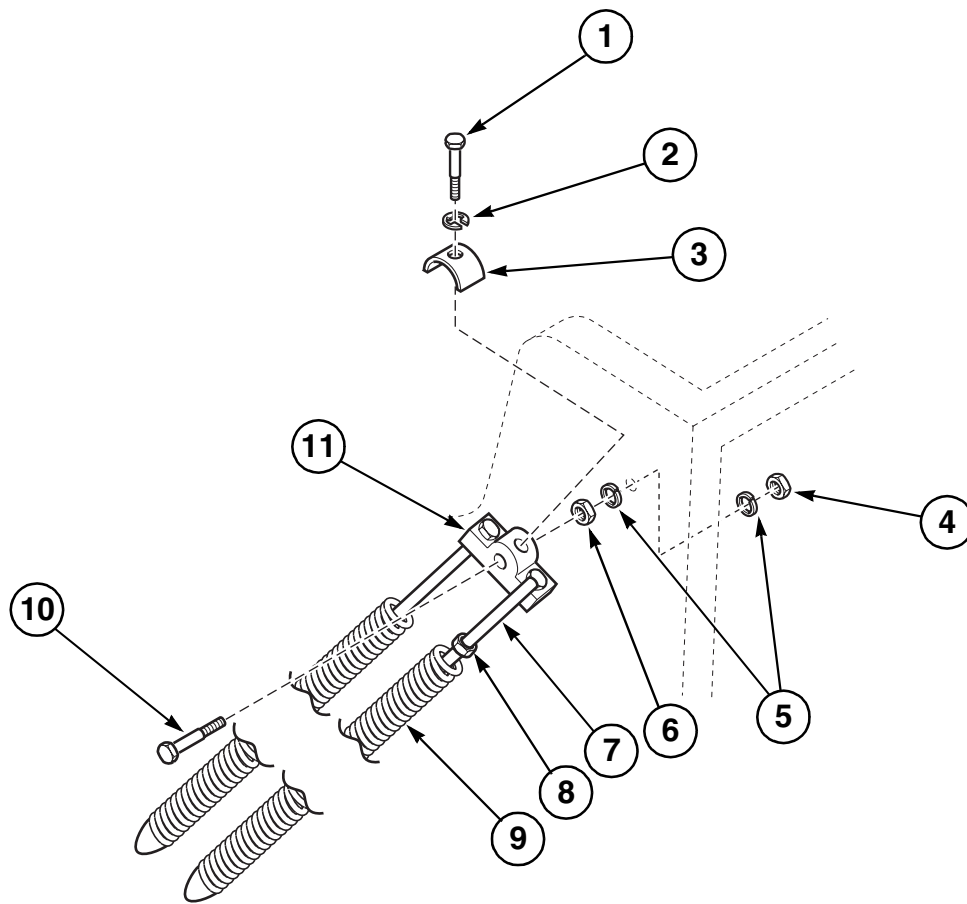
Frame and Pressure Arm Assembly



Frame and Pressure Arm Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JC-30809	Straight Grease Fitting	Use with item 22
1	JA-30139	Disc	
2	JA-50892	Needle Bearing	
3	JA-50893	Inner Race Bearing	
4	JA-15175	Washer	16 gauge
	J1422278	Washer	20 gauge
5	JA-24941	Pressure Arm Shaft	
6	JA-25029	Spacer	
7	J1012111	Straight Grease Fitting	
8	J200046900	Pressure Arm Weldment	Models A451, A1854, A554, A3612, 451, 1854, 554 and 3612
	JA-82658	Pressure Arm Weldment	Models A2442 and 2442
	J200047100	Pressure Arm Weldment	Models A222, A218, 222 and 218
9	J1039858	Pipe Plug	Models starting April 1992
	JA-54394	Pipe Plug	Models starting November 1984 through April 1992
10	70142	Nut	
11	J1042480	Bumper	
12	JA-25011	Lock Pin	Models through 1997
13	JA-27760	Clevis Shaft	
	J1474709	Clevis Shaft	
14	JA-04358	Air Cylinder Clevis Assembly	Includes item 15
15	JA-50904	Oilless Sleeve Bearing	
16	70142	Nut	
17	JA-50379	Screw	
18	JA-27801	Front Cover	
19	20275	Nut	
20	J1001007	Washer	
21	JC-63342	Screw	2 required; Models through April 1992
	JA-50900	Screw	2 required; Models starting April 1992
22	JA-55082	Spherical Bearing	
23	91200	Washer	
24	J1000850	Nut	
25	JA-50524	Cotter Pin	Models through 1997
26	J1474691	Pivot Pin Lock Key	
27	JC-80513	Washer	
28	J1185073	Washer	
29	JC-62516	Screw	
30	J1436799	Roll Pin	

Counter Balance Spring



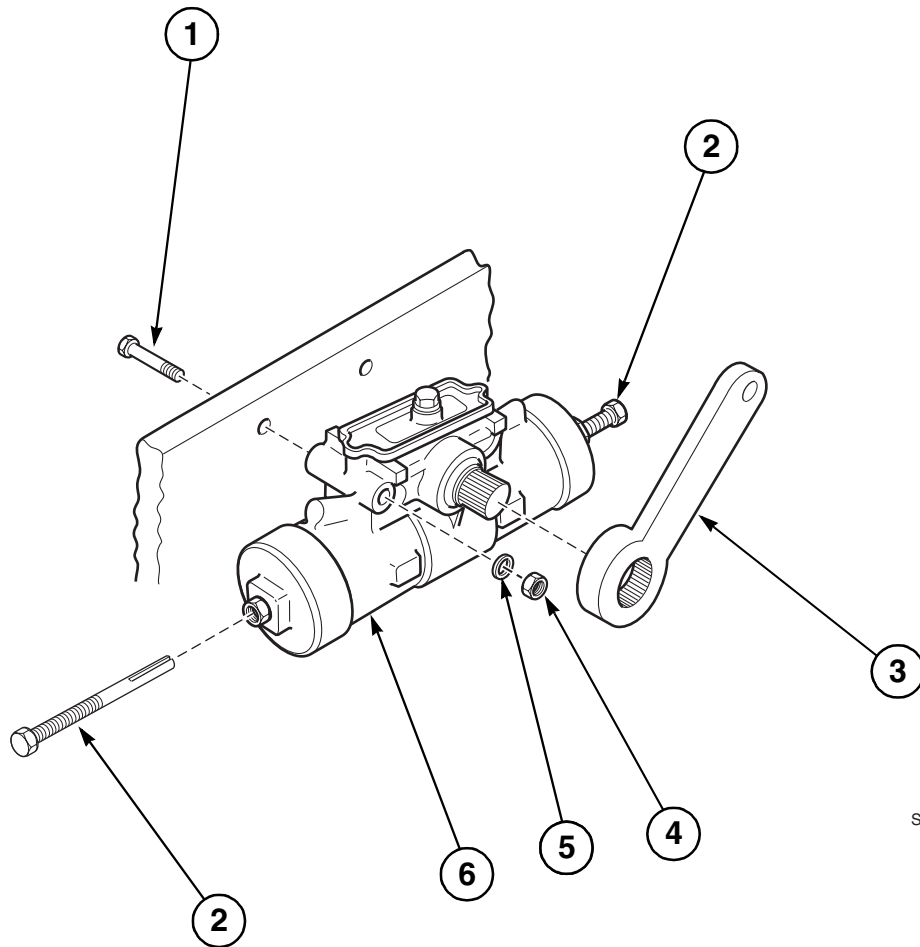
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Counter Balance Spring

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400044	Screw	
2	J1000975	Washer	
3	JA-15931	Spring Clip	
4	JC-48288	Nut	
5	JA-53116	Washer	2 required
	JA-53363	Washer	2 required
6	M400023	Nut	
7	JA-18003	Bolt	Use with Spring Assembly Nos. 2, 3 and 4
	JA-12742	Bolt	Use with Spring Assembly No. 6B
8	M400026	Nut	2 required
9	JA-03942	Head Spring Assembly	No. 2; 2 required for models A1854 and 1854 and 1 required for models A2442 and 2442
	JA-03943	Head Spring Assembly	No. 3; 3 required for models A2442 and 2442; 2 required for models A554, A3612, 554 and 3612; 2 required for models A451 and 451 through April 2005
	JA-03944	Head Spring Assembly	No. 4; 2 required for models A554, A1854, A451, 554, 1854 and 451; 4 required for models A451 and 451 starting May 2005
	JA-04887	Spring Assembly	No. 6B; 2 required for models A218, A222, 218 and 222
10	JA-55335	Screw	
11	JA-05584	Left Spring Hanger	

Shock Absorber Assembly

Models Through February 10, 2005



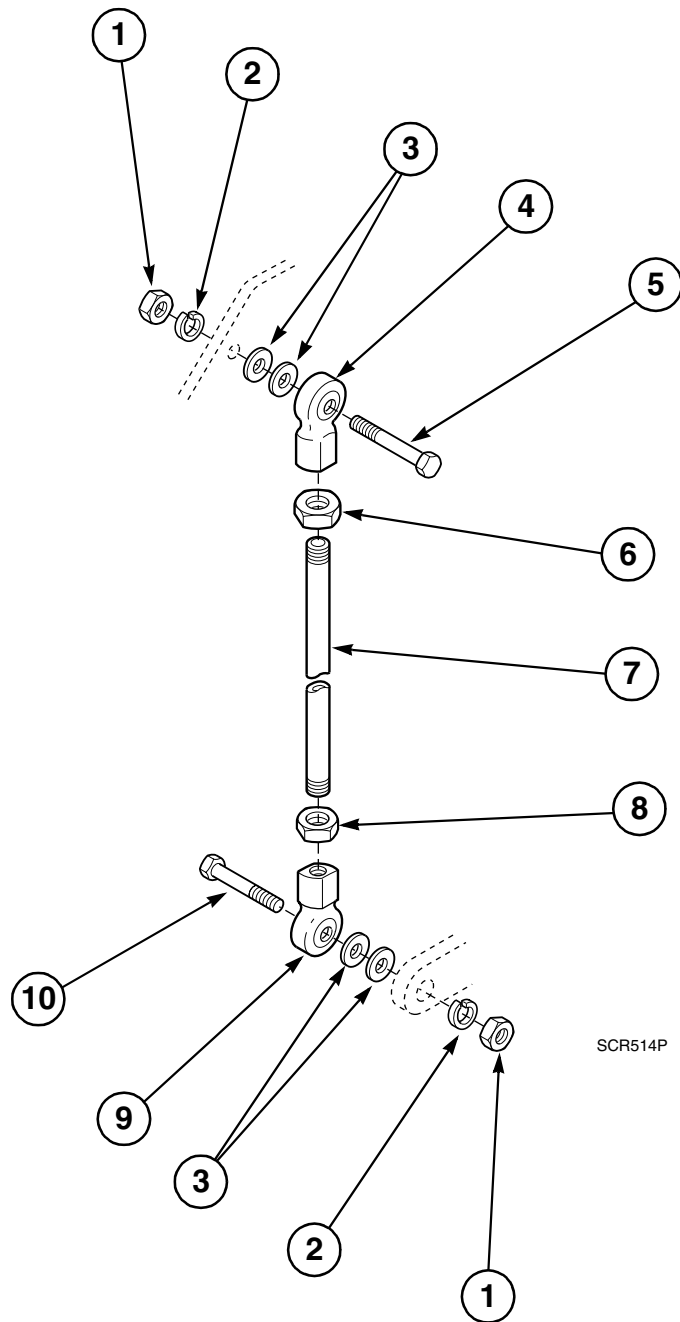
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Shock Absorber Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1326057	Shock Absorber Assembly	Includes items 2, 3, 6 and J1010-000651 Shock Absorber Rebuild Kit
	J1010-000651	Shock Absorber Rebuild Kit	Includes end cap gasket, 3 adjusting screws, cylinder cover gasket, seal, plug and plug gasket
1	JA-50198	Screw	
2	JA-53760	Screw	2 required
3	JA-51272	Shock Absorber Arm	
4	J1000850	Nut	
5	JA-54158	Washer	
6	J1041722	Shock Absorber	

Check Rod Assembly

Models Through February 10, 2005

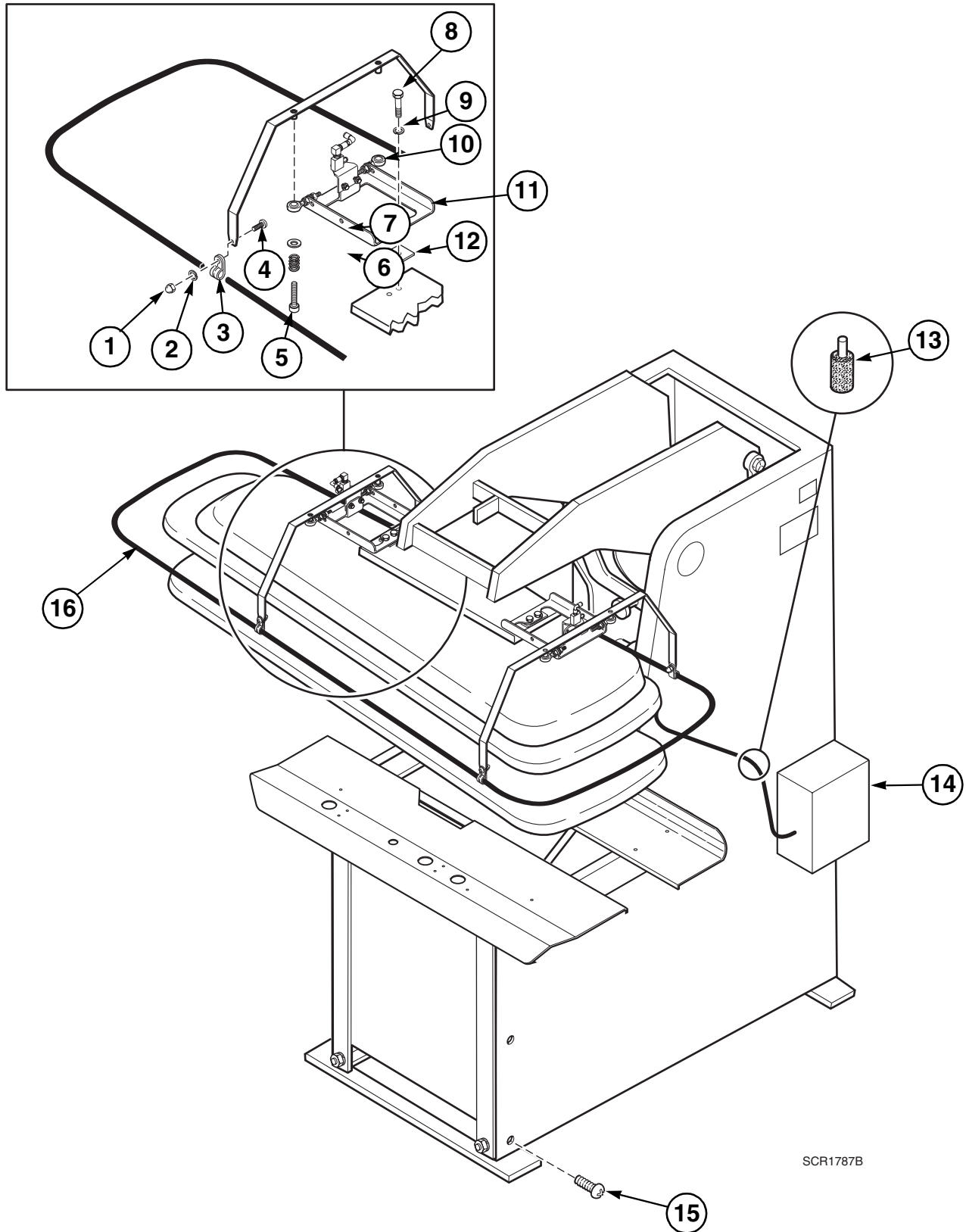


Check Rod Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-82474	Check Rod Assembly	Includes items 4, 6-8 and 9
1	JA-52031	Nut	2 required
2	JA-54158	Washer	2 required
3	J1001338	Washer	4 required
4	JA-54141	Female Rod End Bearing	Left
5	JA-50282	Screw	
6	J1065689	Nut	
7	JA-27758	Check Rod	
8	J1065671	Nut	
9	JA-53961	Female Rod End Bearing	Right
10	JA-50281	Screw	

CE Add On Components

CE Models

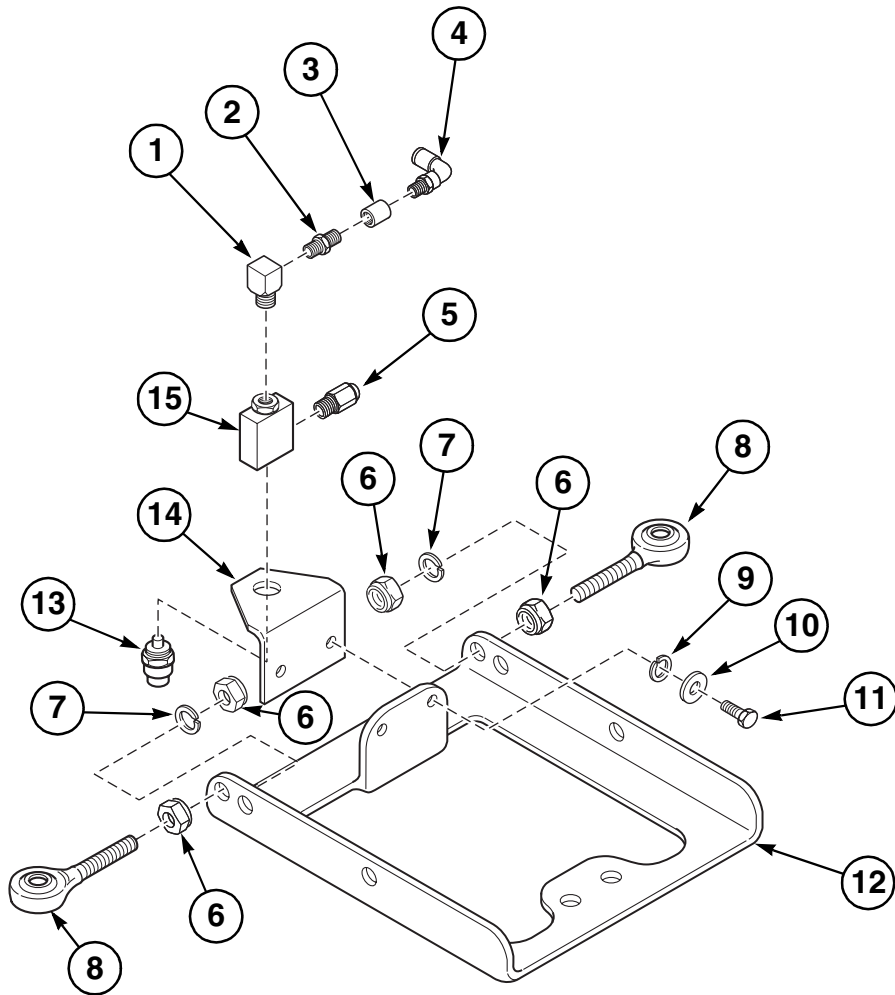


CE Add On Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-51457	Nut	4 required
2	J1085992	Washer	4 required
3	J1643246	Tubing Clip	4 required
4	JA-53726	Screw	4 required
5	J1631563	Screw	4 required
6	J1631571	Compression Spring	4 required
7	JC-80583	Washer	4 required
8	M400057	Screw	4 required
9	M400013	Washer	4 required
10	J1629609	Valve Assembly	Left; Refer to <i>Left Valve Assembly</i> section for parts breakdown
	J1629617	Valve Assembly	Right; Refer to <i>Right Valve Assembly</i> section for parts breakdown
11	J1640283-00	Support Weldment	
	J1640275-00	Support Weldment	
12	J1631589	Ring Spacer	2 required
13	JM-90527	Braided Sleeving Insulation	10 feet required
14	J1631985	Steam Inlet Cover	2 required
15	J1111095	Screw	16 required
16	J1640309-00	Ring Weldment	

Left Valve Assembly

CE Models



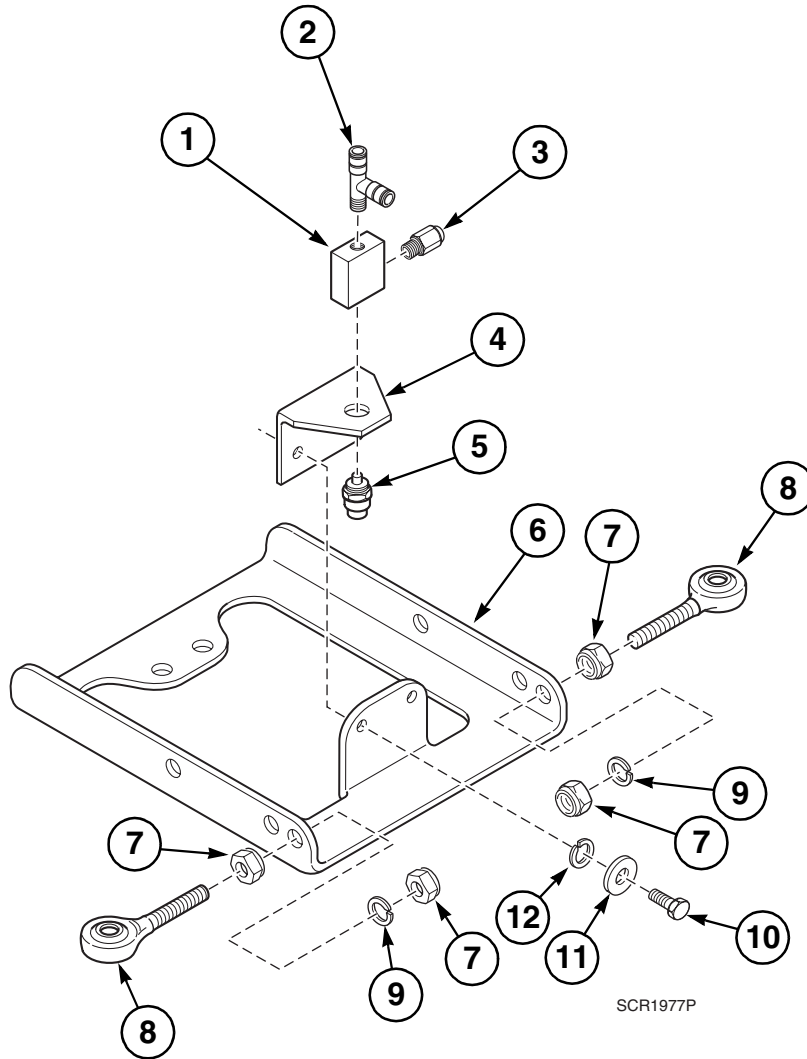
SCR1788B

Left Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1629609	Valve Assembly	Left; Includes items 1-15
1	J1381623	Street Elbow	
2	JA-54042	Check Valve	
3	J1018571	Pipe Coupling	
4	J1407741	Swivel Tubing Elbow	
5	J1408004	Connector	
6	JC-48157	Nut	4 required
7	M400013	Washer	2 required
8	J1631522	Rod End	2 required
9	J1185073	Washer	2 required
10	JC-80513	Washer	2 required
11	J1001726	Screw	2 required
12	J1628130	Lower Bracket	
13	J1579168	Pushbutton	Red
14	J1629112	Valve Bracket	
15	J1404607	3-Way Valve	

Right Valve Assembly

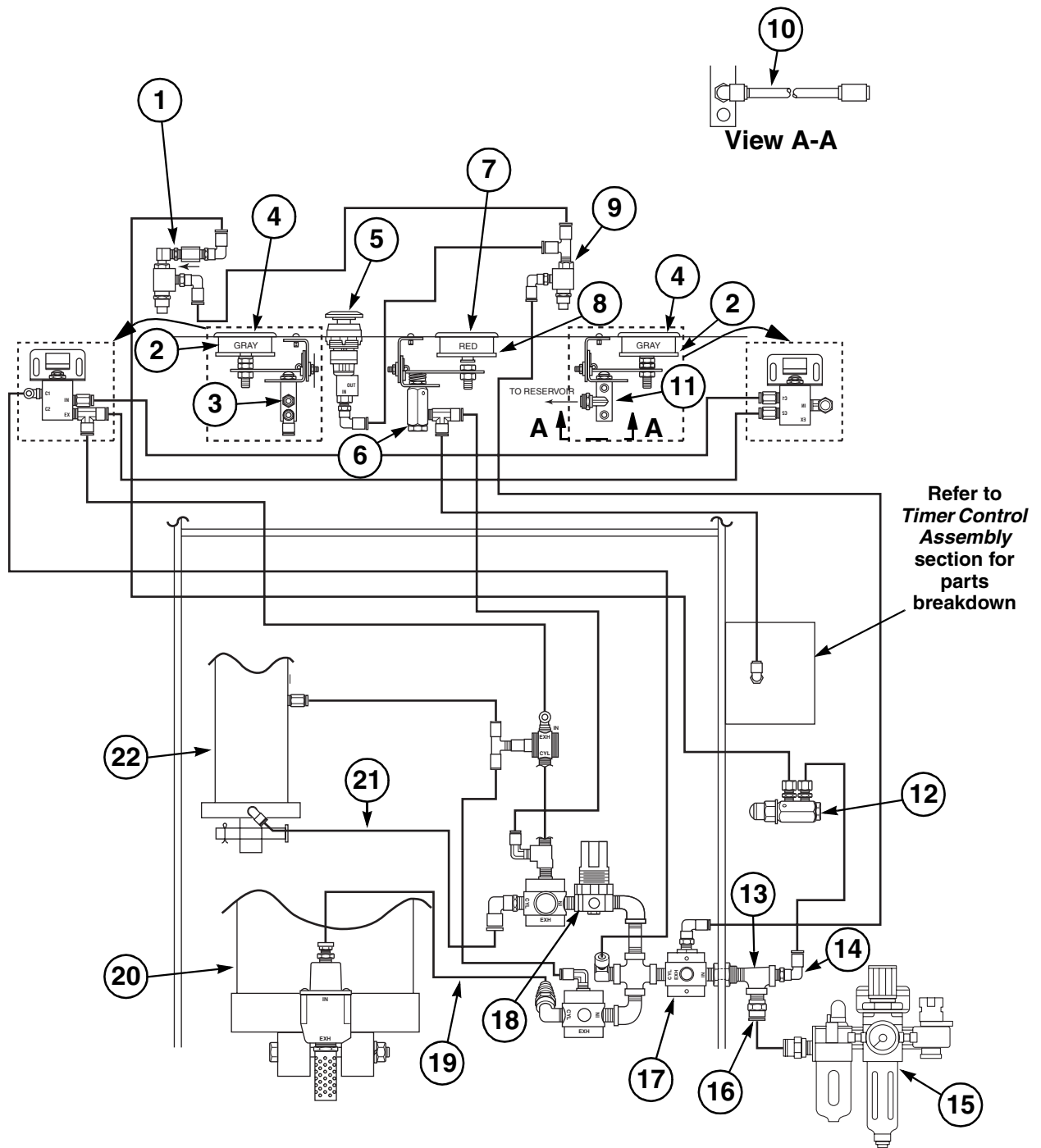
CE Models



Right Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J0381773-00	Valve Assembly	Right; Includes items 1-12
1	J1404607	3-Way Valve	
2	J1438357	Quick Tubing Tee	
3	J1408004	Connector	
4	J1629112	Valve Bracket	
5	J1579168	Pushbutton	Red
6	J1628130	Lower Bracket	
7	JC-48157	Nut	4 required
8	J1631522	Rod End	2 required
9	M400013	Washer	2 required
10	J1001726	Screw	2 required
11	JC-80513	Washer	2 required
12	J1185073	Washer	2 required

Air System – CE Models Through October 2003



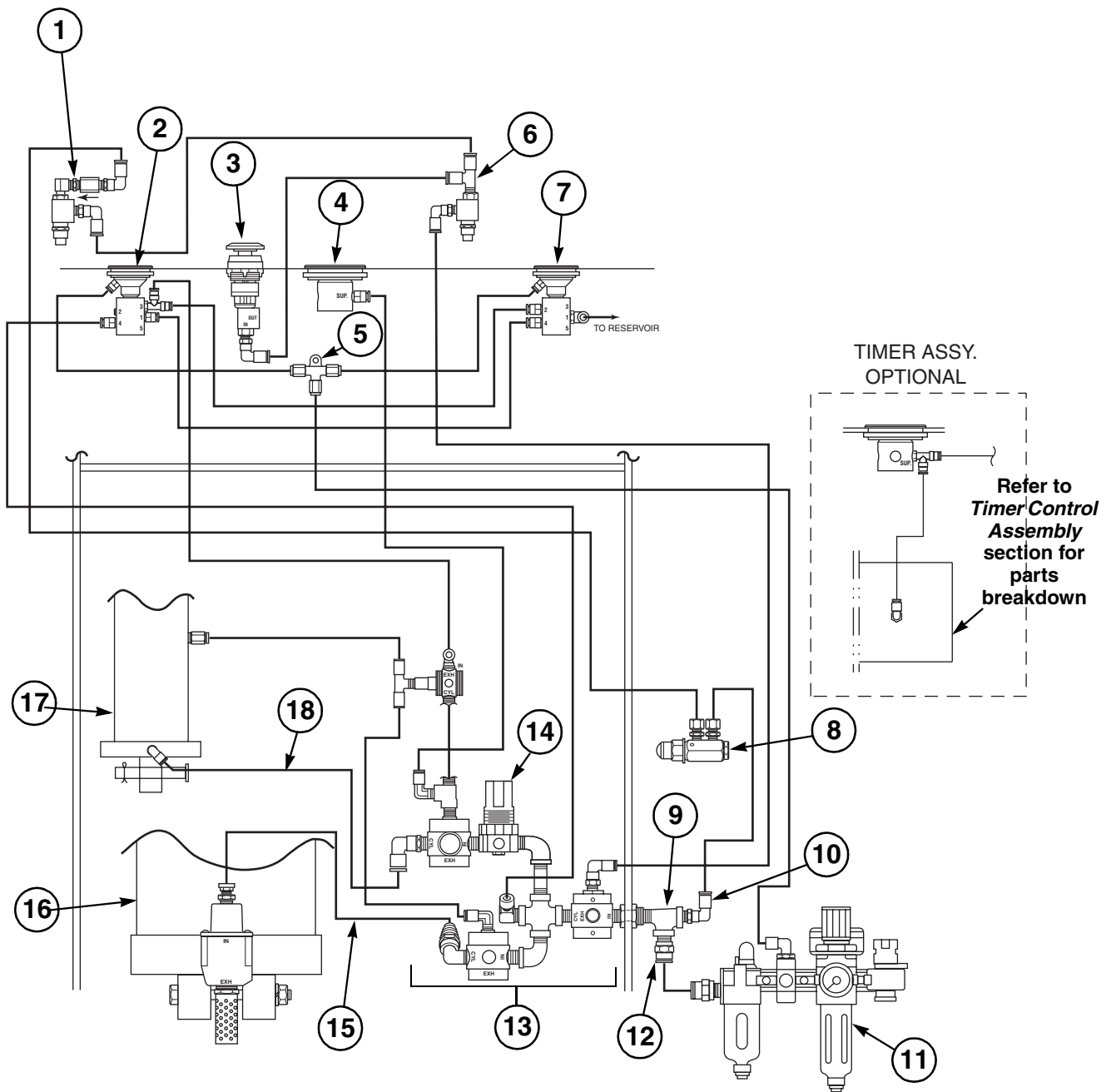
SCR1976P

Air System – CE Models Through October 2003

REF	PART NO.	DESCRIPTION	COMMENTS
	J1103970-00	Tubing	25 feet required; 1/4 inch OD
1	J1629609	Valve Assembly	Left; Refer to <i>Left Valve Assembly</i> section for parts breakdown
2	J1591304	Grommet	Gray; 2 required
3	J1568765	Left Valve and Bracket Assembly	Refer to <i>Left Valve and Bracket Assembly</i> section for parts breakdown
4	J1538958	Pushbutton Assembly	Gray; 2 required
5	J1635069	Emergency Stop Button Assembly	Refer to <i>Emergency Stop Button Assembly</i> section for parts breakdown
6	J1568757	Middle Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
7	JA-04665	Pushbutton	Red
8	J1591320	Grommet	Red
9	J0381773-00	Valve Assembly	Right; Refer to <i>Right Valve Assembly</i> section for parts breakdown
10	N/A	Reservoir Tube Assembly	Old style; Models starting June 1997 through October 2003; Includes J1161413 Pipe Plug, J0141711-00 Tubing and J1375880 Female Polyflo Connector
	J200041400	Pneumatic Reservoir	New style; Order to replace items J1161413 Pipe Plug, J0141711-00 Tubing and J1375880 Female Polyflo Connector
	J200098400	Reservoir Kit	Use to change from old style reservoir to new style reservoir
11	J1568740	Right Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
12	J1631498	Reset Valve Assembly	Refer to <i>Reset Valve Assembly</i> section for parts breakdown
13	J1266808	Pipe Tee	
14	J1419811	Swivel Tubing Elbow	
15	J200200500	Filter/Regulator/Mist Separator Assembly	Refer to <i>Filter/Regulator/Mist Separator Assembly</i> section for parts breakdown
16	J1408020	Tubing Connector	2 required
17	J1634047	Internal Air Inlet	Refer to <i>Internal Air Inlet</i> section for parts breakdown
18	J1631597	Pressure Regulator	
19	J1327634	Air Hose Assembly	
20	J0637390-00	Pressing Cylinder Assembly	8 inch; Refer to <i>Pressing Cylinder Assembly</i> section for parts breakdown
21	J0141711-00	Tubing	4 feet required; 3/8 inch OD
22	J0637119-00	Closing Cylinder Assembly	2-1/2 inch; Refer to <i>Closing Cylinder Assembly</i> section for parts breakdown

N/A = Part no longer available

Air System – CE Models Starting November 2003



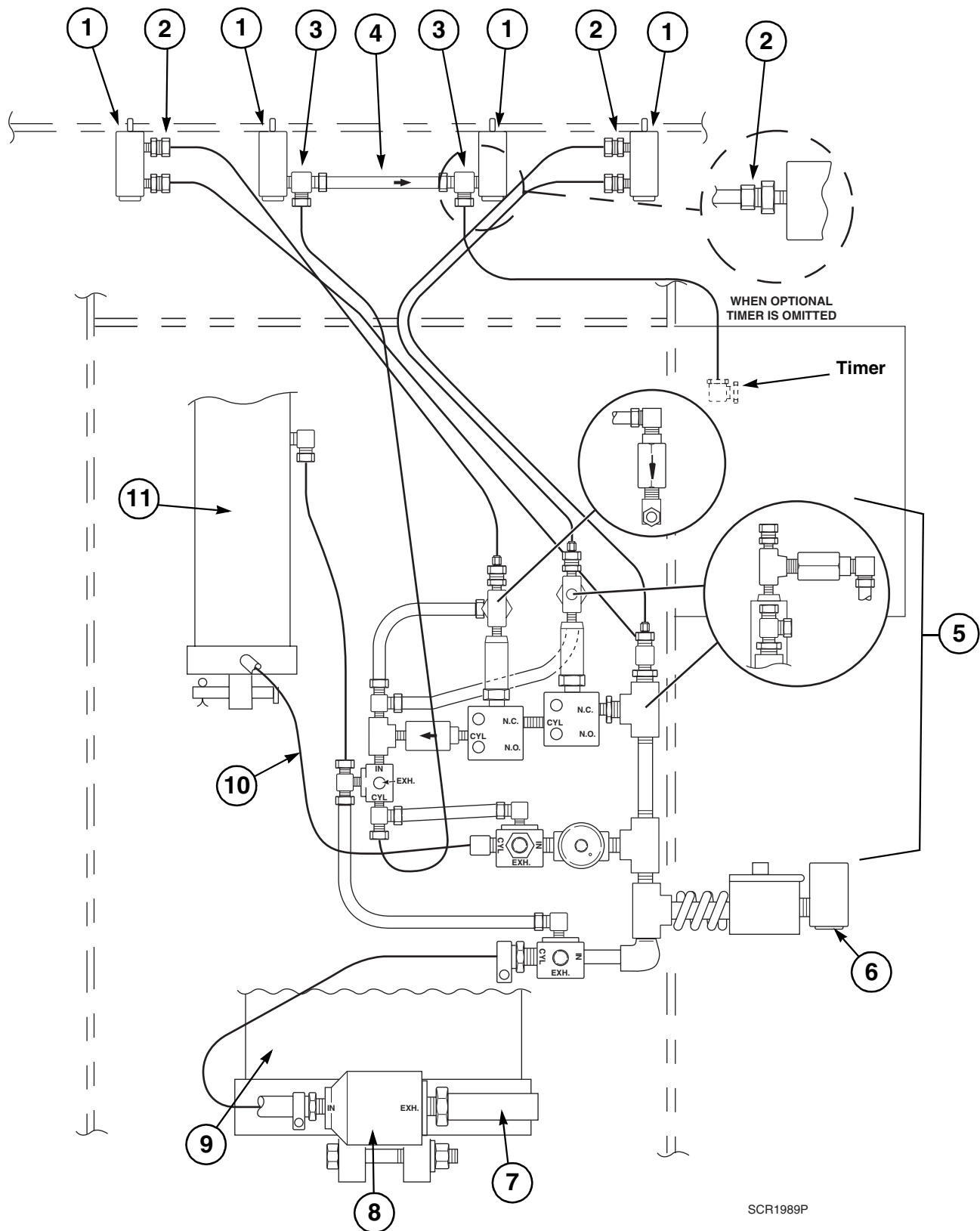
SCR1975P

Air System – CE Models Starting November 2003

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Reservoir Tube Assembly	Old style; Models starting June 1997 through October 2003; Includes J1161413 Pipe Plug, J0141711-00 Tubing and J1375880 Female Polyflo Connector
	J200041400	Pneumatic Reservoir	New style; Order to replace items J1161413 Pipe Plug, J0141711-00 Tubing and J1375880 Female Polyflo Connector
	J200098400	Reservoir Kit	Use to change from old style reservoir to new style reservoir
	J1103970-00	Tubing	25 feet required; 1/4 inch OD
1	J1629609	Valve Assembly	Left; Refer to <i>Left Valve Assembly</i> section for parts breakdown
2	J200217200	Pushbutton	Gray
3	J1635069	Emergency Stop Button Assembly	Refer to <i>Emergency Stop Button Assembly</i> section for parts breakdown
4	J200012300	Pushbutton	Red
5	J0140949-00	Union Tee	
6	J0381773-00	Valve Assembly	Right; Refer to <i>Right Valve Assembly</i> section for parts breakdown
7	J200217100	Pushbutton	Gray
8	J1631498	Reset Valve Assembly	Refer to <i>Reset Valve Assembly</i> section for parts breakdown
9	J1266808	Pipe Tee	
10	J1419811	Swivel Tubing Elbow	
11	J200200500	Filter/Regulator/Mist Separator Assembly	Refer to <i>Filter/Regulator/Mist Separator Assembly</i> section for parts breakdown
12	J1408020	Tubing Connector	2 required
13	J1634047	Internal Air Inlet	Refer to <i>Internal Air Inlet</i> section for parts breakdown
14	J1631597	Pressure Regulator	
15	J1327634	Air Hose Assembly	
16	J0637390-00	Pressing Cylinder Assembly	8 inch; Refer to <i>Pressing Cylinder Assembly</i> section for parts breakdown
17	J0637119-00	Closing Cylinder Assembly	2-1/2 inch; Refer to <i>Closing Cylinder Assembly</i> section for parts breakdown
18	J0141711-00	Tubing	4 feet required; 3/8 inch OD

N/A = Part no longer available

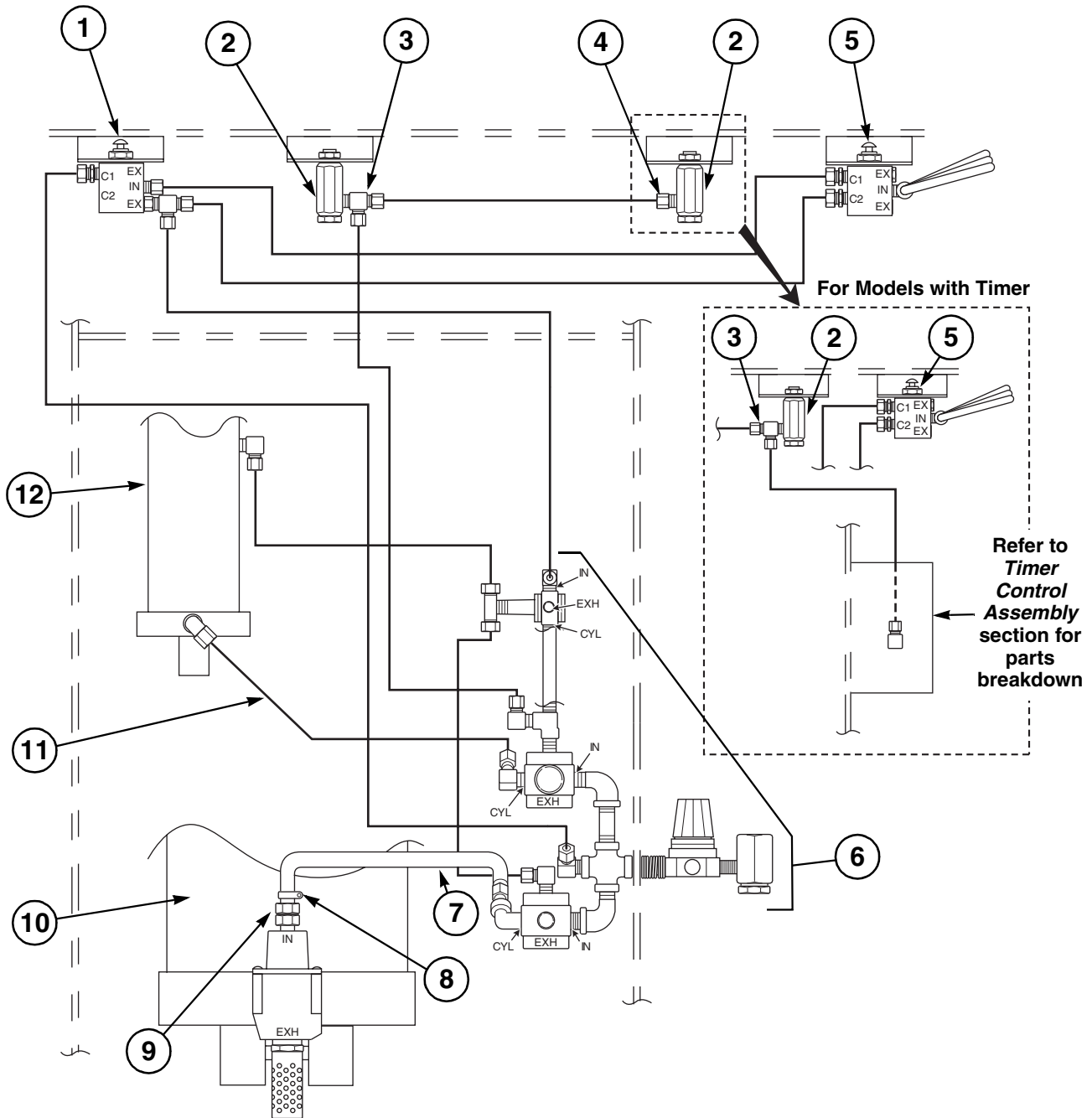
Air System – All Other Models Starting November 1984 Through April 1992



Air System – All Other Models Starting November 1984 Through April 1992

REF	PART NO.	DESCRIPTION	COMMENTS
	J1319086	Valve Assembly	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown; Includes items 27 and 28
	J1039858	Pipe Plug	
1	JA-06430	Valve Body Assembly	4 required; Refer to <i>Valve Body Assembly</i> section for parts breakdown
2	J1151661	Compression Connector	6 required
3	JA-52314	Male Compression Tee	2 required
4	JM-95918	Tubing	3/16 inch OD
5	J1319151	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
6	JA-00211	Air Strainer Assembly	Refer to <i>Air Strainer Assembly</i> section for parts breakdown
7	JA-51735	Air Muffler	3/8 inch
8	J1033984	Quick Exhaust Valve	
9	J0798874	Pressing Cylinder Retrofit Kit	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
10	J1103970-00	Tubing	1/4 inch OD
11	JKIT-00246	Closing Cylinder Kit	4 required; Refer to <i>Closing Cylinder Assembly</i> section for parts breakdown

Air System – All Other Models Starting April 1992 Through May 1997



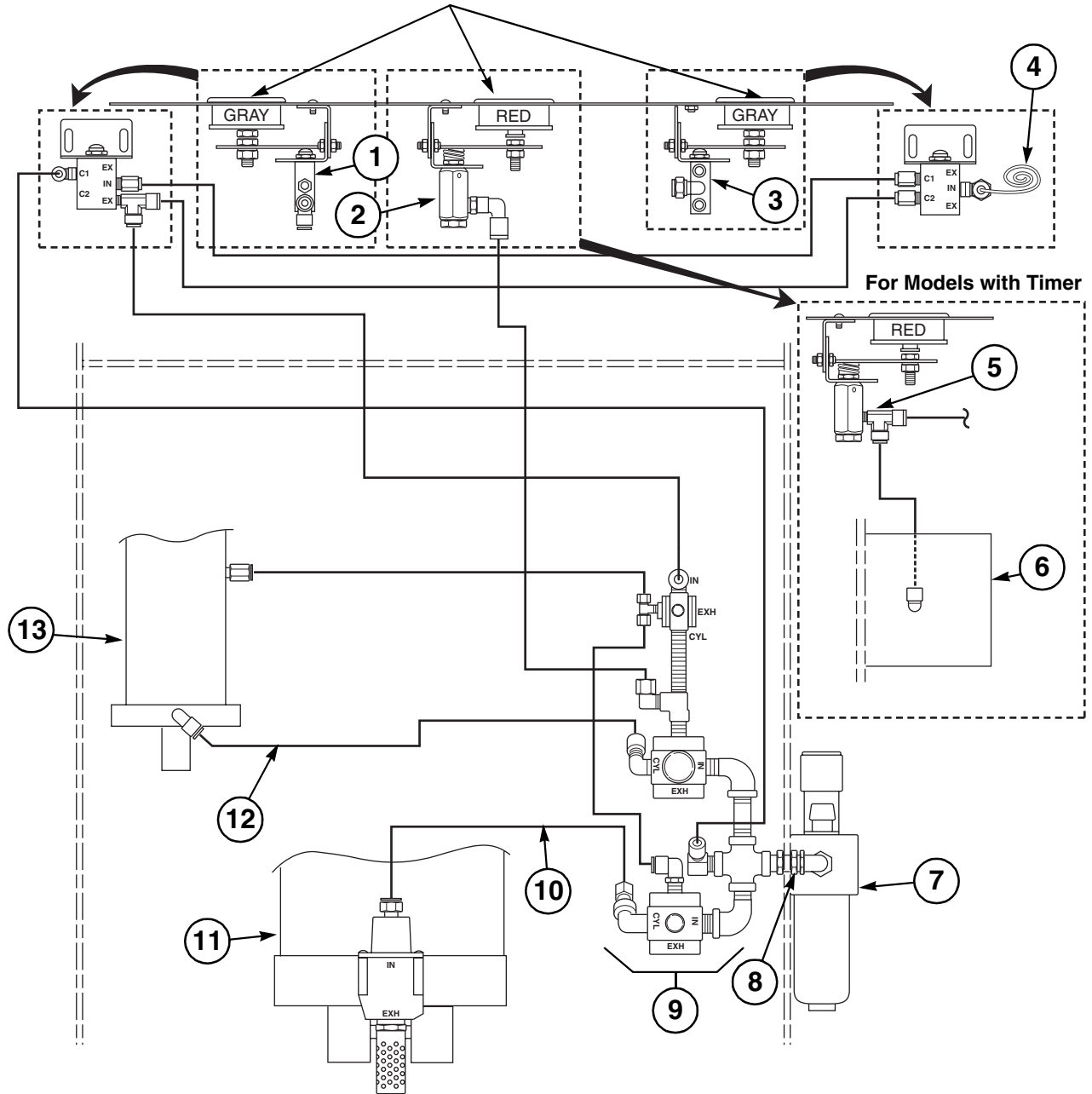
SCR1762P

Air System – All Other Models Starting April 1992 Through May 1997

REF	PART NO.	DESCRIPTION	COMMENTS
	J1327634	Air Hose Assembly	Includes items 7-9
	JM-95918	Tubing	Nylon; 3/16 inch OD
1	J1400613	Left Close Valve Assembly	Refer to <i>Left Close Valve Assembly</i> section for parts breakdown
2	JA-06430	Valve Body Assembly	2 required; Refer to <i>Valve Body Assembly</i> section for parts breakdown
3	JA-52314	Male Compression Tee	
4	J1151661	Compression Connector	
5	J1400605	Right Close Valve Assembly	Refer to <i>Right Close Valve Assembly</i> section for parts breakdown
6	J1448588	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
7	J1327642	Air Hose	22 inches
8	JC-21530	Worm Gear Clamp	2 required
9	JA-11534	Barbed Hose Connector	
10	J0798874	Pressing Cylinder Retrofit Kit	8 inch bore; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
	J0798873	Pressing Cylinder Retrofit Kit	6 inch bore; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
11	J1103970-00	Tubing	Nylon; 1/4 inch OD
12	JKIT-00246	Closing Cylinder Kit	Refer to <i>Closing Cylinder Assembly</i> section for parts breakdown

Air System – All Other Models Starting May 1997 Through November 2003

Refer to *Round Pushbutton
Components* section for
parts breakdown



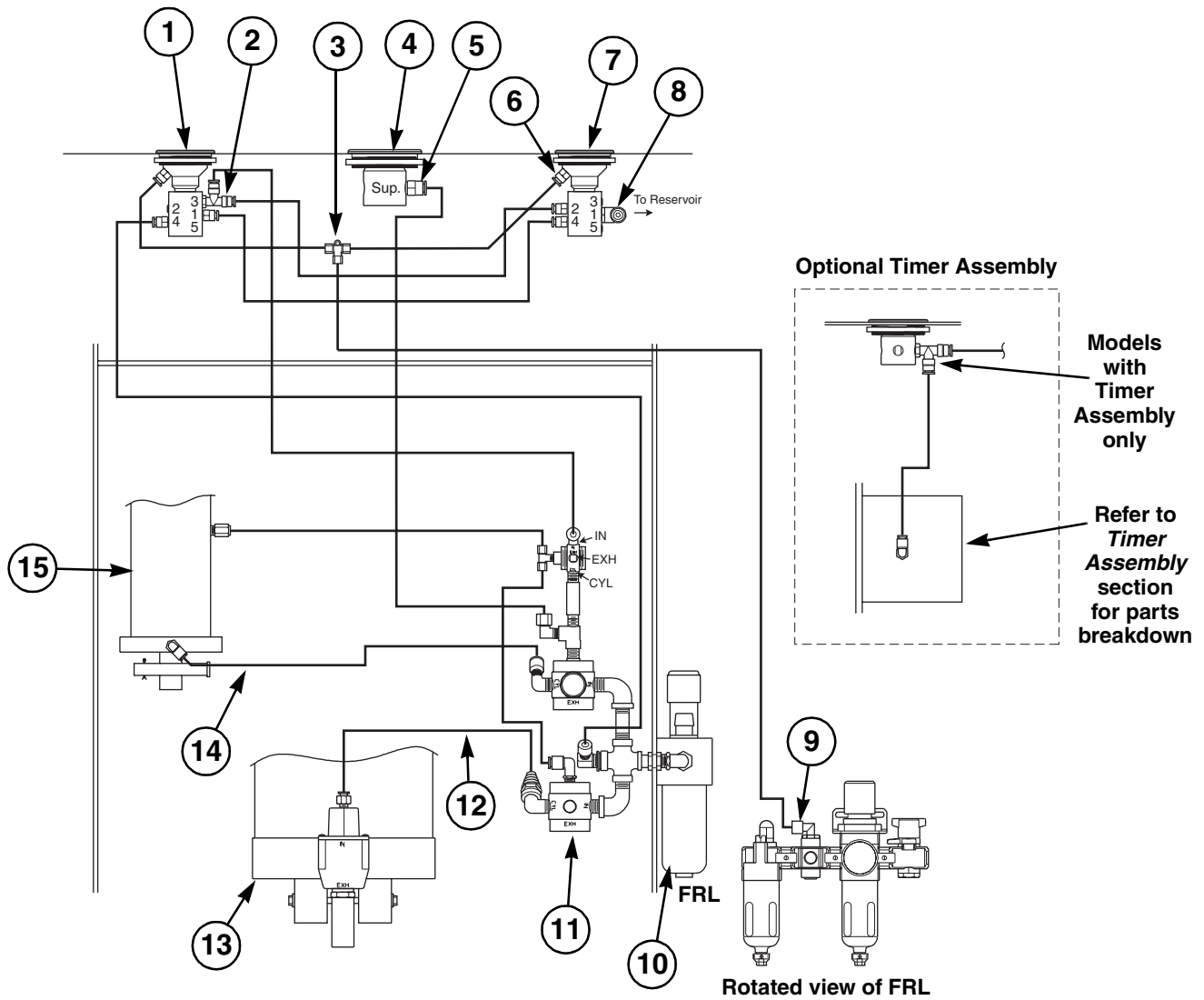
SCR1770P

Air System – All Other Models Starting May 1997 Through November 2003

REF	PART NO.	DESCRIPTION	COMMENTS
	J1103970-00	Tubing	Polyflo; 1/4 inch OD
1	J1568765	Left Valve and Bracket Assembly	Refer to <i>Left Valve and Bracket Assembly</i> section for parts breakdown
2	J1571389	Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly – Without Timer</i> section for parts breakdown
3	J1568740	Right Valve and Bracket Assembly	Refer to <i>Right Valve and Bracket Assembly</i> section for parts breakdown
4	N/A	Reservoir Tube Assembly	Old style; Models starting June 1997 through October 2003; Includes J1161413 Pipe Plug, J0141711-00 Tubing and J1375880 Female Polyflo Connector
	J200041400	Pneumatic Reservoir	New style; Order to replace items J1161413 Pipe Plug, J0141711-00 Tubing and J1375880 Female Polyflo Connector
	J200098400	Reservoir Kit	Use to change from old style reservoir to new style reservoir
5	J1568757	Middle Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly – With Timer</i> section for parts breakdown
6	J1478577	Timer Control Assembly	110-120 Volt; Refer to <i>Timer Control Assembly</i> section for parts breakdown
	J1478585	Timer Control Assembly	220-240 Volt; Refer to <i>Timer Control Assembly</i> section for parts breakdown
7	J1557479	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown
8	J1408020	Tubing Connector	
9	J200212400	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
10	J1327634	Air Hose Assembly	22 inches; Includes connector, hose and clamps
11	J0798873	Pressing Cylinder Retrofit Kit	6 inch bore; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
	J0798874	Pressing Cylinder Retrofit Kit	8 inch bore; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
12	J0141711-00	Tubing	Polyflo; Black; 3/8 inch OD
13	J1572890	Closing Cylinder Assembly	Refer to <i>Closing Cylinder Assembly</i> section for parts breakdown

N/A = Part no longer available

Air System – All Other Models Starting November 2003

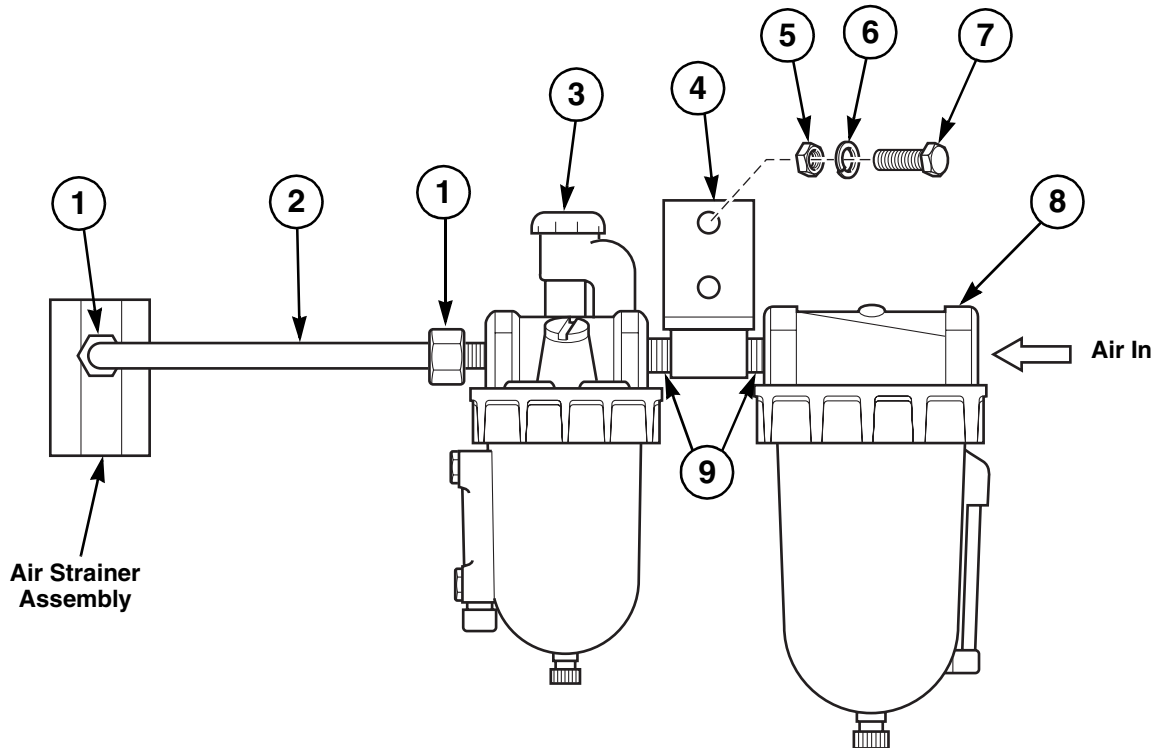


SCR1979P

Air System – All Other Models Starting November 2003

REF	PART NO.	DESCRIPTION	COMMENTS
1	J200217200	Pushbutton	Gray; 4-way; Left hand
2	J1438357	Quick Tubing Tee	2 required for machines with timers
3	J0140949-00	Union Tee	
4	J200012300	Pushbutton	Red; 3-way
5	J1408004	Connector	5 required
6	J0140961-00	Connector	2 required
7	J200217100	Pushbutton	Gray; 4-way; Right hand
8	J1407741	Swivel Tubing Elbow	
9	J1419811	Swivel Tubing Elbow	
10	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Includes items 9; Models through November 2004
	J200200400	Filter/Regulator/Mist Separator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown; Models starting December 2, 2004 through February 9, 2005
	J200200400	Filter/Regulator/Mist Separator Assembly	Refer to <i>Filter/Regulator/Mist Separator Assembly</i> section for parts breakdown; Models starting February 10, 2005
11	J200212400	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
12	J1327634	Air Hose Assembly	22 inches
13	J0798873	Pressing Cylinder Retrofit Kit	6 inch bore; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
	J0798874	Pressing Cylinder Retrofit Kit	8 inch bore; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
14	J0141711-00	Tubing	
15	J0798875	Closing Cylinder Retrofit Kit	

Filter/Lubricator – All Models Through June 1997

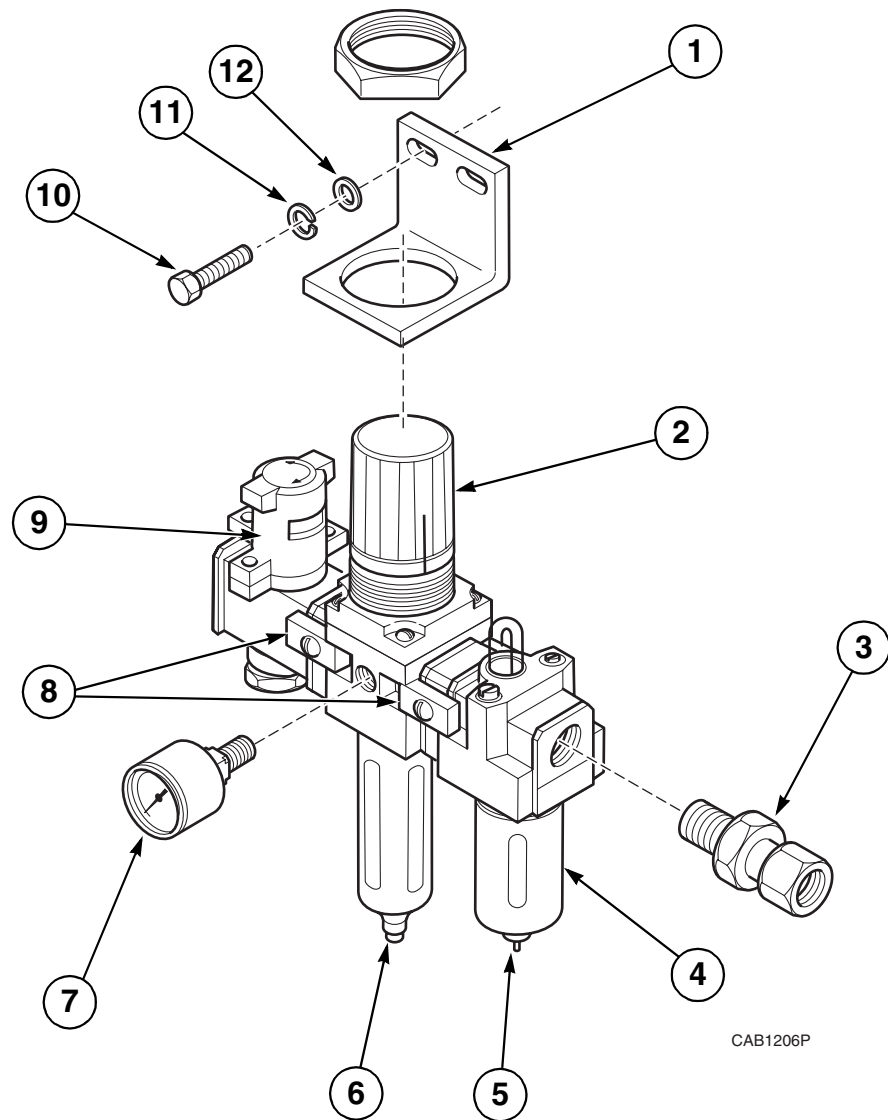


SCR1822P

Filter/Lubricator – All Models Through June 1997

REF	PART NO.	DESCRIPTION	COMMENTS
	J1364322	Filter/Lubricator Assembly	Includes items 1, 3, 4, 7 and 8
1	J200203500	Male Connector	2 required
2	JM-95923	Tubing	Use as required
3	J1141985	Lubricator	
4	J1362805	Coupling Weldment	
5	20275	Nut	2 required
6	03189	Washer	2 required
7	24233	Screw	2 required
8	J1028851	Compact Air Filter	
9	J115175201	Pipe Nipple	2 required

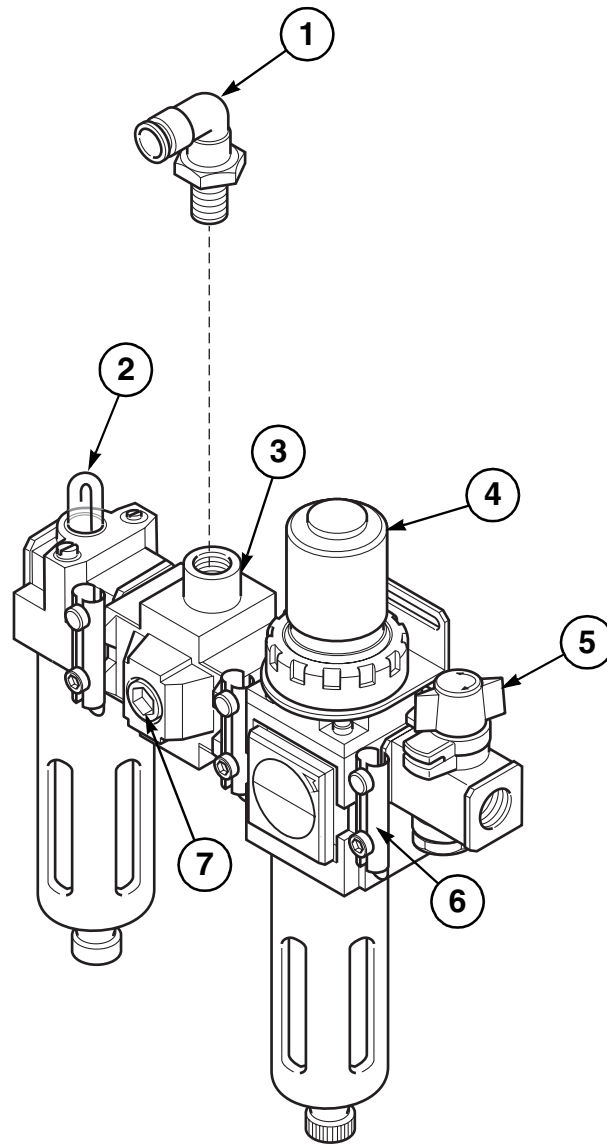
Filter/Regulator/Lubricator Assembly – All Models Starting June 1997 Through November 2004



Filter/Regulator/Lubricator Assembly – All Models Starting June 1997 Through November 2004

REF	PART NO.	DESCRIPTION	COMMENTS
	J1557479	Filter/Regulator/Lubricator Assembly	Includes items 1, 2, 4 and 7-9
	J200032100	Filter Kit	
	J200032200	Regulator Kit	
	J1637644	Filter/Regulator Auto Drain Kit	
	J200032400	Lubricator Kit	
1	J1571405	Bracket	
2	J1557487	Filter/Regulator	0-125 psig; Includes nut
3	J1408020	Tubing Connector	
4	J1557495	Lubricator	
5	J1647536	Air Lubricator Bowl	Use with item 4
6	J1637644	Filter/Regulator Auto Drain Kit	Use with item 2
7	J1477959	Pressure Gauge	
8	J1571413	Spacer	2 required
9	J1557503	Lock-Out Valve	
10	JC-61608	Screw	2 required
11	J1000975	Washer	2 required
12	J1001213	Washer	2 required

Filter/Regulator/Lubricator Assembly – CE Models Starting December 2, 2004 Through February 9, 2005

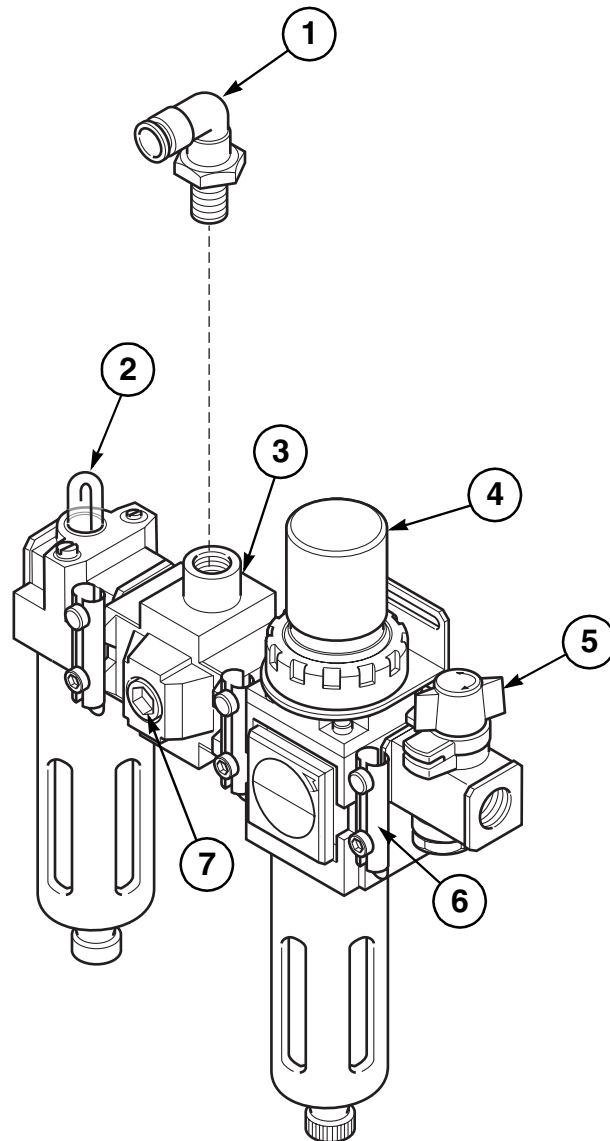


CAB2499P

Filter/Regulator/Lubricator Assembly – CE Models Starting December 2, 2004 Through February 9, 2005

REF	PART NO.	DESCRIPTION	COMMENTS
	J200200200	Filter/Regulator/Mist Separator Assembly	
	J200032100	Filter Kit	
	J200032200	Regulator Kit	
	J1637644	Filter/Regulator Auto Drain Kit	
	J200032400	Lubricator Kit	
1	J1419811	Swivel Tubing Elbow	
2	J200199900	Mist Separator	
3	J200179400	Cross Spacer	
4	J200200700	Filter/Regulator Assembly	
5	J200179000	Lock-Out Valve	
6	J200179300	Connector Assembly	3 required
7	JA-54394	Pipe Plug	

Filter/Regulator/Lubricator Assembly – All Other Models Starting December 2, 2004 Through February 9, 2005

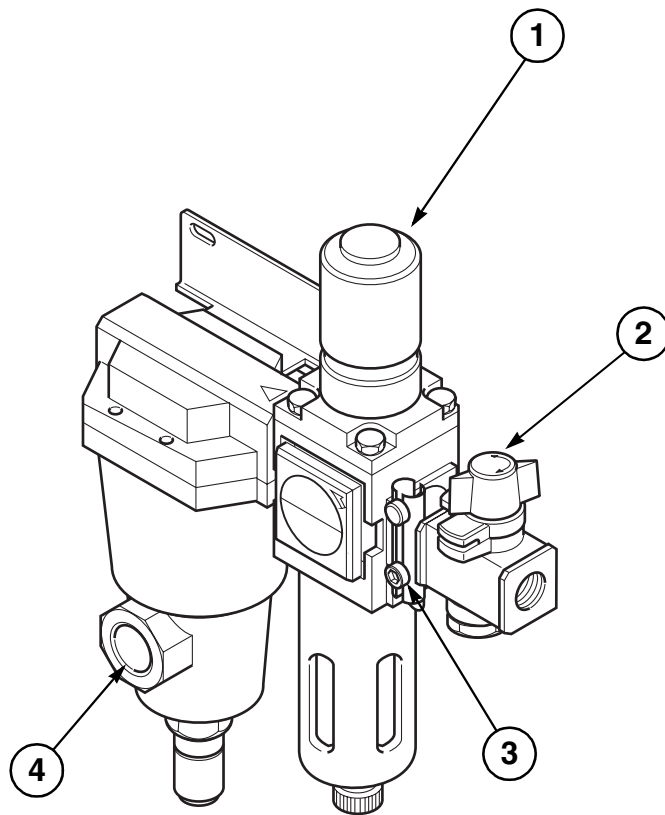


SCR1953P

Filter/Regulator/Lubricator Assembly – All Other Models Starting December 2, 2004 Through February 9, 2005

REF	PART NO.	DESCRIPTION	COMMENTS
	J200200400	Filter/Regulator/Mist Separator Assembly	
	J200032100	Filter Kit	
	J200032200	Regulator Kit	
	J1637644	Filter/Regulator Auto Drain Kit	
	J200032400	Lubricator Kit	
1	J1419811	Swivel Tubing Elbow	
2	J200199900	Mist Separator	
3	J200179400	Cross Spacer	
4	J200179100	Filter/Regulator Assembly	
5	J200179000	Lock-Out Valve	
6	J200179300	Connector Assembly	3 required
7	JA-54394	Pipe Plug	

Filter/Regulator/Mist Separator Assembly – CE Models Starting February 10, 2005

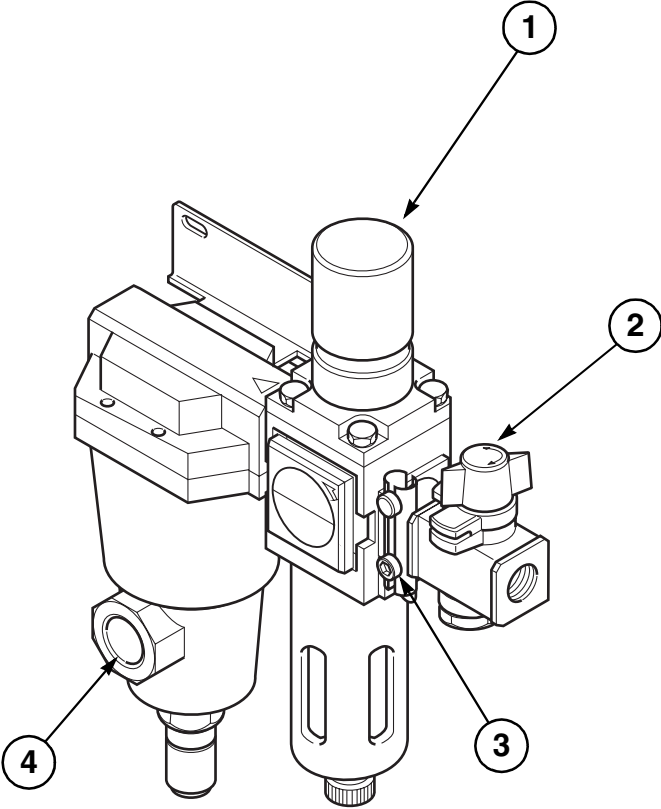


SCR1959P

Filter/Regulator/Mist Separator Assembly – CE Models Starting February 10, 2005

REF	PART NO.	DESCRIPTION	COMMENTS
	J200200200	Filter/Regulator/Mist Separator Assembly	Includes items 1-4
	J200200100	Element Replacement Kit	Use with item 4
	J200203300	Filter Element Kit	Use with item 1
1	J200200700	Filter/Regulator Assembly	
2	J200179000	Lock-Out Valve	
3	J200179300	Connector Assembly	
4	J200200000	Mist Separator	

**Filter/Regulator/Mist Separator Assembly – All Other Models
Starting February 10, 2005**



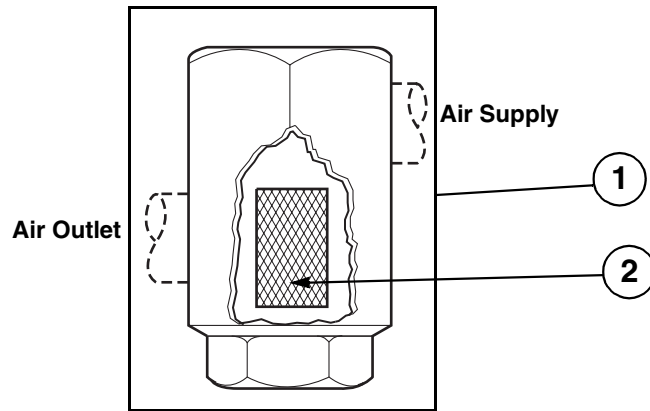
SCR1988P

Filter/Regulator/Mist Separator Assembly – All Other Models Starting February 10, 2005

REF	PART NO.	DESCRIPTION	COMMENTS
	J200200400	Filter/Regulator/Mist Separator Assembly	Includes items 1-4
	J200200100	Element Replacement Kit	Use with item 4
	J200203300	Filter Element Kit	Use with item 1
1	J200203800	Filter/Regulator Assembly	
2	J200179000	Lock-Out Valve	
3	J200179300	Connector Assembly	
4	J200200000	Mist Separator	

Air Strainer Assembly

Models Through June 1997

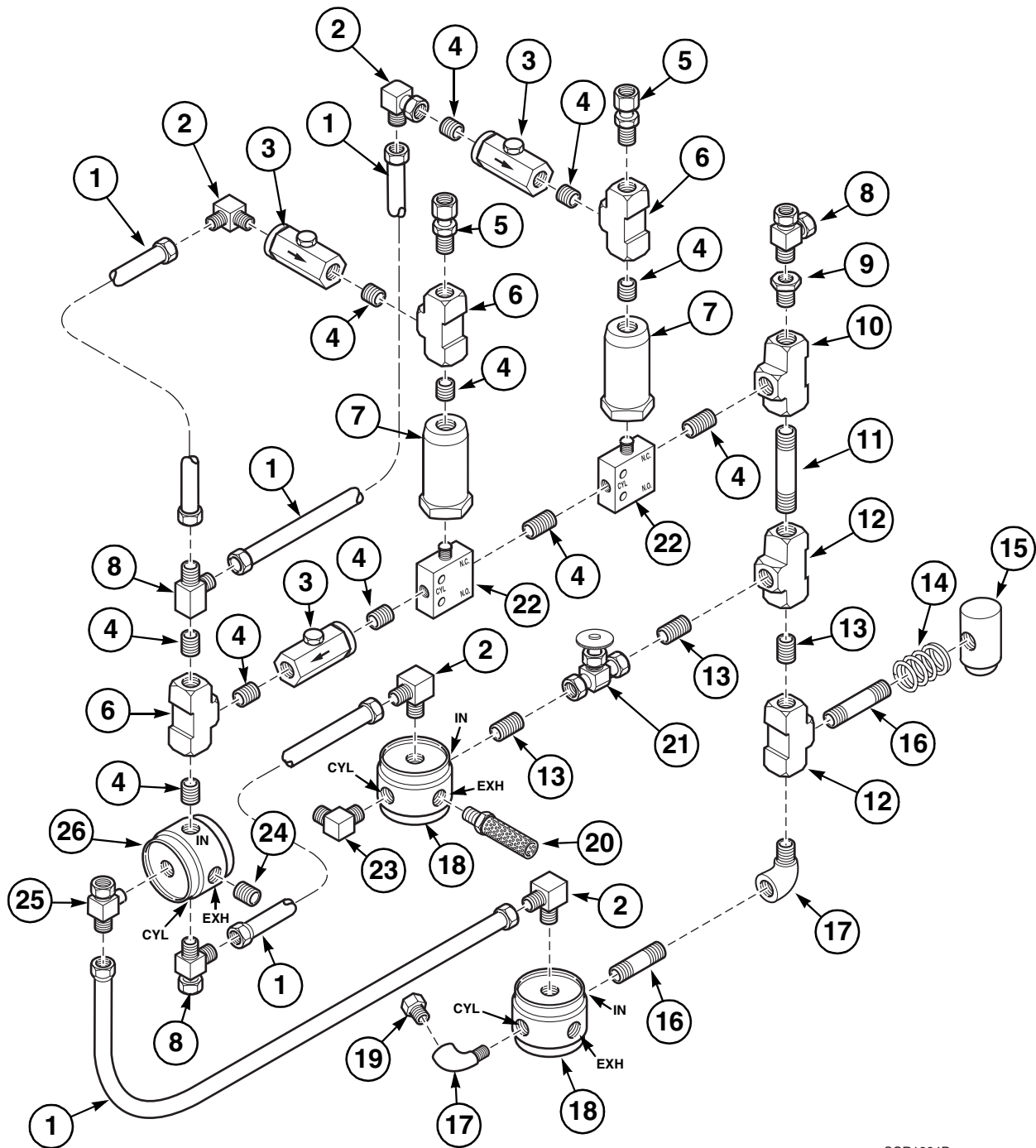


CAB224P

Air Strainer Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-00211	Air Strainer Assembly	Order if your machine does not have a Filter/Regulator/Lubricator Assembly; Includes item 1
2	JA-10908	Screen	

Air Inlet Assembly – Models Starting November 1982 Through April 1992

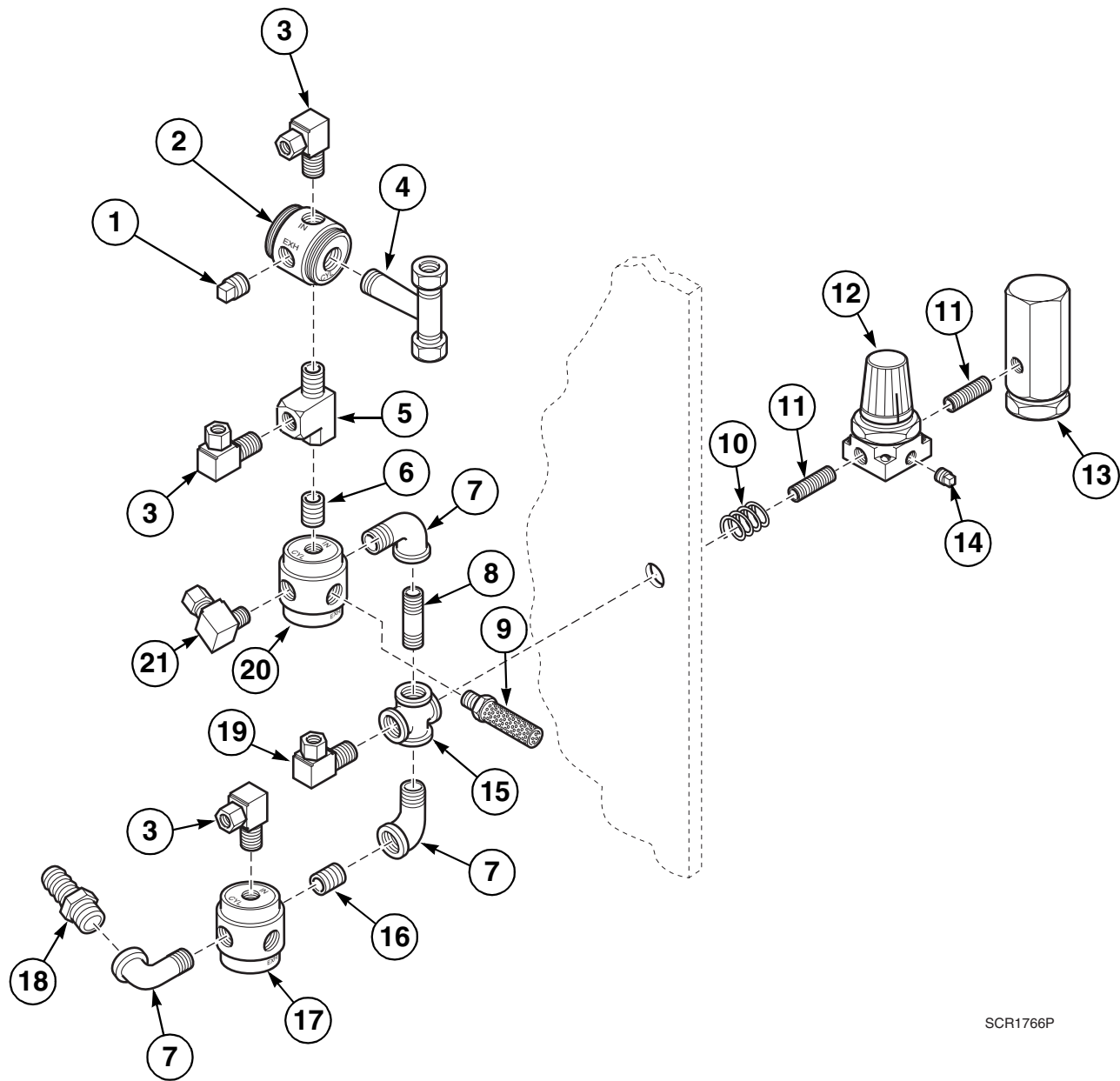


SCR1884P

Air Inlet Assembly – Models Starting November 1982 Through April 1992

REF	PART NO.	DESCRIPTION	COMMENTS
	J1319151	Air Inlet Assembly	Includes items 1-26
1	JM-95918	Tubing	3/16 inch OD
2	JA-50770	Male Compression Elbow	4 required
3	J1142512	Check Valve	3 required
4	J1232313	Pipe Nipple	9 required
5	J1151661	Compression Connector	2 required
6	JC-70614	Pipe Tee	3 required
7	J1142496	Reset Actuator	2 required
8	JA-52314	Male Compression Tee	3 required
9	JC-19609	Reducing Bushing	
10	JC-70616	Pipe Tee	
11	JA-50728	Nipple	
12	J1018415	Pipe Tee	2 required
13	J115175201	Pipe Nipple	3 required
14	JA-51372	Compression Spring	
15	JA-00211	Air Strainer Assembly	Refer to <i>Air Strainer Assembly</i> section for parts breakdown
16	J1026335-01	Pipe Nipple	
17	J1231521	Street Pipe Elbow	
18	JA-53550	3-Way Dump Valve	2 required; NC; 250AA; JA-54069 Valve Kit
19	JA-11534	Barbed Hose Connector	
20	JA-53584	Air Muffler	1/4 inch
21	J1036458	Needle Globe Valve	
22	J1142504	3-Way Valve	2 required
23	J1033877	Compression Elbow	
24	J1039858	Pipe Plug	
25	JA-50782	Compression Tee	
26	JA-54437	3-Way Dump Valve	125A; NO; JA-54070 Valve Kit

Air Inlet Assembly – Models Starting April 1992 Through May 1997



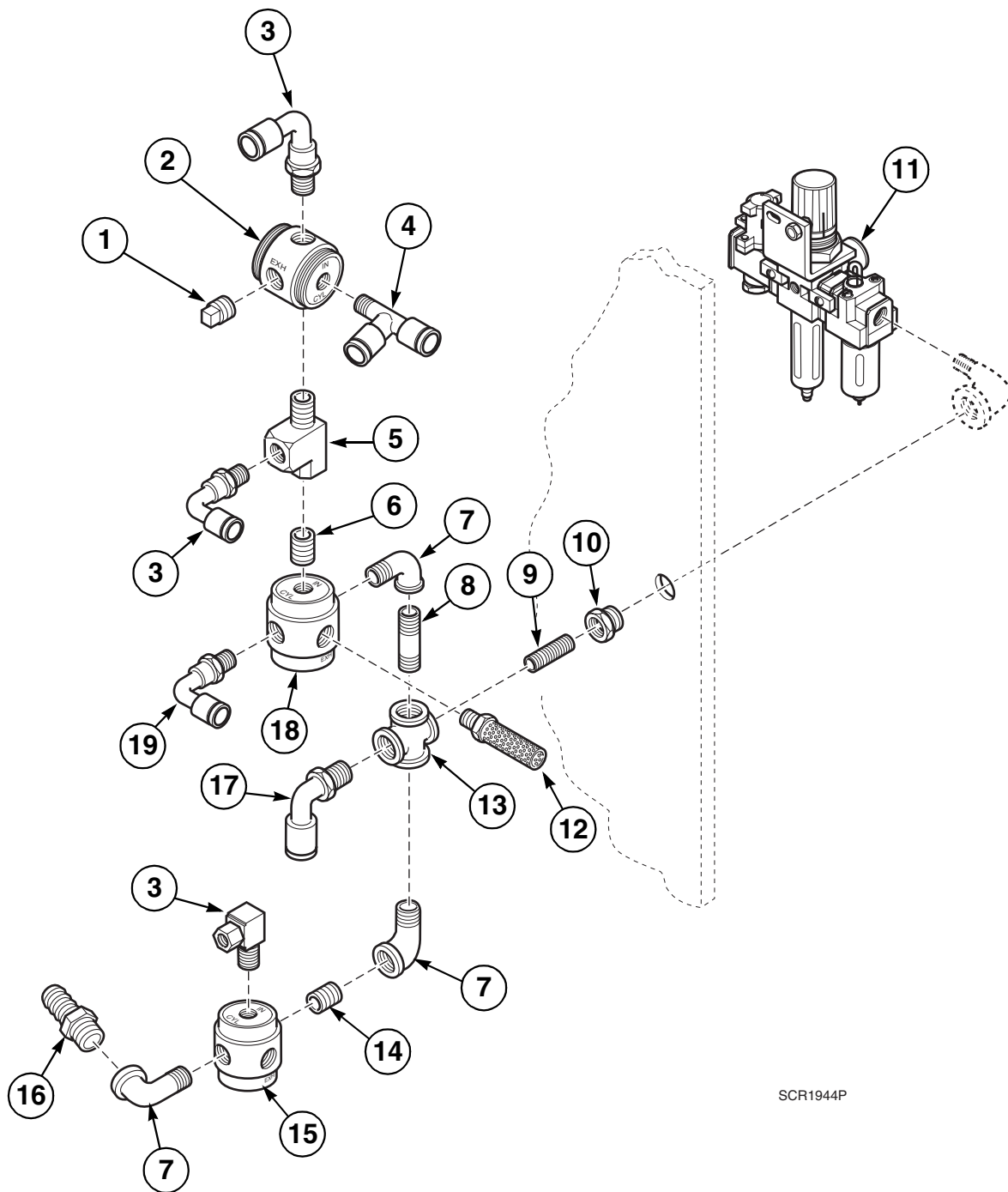
SCR1766P

Air Inlet Assembly – Models Starting April 1992 Through May 1997

REF	PART NO.	DESCRIPTION	COMMENTS
	J1448588	Air Inlet Assembly	Includes items 1-21
1	J1151794	Pipe Plug	
2	JA-54437	3-Way Dump Valve	125A NO; JA-54070 Valve Kit
3	JA-50770	Male Compression Elbow	3 required
4	JC-30734	Male Compression Tee	
5	JC-30541	Street Pipe Tee	
6	J1232313	Pipe Nipple	
7	J1231521	Street Pipe Elbow	3 required
8	JC-4606101	Pipe Nipple	
9	JA-53584	Air Muffler	
10	JA-51372	Compression Spring	
11	J1026335-01	Pipe Nipple	
12	JA-54181	Air Relieving Regulator	
13	JA-00211	Air Strainer Assembly	Refer to <i>Air Strainer Assembly</i> section for parts breakdown
14	JA-53076	Pipe Plug	
15	J1184530	Pipe Cross	
16	J115175201	Pipe Nipple	
17	JA-54354	3-Way Dump Valve	250A NC; JA-54468 Seal Repair Kit
18	JA-11534	Barbed Hose Connector	
19	J1357177	Male Compression Elbow	
20	JA-53550	3-Way Dump Valve	250AA NC; JA-54069 Valve Kit
21	J1151653	Compression Elbow	

Air Inlet Assembly (Drawing 1 of 4)

Timer Models Starting May 1997 Through February 29, 2004 and Starting Again April 16, 2004 Through August 18, 2004
Non-Timer Models Starting May 1997 Through February 29, 2004



Air Inlet Assembly (Drawing 1 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1151794	Pipe Plug	
2	JA-54437	3-Way Dump Valve	125A NO; JA-54070 Valve Kit
3	J1407741	Swivel Tubing Elbow	3 required
4	J1437029	Quick Tubing Tee	
5	JC-30541	Street Pipe Tee	
6	J1232313	Pipe Nipple	
7	J1231521	Street Pipe Elbow	3 required
8	JC-4606101	Pipe Nipple	
9	J115175201	Pipe Nipple	
10	J1482389	Pipe Bulkhead Fitting	
11	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown
12	JA-53584	Air Muffler	
13	J1184530	Pipe Cross	
14	J1026335-01	Pipe Nipple	
15	JA-54354	3-Way Dump Valve	250A NC; JA-54468 Seal Repair Kit
16	JA-11534	Barbed Hose Connector	
17	J1419811	Swivel Tubing Elbow	
18	JA-53550	3-Way Dump Valve	250AA NC; JA-54069 Valve Kit
19	J1410323	Male Tubing Elbow	

Timer Models Starting March 1, 2004 Through April 16, 2004
Non-Timer Models Starting March 1, 2004 Through April 24, 2005

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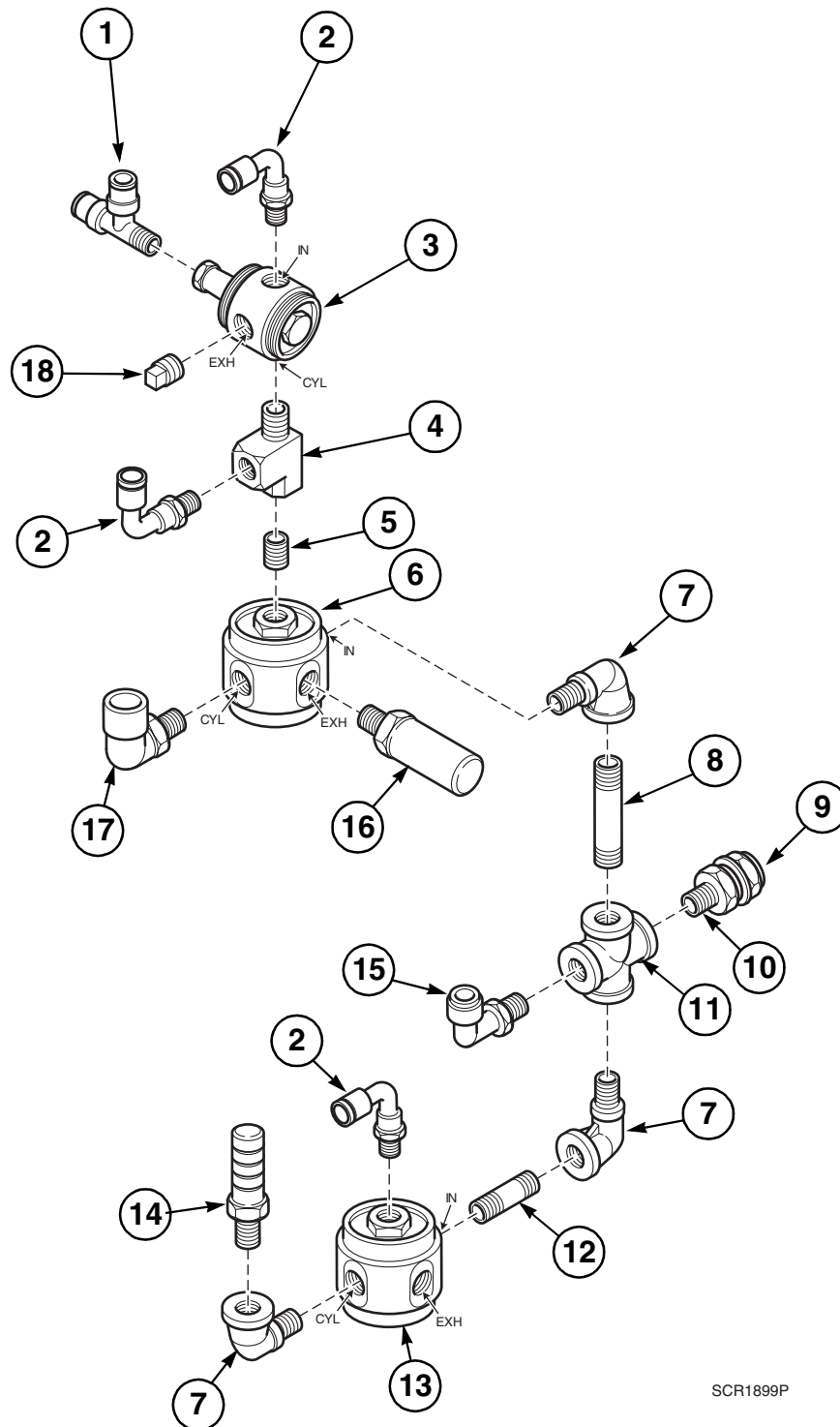
AJ0177

Air Inlet Assembly (Drawing 2 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1407741	Swivel Tubing Elbow	3 required
2	J200053200	Air Valve	3-way; NO; Air pilot
3	JA-54394	Pipe Plug	
4	J1438357	Quick Tubing Tee	2 required
5	J1026103	Pipe Nipple	2 required
6	J0381776-00	Air Valve	2 required
7	JA-53584	Air Muffler	
8	J200128100	Fixed Orifice	
9	JC-19609	Reducing Bushing	
10	J1188242	Pipe Tee	
11	J1410323	Male Tubing Elbow	2 required
12	J115175201	Pipe Nipple	
13	J1231521	Street Pipe Elbow	3 required
14	J1419811	Swivel Tubing Elbow	
15	JA-11534	Barbed Hose Connector	
16	JC-4606101	Pipe Nipple	3 required
17	J1184530	Pipe Cross	
18	J1482389	Pipe Bulkhead Fitting	
19	JC-70613	Pipe Tee	

Air Inlet Assembly (Drawing 3 of 4)

Timer Models Starting August 19, 2004 Through April 24, 2005



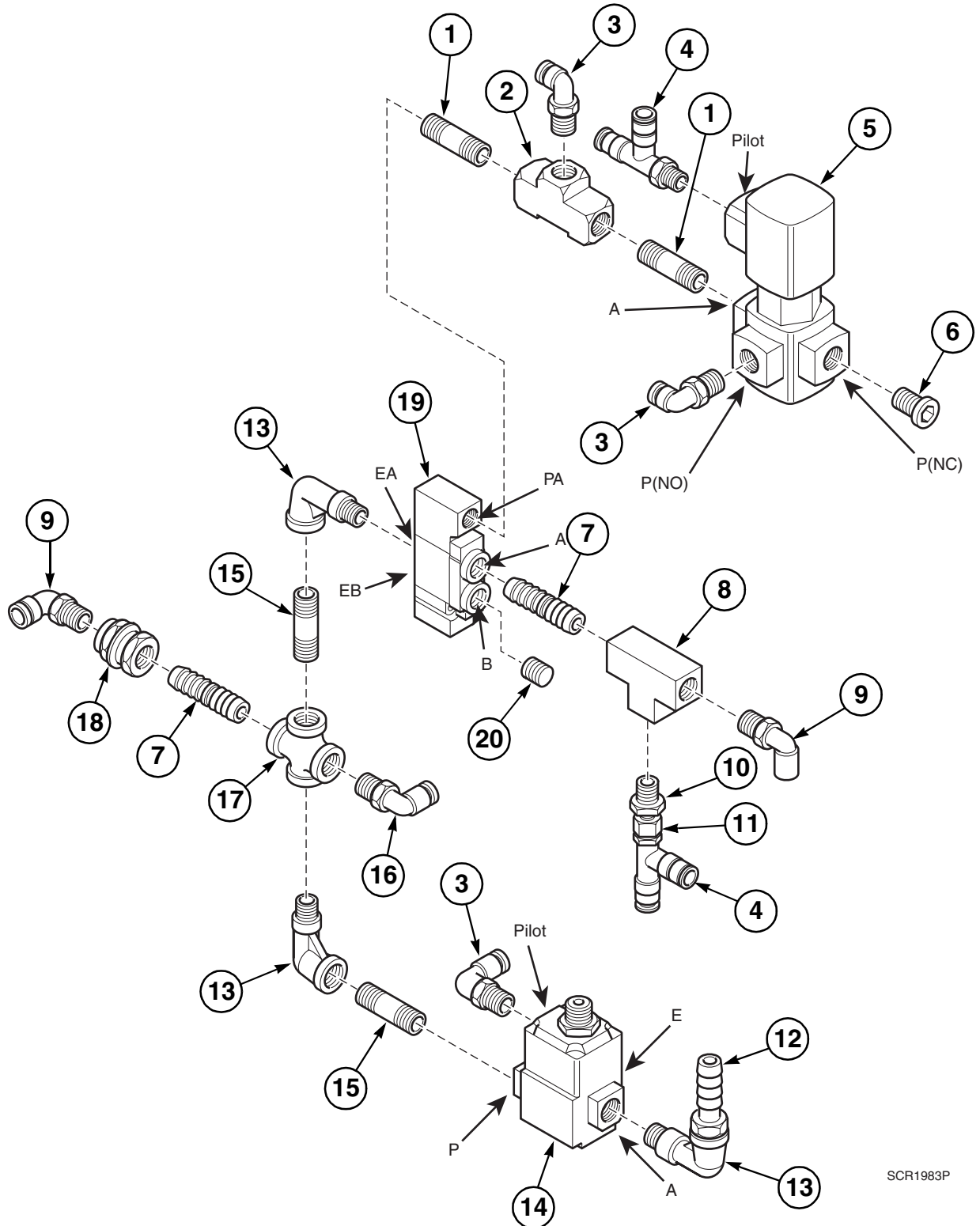
SCR1899P

Air Inlet Assembly (Drawing 3 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
	J200128500	Air Inlet Assembly	Includes items 1-18
1	J1438357	Quick Tubing Tee	
2	J1407741	Swivel Tubing Elbow	3 required
3	JA-54437	3-Way Dump Valve	125A NO; JA-54070 Valve Kit
4	JC-30541	Street Pipe Tee	
5	J1232313	Pipe Nipple	
6	JA-53550	3-Way Dump Valve	250AA NC; JA-54069 Valve Kit
7	J1231521	Street Pipe Elbow	3 required
8	JC-4606101	Pipe Nipple	
9	J1482389	Pipe Bulkhead Fitting	
10	J115175201	Pipe Nipple	
11	J1184530	Pipe Cross	
12	J1026335-01	Pipe Nipple	
13	JA-54354	3-Way Dump Valve	250A NC; JA-54468 Seal Repair Kit
14	JA-11534	Barbed Hose Connector	
15	J1419811	Swivel Tubing Elbow	
16	JA-53584	Air Muffler	
17	J1410323	Male Tubing Elbow	
18	J1151794	Pipe Plug	

Air Inlet Assembly (Drawing 4 of 4)

All Models Starting April 26, 2005



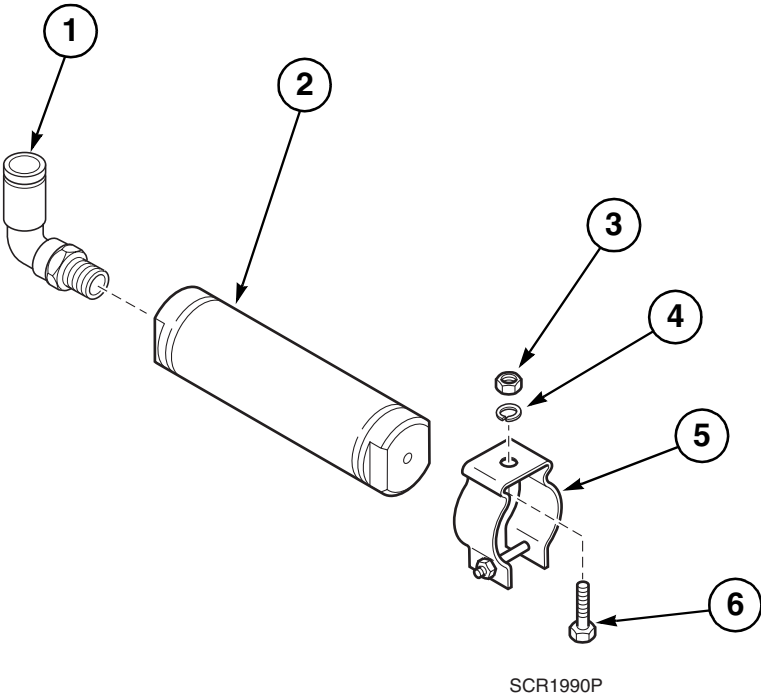
SCR1983P

Air Inlet Assembly (Drawing 4 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
	J200212400	Air Inlet Assembly	Includes items 1-20
1	J1026103	Pipe Nipple	2 required
2	JC-70613	Pipe Tee	
3	J1407741	Swivel Tubing Elbow	3 required
4	J1438357	Quick Tubing Tee	2 required
5	J200053200	Air Valve	3-way; NO; Air pilot
6	JA-54394	Pipe Plug	
7	J115175201	Pipe Nipple	
8	J1188242	Pipe Tee	
9	J1410323	Male Tubing Elbow	2 required
10	JC-1960901	Reducing Bushing	
11	JA-52776	Orifice Fitting	
12	JA-11534	Barbed Hose Connector	
13	J1231521	Street Pipe Elbow	3 required
14	J0381776-00	Air Valve	2 required
15	JC-4606101	Pipe Nipple	3 required
16	J1419811	Swivel Tubing Elbow	
17	J1184530	Pipe Cross	
18	J1482389	Pipe Bulkhead Fitting	
19	J200105600	Single Valve	
20	JA-53076	Pipe Plug	

Reservoir Assembly

Models Starting November 2003

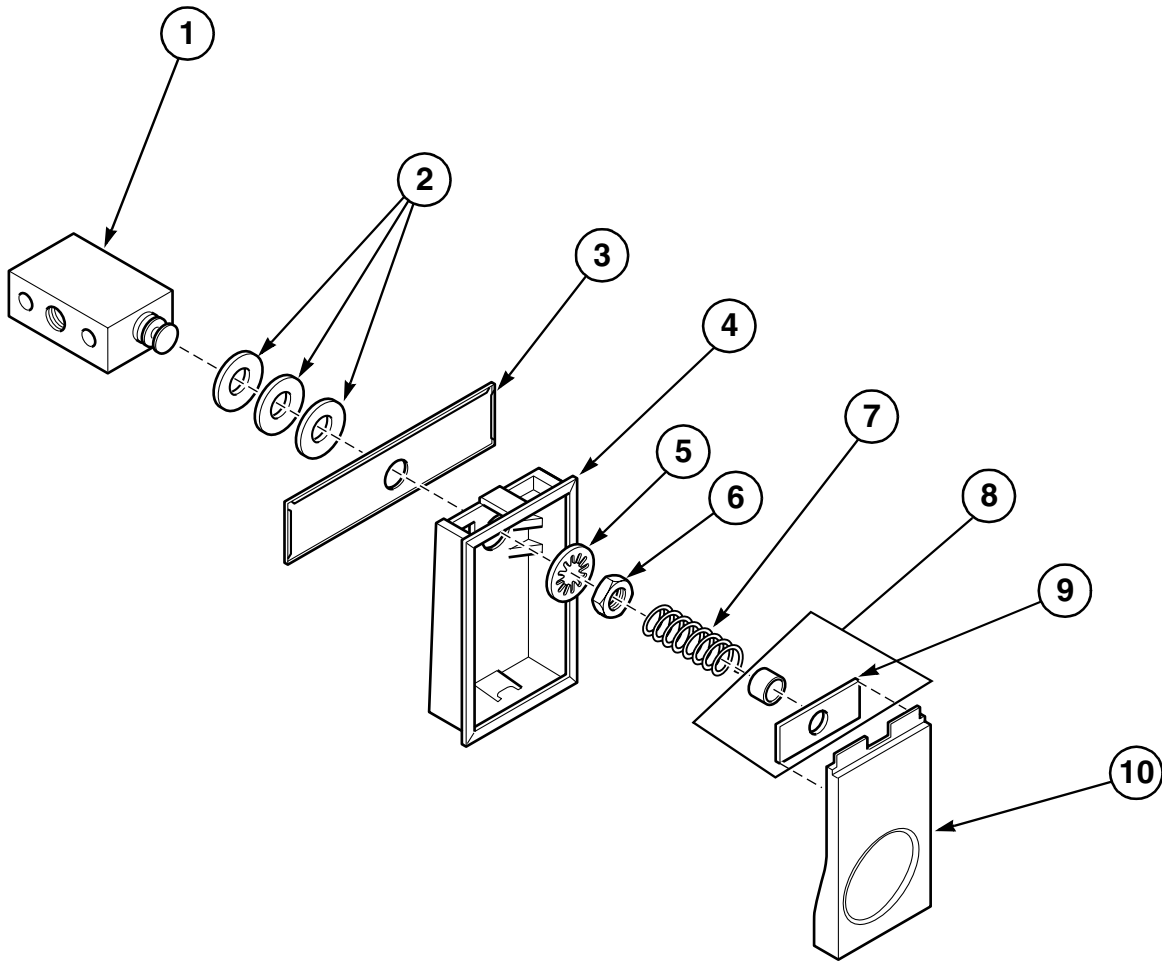


Reservoir Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J200098400	Reservoir Kit	To change from old style reservoir to new style reservoir
1	J1517358	Male Tubing Elbow	
2	J200041400	Pneumatic Reservoir	
3	20275	Nut	
4	J1185073	Washer	
5	JC-35100	Conduit Hanger	
6	F430935	Screw	

Rectangular Close Pushbutton Assembly

Models Through April 1995



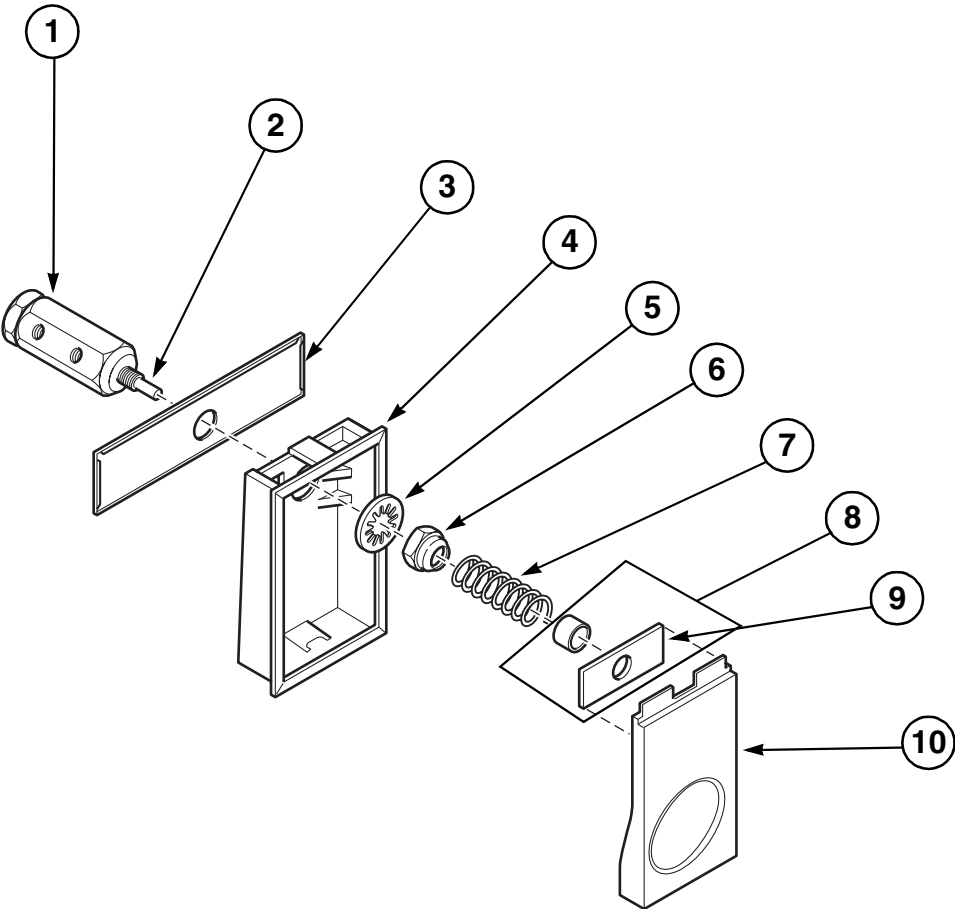
SCR1805P

Rectangular Close Pushbutton Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1010-000472	Pushbutton Assembly	Red; Includes items 3, 4, 6, 7, 9 and 10
1	JA-06430	Valve Body Assembly	Models starting 1984 through 1992
	J1274182	4-Way Air Valve	Models starting 1992 through April 1995; Refer to <i>Left and Right Close Valve Assembly</i> sections for parts breakdown
2	J1425412	Shim	
3	JA-29661	Button Housing Keeper	
4	JA-28485	Button Housing	Red
5	JA-52196	Washer	
6	JA-12900	Nut	
7	JA-50447	Spring	
8	JKIT-00224	Contact Spacer Kit	Includes item 9
9	JA-31094	Microswitch Contact Plate	
10	JA-28486	Pushbutton	Red

Rectangular Open Pushbutton Assembly

Models Through April 1995



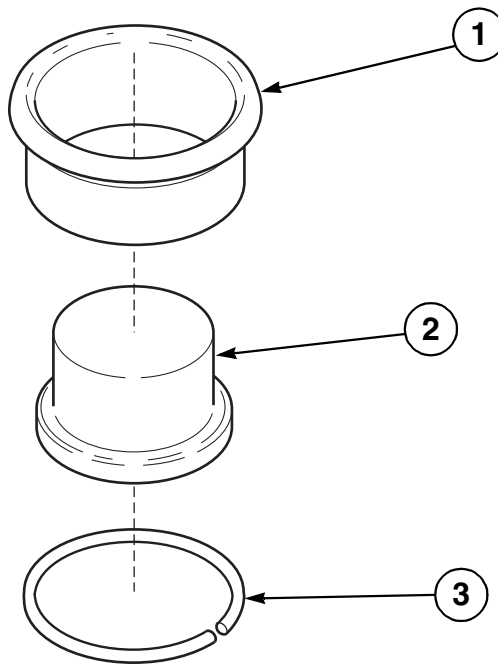
SCR518P

Rectangular Open Pushbutton Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1010-000473	Pushbutton Assembly	Green; Includes items 3, 4, 6, 7, 9 and 10
1	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
2	J1611417	Valve Stem Assembly	
3	JA-29661	Button Housing Keeper	
4	JA-28484	Button Housing	Green
5	JA-52196	Washer	
6	JA-12900	Nut	
7	JA-50447	Spring	
8	JKIT-00224	Contact Spacer Kit	Includes item 9
9	JA-31094	Microswitch Contact Plate	
10	JA-28487	Pushbutton	Green

Round Pushbutton Components – Old Style

Models Starting April 1995 Through September 2003



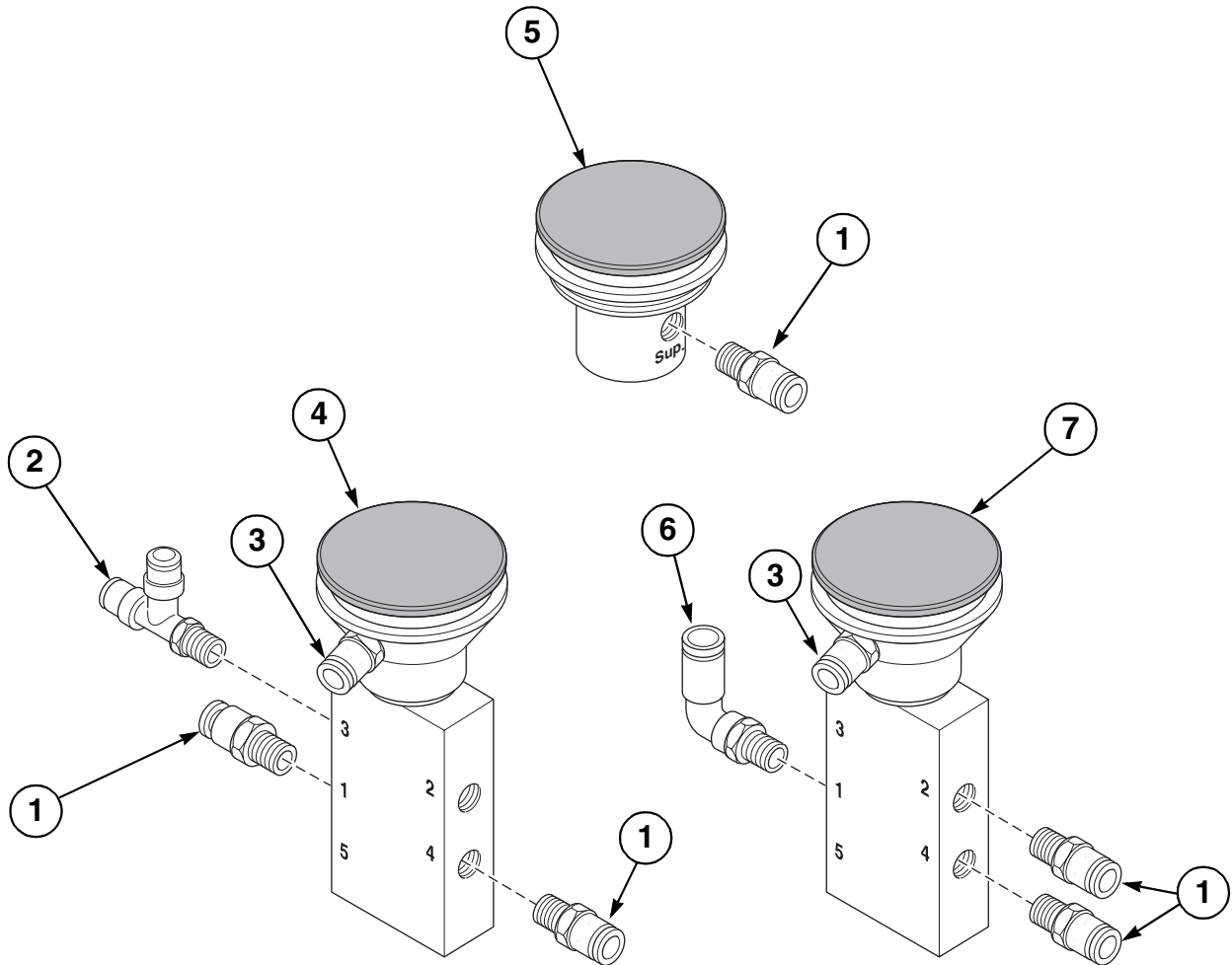
SCR1849P

Round Pushbutton Components – Old Style

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1591320	Grommet	Red
	J1591304	Grommet	Gray
	J1591361	Grommet	Green
2	JA-04665	Pushbutton	Red
	J1538958	Pushbutton Assembly	Gray
	JA-04664	Pushbutton Assembly	Green
3	JA-17705	Lock Ring	

Round Pushbutton Components – New Style

Models Starting October 2003



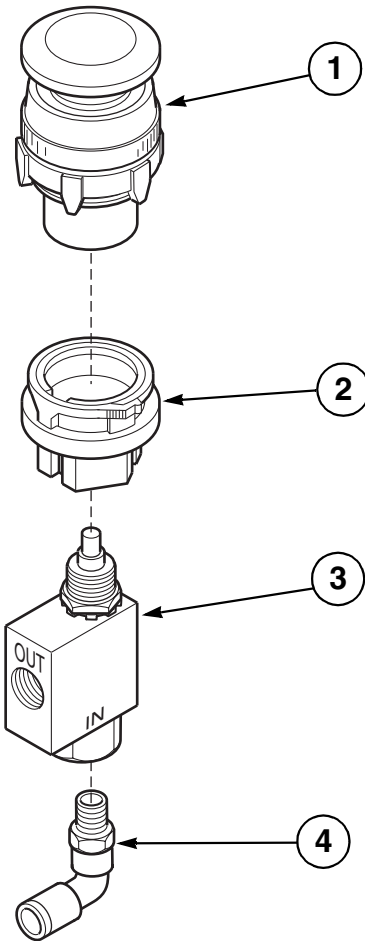
SCR1806P

Round Pushbutton Components – New Style

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1408004	Connector	5 required
2	J1438357	Quick Tubing Tee	
3	J0140961-00	Connector	2 required; Models through April 2005
	J200217400	Male Connector	2 required; Models starting April 2005
4	J200217200	Pushbutton	Gray; 4-way
5	J200012300	Pushbutton	Red; 3-way
6	J1407741	Swivel Tubing Elbow	
7	J200217100	Pushbutton	Gray; 4-way

Emergency Stop Button Assembly

CE Models



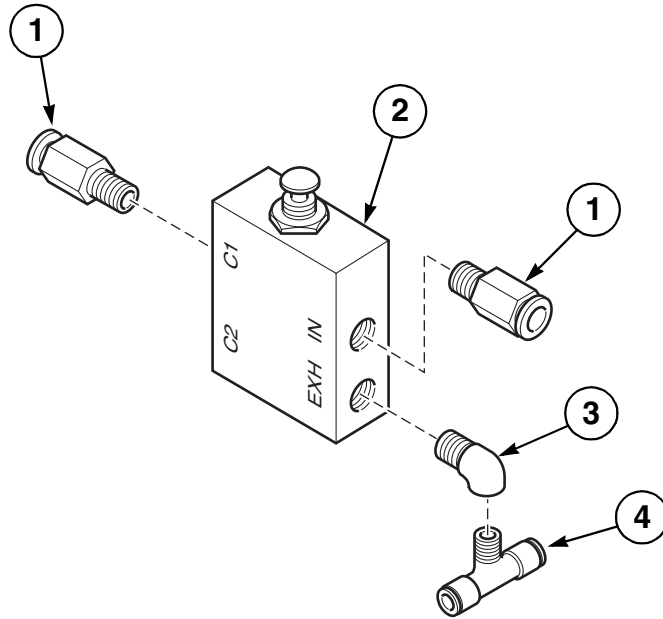
CAB2130P

Emergency Stop Button Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1635069	Emergency Stop Button Assembly	Includes items 1-4
1	J1635044	Emergency Stop Head Button	
2	J1635051	Valve Adapter	
3	J1422740	3-Way Valve	
4	J1407741	Swivel Tubing Elbow	

Left Close Valve Assembly

Models With Rectangular Close Pushbutton Assembly



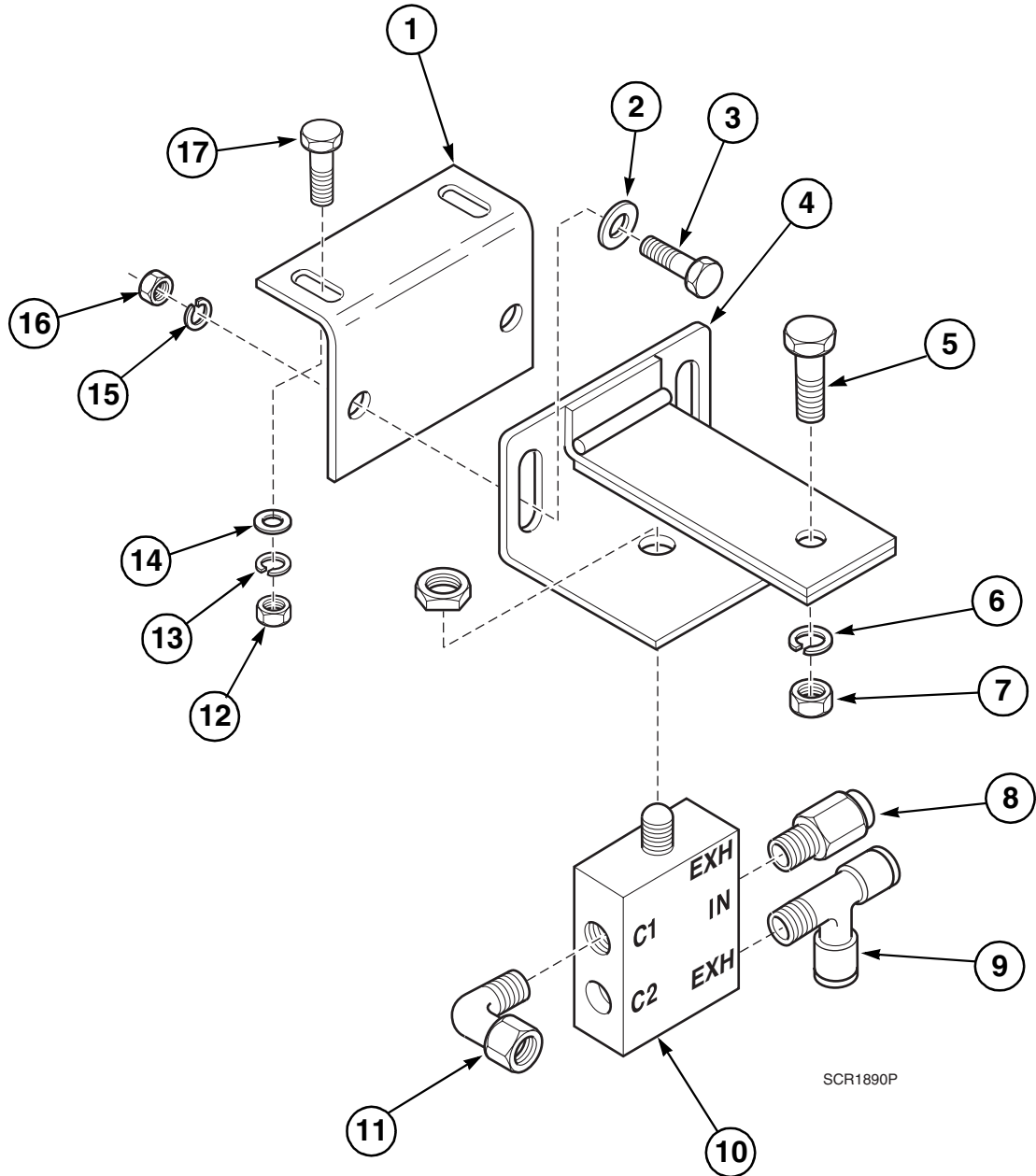
SCR1978P

Left Close Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1400613	Left Close Valve Assembly	Includes items 1-4
1	J1151661	Compression Connector	2 required
2	J1586791	4-Way Air Valve	
3	JC-28235	Street Pipe Elbow	
4	J1528587	Male Tubing Tee	

Left Valve and Bracket Assembly

Models with Old Style Round Pushbutton Assembly

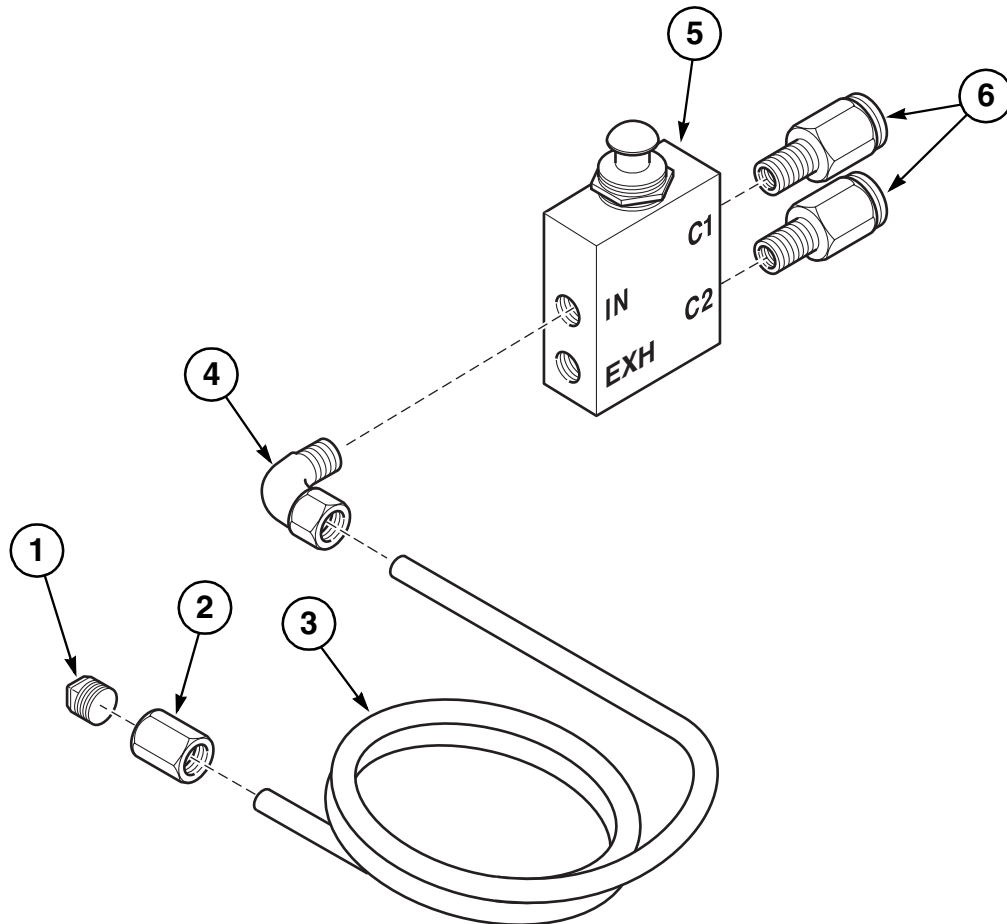


Left Valve and Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568765	Left Valve and Bracket Assembly	Includes items 1-11, 15 and 16
1	J1568732	Bracket Mounting	
2	F430312	Washer	2 required
3	F430902	Screw	2 required
4	J1492883	Bracket Assembly	
5	F430908	Screw	
6	F430321	Washer	
7	F431004	Nut	2 required
8	J1408004	Connector	
9	J1438357	Quick Tubing Tee	
10	J1586791	4-Way Air Valve	
11	J1407741	Swivel Tubing Elbow	
12	20275	Nut	2 required
13	J1185073	Washer	2 required
14	JC-80513	Washer	2 required
15	F431102	Washer	2 required
16	35423	Nut	2 required
17	J1007434	Screw	2 required

Right Close Valve Assembly

Models With Rectangular Close Pushbutton Assembly



SCR1991P

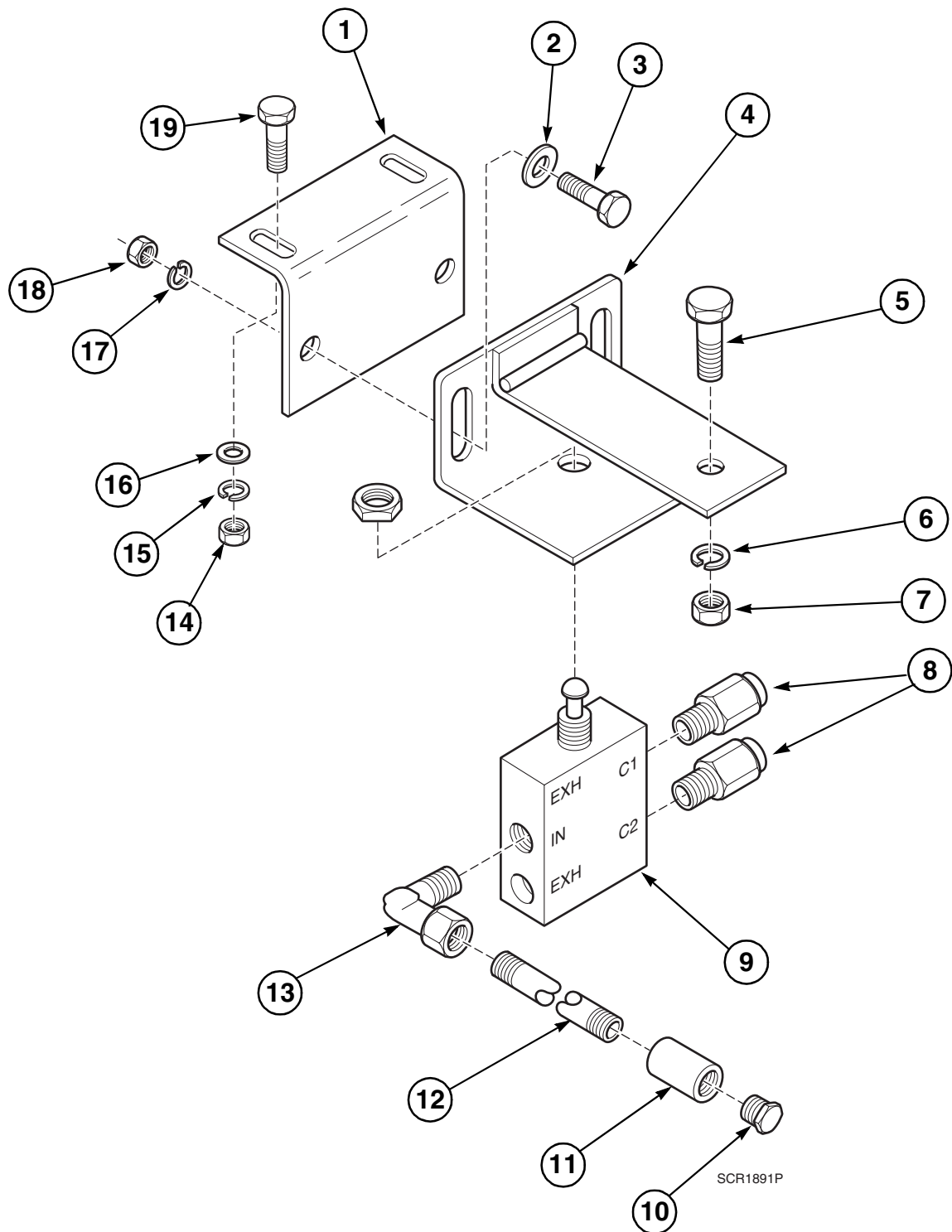
Right Close Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1400605	Right Close Valve Assembly	Includes items 1-6
	N/A	Reservoir Tube Assembly	Old style; Models starting June 1997 through October 2003; Includes J1161413 Pipe Plug, J0141711-00 Tubing and J1375880 Female Polyflo Connector
	J200041400	Pneumatic Reservoir	New style; Order to replace items 1-3
	J200098400	Reservoir Kit	Use to change from old style reservoir to new style reservoir
1	J1161413	Pipe Plug	
2	J1375880	Female Polyflo Connector	
3	J0141711-00	Tubing	
4	J1012392	Polyflo Elbow	
5	J1586809	4-Way Air Valve	
6	J1416759	Male Tubing Connector	2 required

N/A = Part no longer available

Right Valve and Bracket Assembly

Models with Old Style Round Pushbutton Assembly

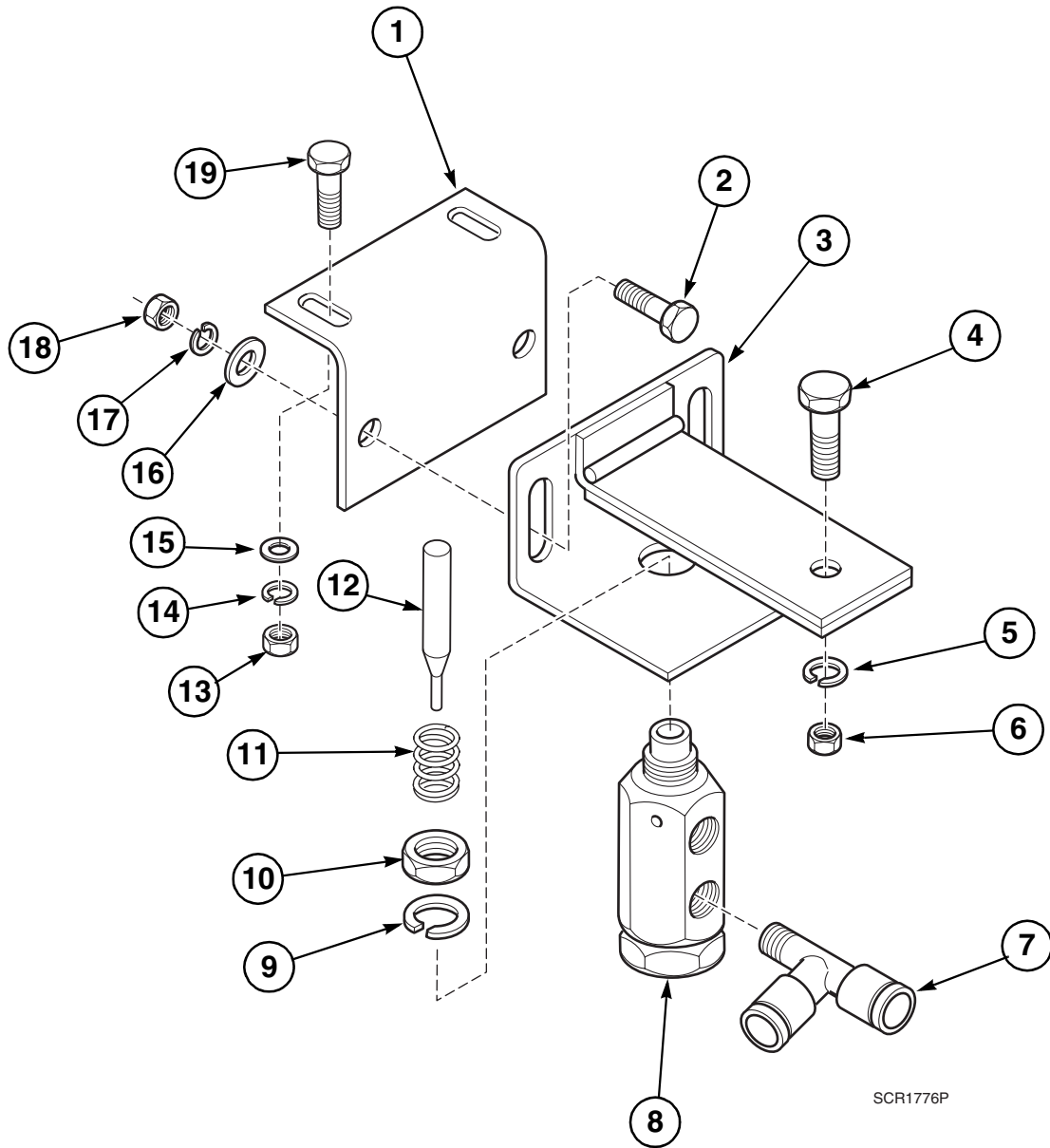


Right Valve and Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568740	Right Valve and Bracket Assembly	Includes items 1-13, 17 and 18
	J200041400	Pneumatic Reservoir	Includes items 10-12
1	J1568732	Bracket Mounting	
2	F430312	Washer	2 required
3	F430902	Screw	2 required
4	J1492883	Bracket Assembly	
5	F430908	Screw	
6	F430321	Washer	
7	F431004	Nut	2 required
8	J1408004	Connector	2 required
9	J1586809	4-Way Air Valve	
10	J1161413	Pipe Plug	
11	J1375880	Female Polyflo Connector	
12	J0141711-00	Tubing	3/8 inch OD; 12.5 feet required
13	J1012392	Polyflo Elbow	
14	20275	Nut	2 required
15	J1185073	Washer	2 required
16	JC-80513	Washer	2 required
17	F431102	Washer	2 required
18	35423	Nut	2 required
19	J1007434	Screw	2 required

Valve and Bracket Assembly – With Timer

Models With Old Style Round Pushbutton Assembly

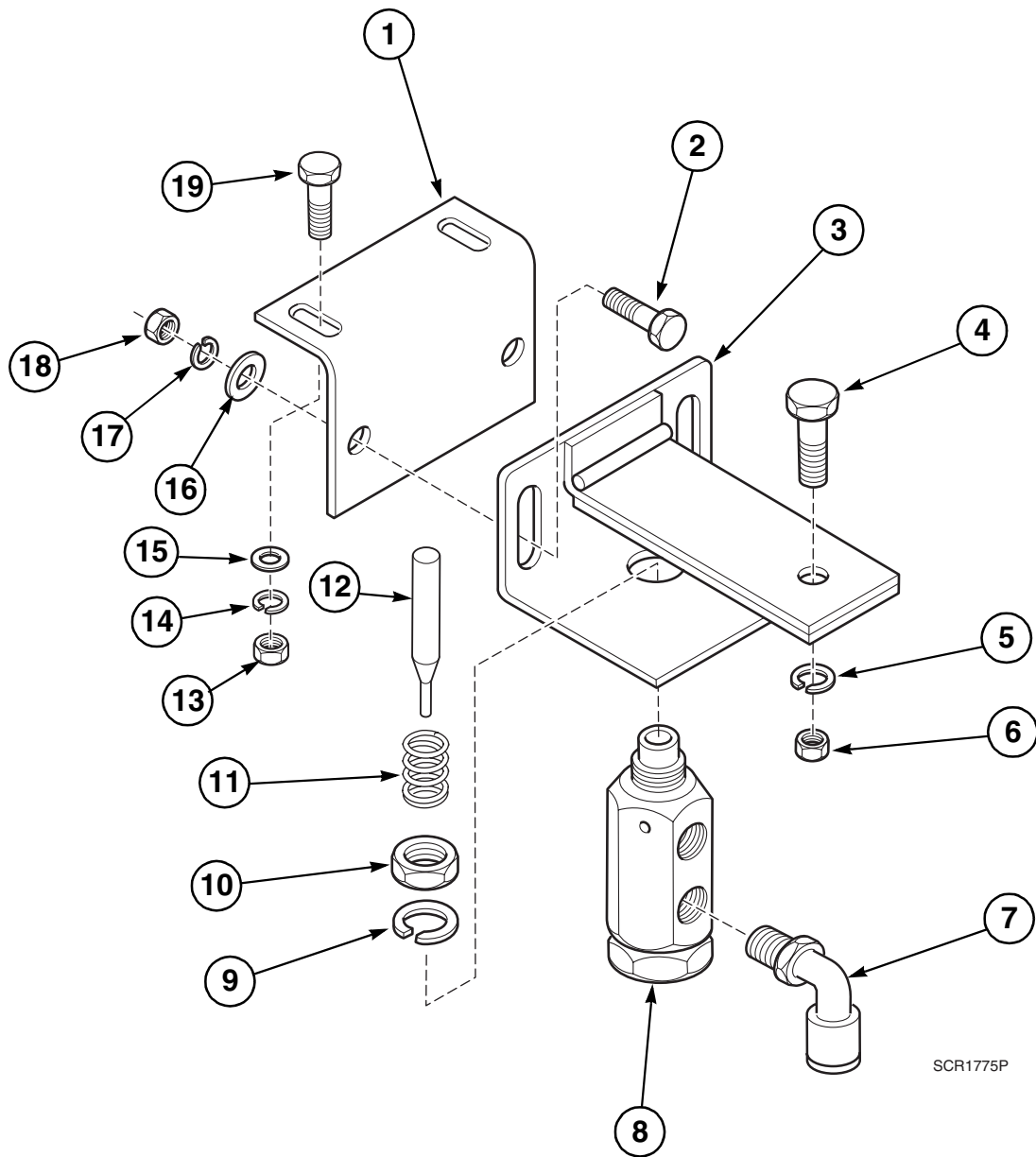


Valve and Bracket Assembly – With Timer

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568757	Middle Valve and Bracket Assembly	Includes items 1-12 and 16-18; Open
1	J1568732	Bracket Mounting	
2	JC-61269	Screw	2 required
3	JA-00546	Bracket Assembly	
4	M400057	Screw	
5	M400013	Washer	
6	70142	Nut	
7	J1438357	Quick Tubing Tee	
8	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
9	JA-52196	Washer	
10	JA-12900	Nut	
11	JA-50447	Spring	
12	J1611417	Valve Stem Assembly	
13	20275	Nut	2 required
14	J1185073	Washer	2 required
15	JC-80513	Washer	2 required
16	J1001213	Washer	2 required
17	J1000975	Washer	2 required
18	J1000736	Nut	2 required
19	J1007434	Screw	2 required

Valve and Bracket Assembly – Without Timer

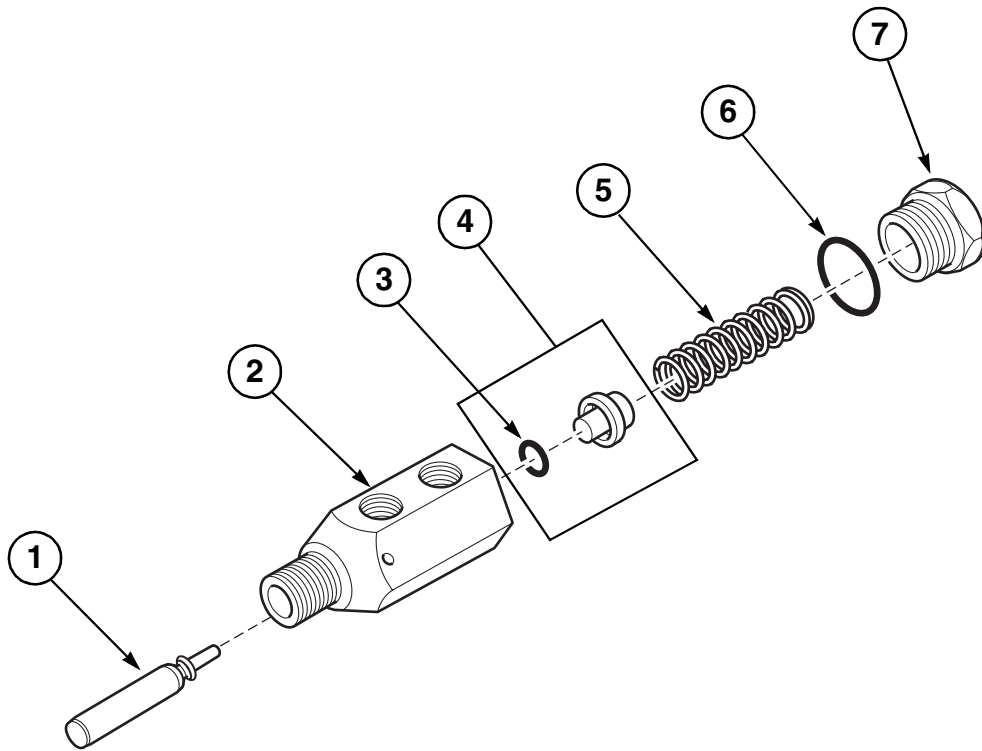
Models With Old Style Round Pushbutton Assembly



Valve and Bracket Assembly – Without Timer

REF	PART NO.	DESCRIPTION	COMMENTS
	J1571389	Valve and Bracket Assembly	Includes items 1-12 and 16-18
1	J1568732	Bracket Mounting	
2	JC-61269	Screw	2 required
3	JA-00546	Bracket Assembly	
4	M400057	Screw	
5	M400013	Washer	
6	70142	Nut	
7	J1407741	Swivel Tubing Elbow	
8	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
9	JA-52196	Washer	
10	JA-12900	Nut	
11	JA-50447	Spring	
12	J1611417	Valve Stem Assembly	
13	20275	Nut	2 required
14	J1185073	Washer	2 required
15	JC-80513	Washer	2 required
16	J1001213	Washer	2 required
17	J1000975	Washer	2 required
18	J1000736	Nut	2 required
19	J1007434	Screw	2 required

Valve Body Assembly

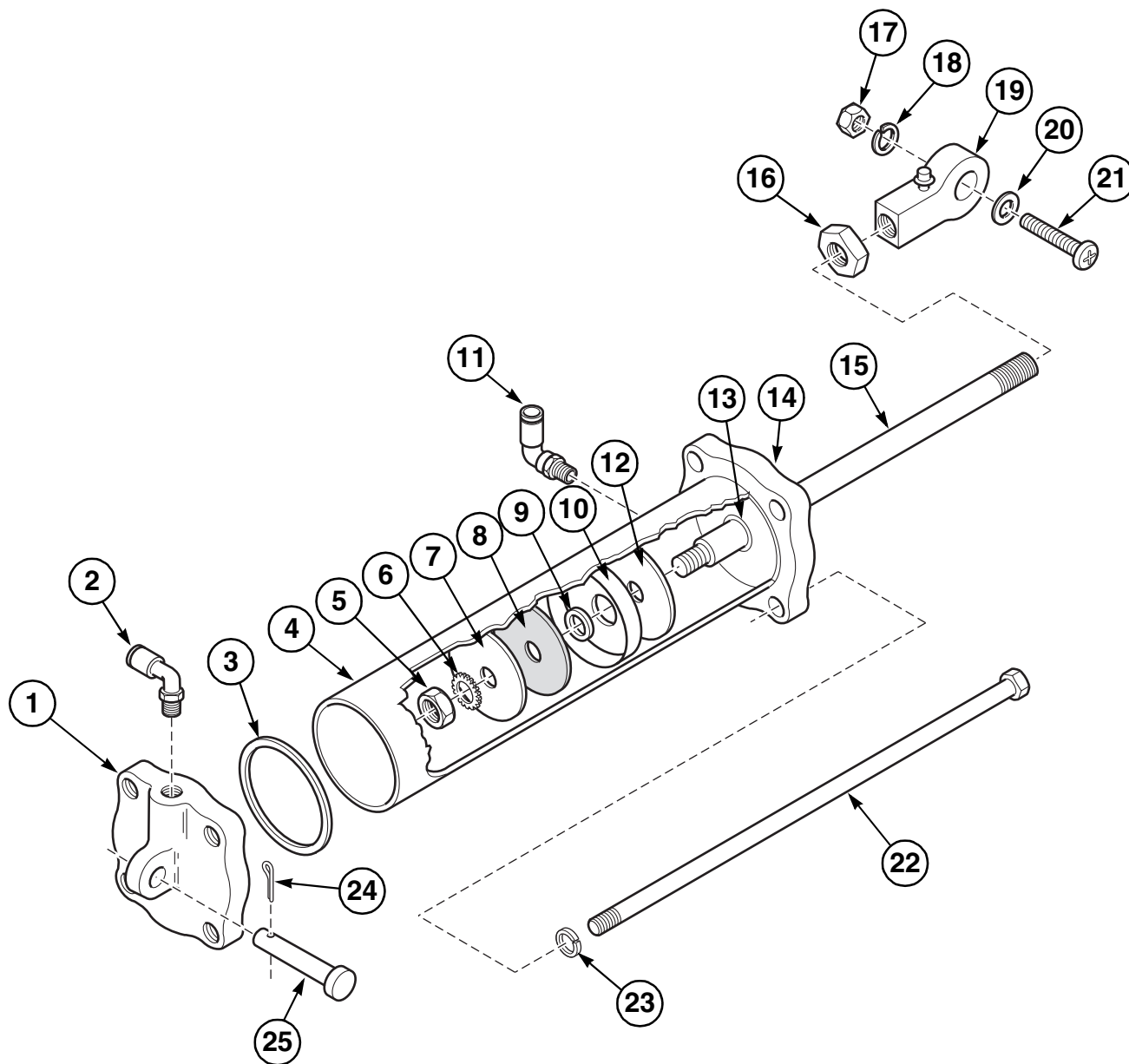


SCR1842P

Valve Body Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-06430	Valve Body Assembly	Includes items 1-7
1	J1611417	Valve Stem Assembly	
2	JA-10514	Valve Body	
3	J1403310	O-Ring	Viton; Models starting June 1998
4	JA-11599	Valve	Includes item 3
5	JA-51336	Compression Spring	
6	JC-57441	O-Ring	
7	JA-10515	Valve Cap	

Closing Cylinder Assembly – Models Through February 10, 2005

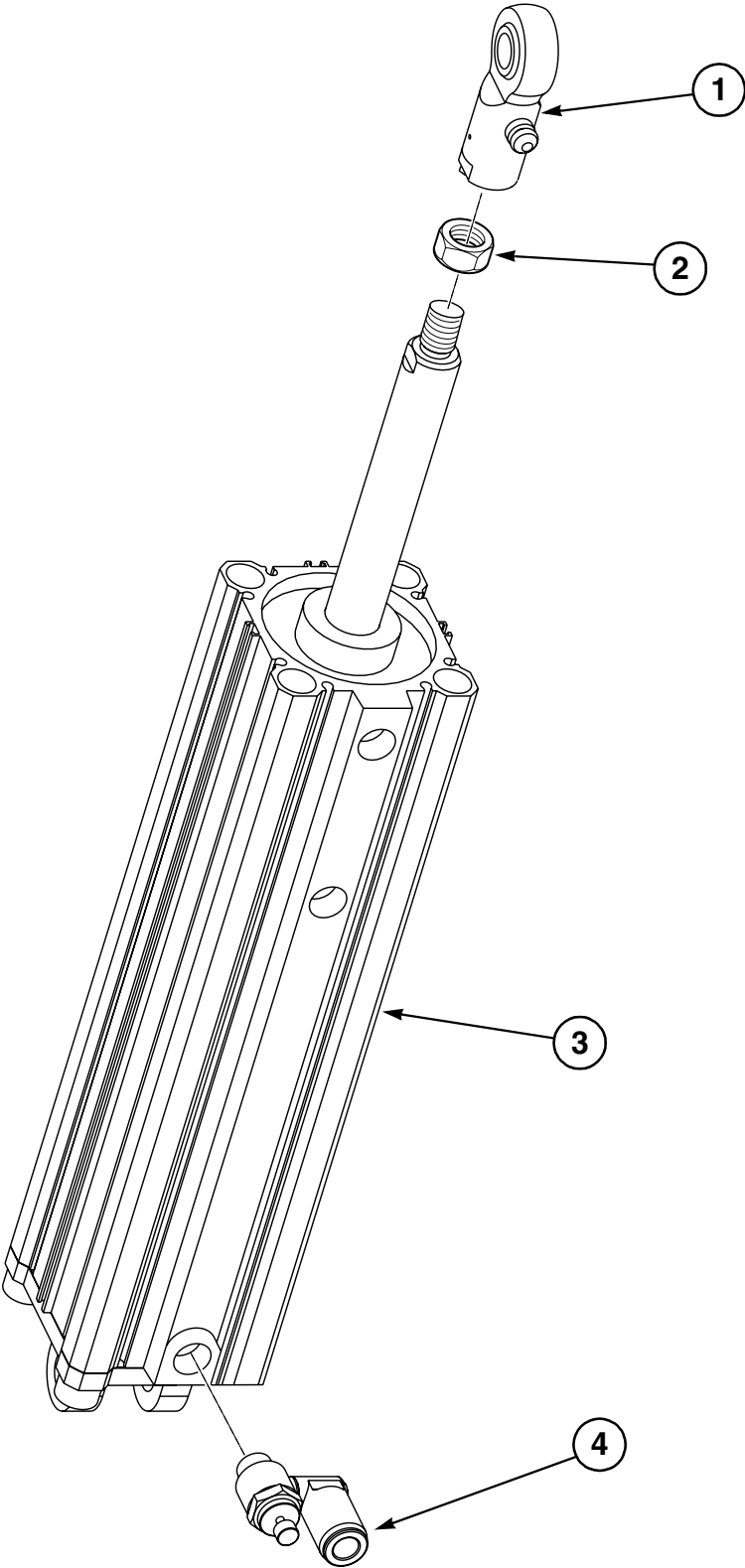


SCR1764P

Closing Cylinder Assembly – Models Through February 10, 2005

REF	PART NO.	DESCRIPTION	COMMENTS
	JKIT-00246	Closing Cylinder Kit	Includes items 1-16, 19, 22 and 23; Models through May 1997
	J1572890	Closing Cylinder Assembly	Includes items 1-16, 19, 22 and 23; Models starting May 1997 through July 2002
	JA-82642	Cylinder Assembly	Includes items 1, 3-10, 12-16, 19, 22 and 23; Models through July 2002
	J0637119-00	Closing Cylinder Assembly	Models starting July 2002 through February 10, 2005
	J0637118-00	Closing Cylinder Assembly	Models starting July 2002 through February 10, 2005
	J0381009-00	Cylinder Rebuild Kit	Models starting July 2002 through February 10, 2005
	J0381008-00	Cylinder Rebuild Kit	Models starting July 2002 through February 10, 2005
1	JA-24756	Lower Head	
2	J1151653	Compression Elbow	Models starting April 1992 through May 1997
	JC-30732	Elbow	Models through April 1992
3	J1428978	Cylinder Head Gasket	Models starting April 1992
4	JA-82641	Cylinder Body Weldment	
5	JC-48142	Nut	Models starting April 1992
	JA-50413	Nut	Models through April 1992
6	M403958	Washer	
7	JA-18611	Inside Piston Plate	
8	J1322577	Piston Plate Seal	Models through April 1992
9	JA-18610	Cylinder Washer Spacer	
10	J1324847	Piston Cup Seal	
11	JA-50770	Male Compression Elbow	Models starting April 1992 through May 1997
	J1408004	Connector	Models starting May 1997
12	JA-18609	Outside Piston Plate	
13	JA-51070	Oilless Sleeve Bearing	
14	JA-80202	Upper Head Assembly	Includes items 12 and 13
15	JA-28266	Piston Rod	
16	J1065671	Nut	Models starting April 1992
	JA-50434	Nut	Models through April 1992
17	JA-52031	Nut	
18	91200	Washer	
19	JA-53961	Female Rod End Bearing	
20	J1001338	Washer	
21	JA-50282	Screw	
22	JA-55343	Screw	4 required
23	M400013	Washer	4 required
24	JC-54791	Cotter Pin	
25	JA-53333	Clevis Pin	

Closing Cylinder Assembly – Models Starting February 11, 2005



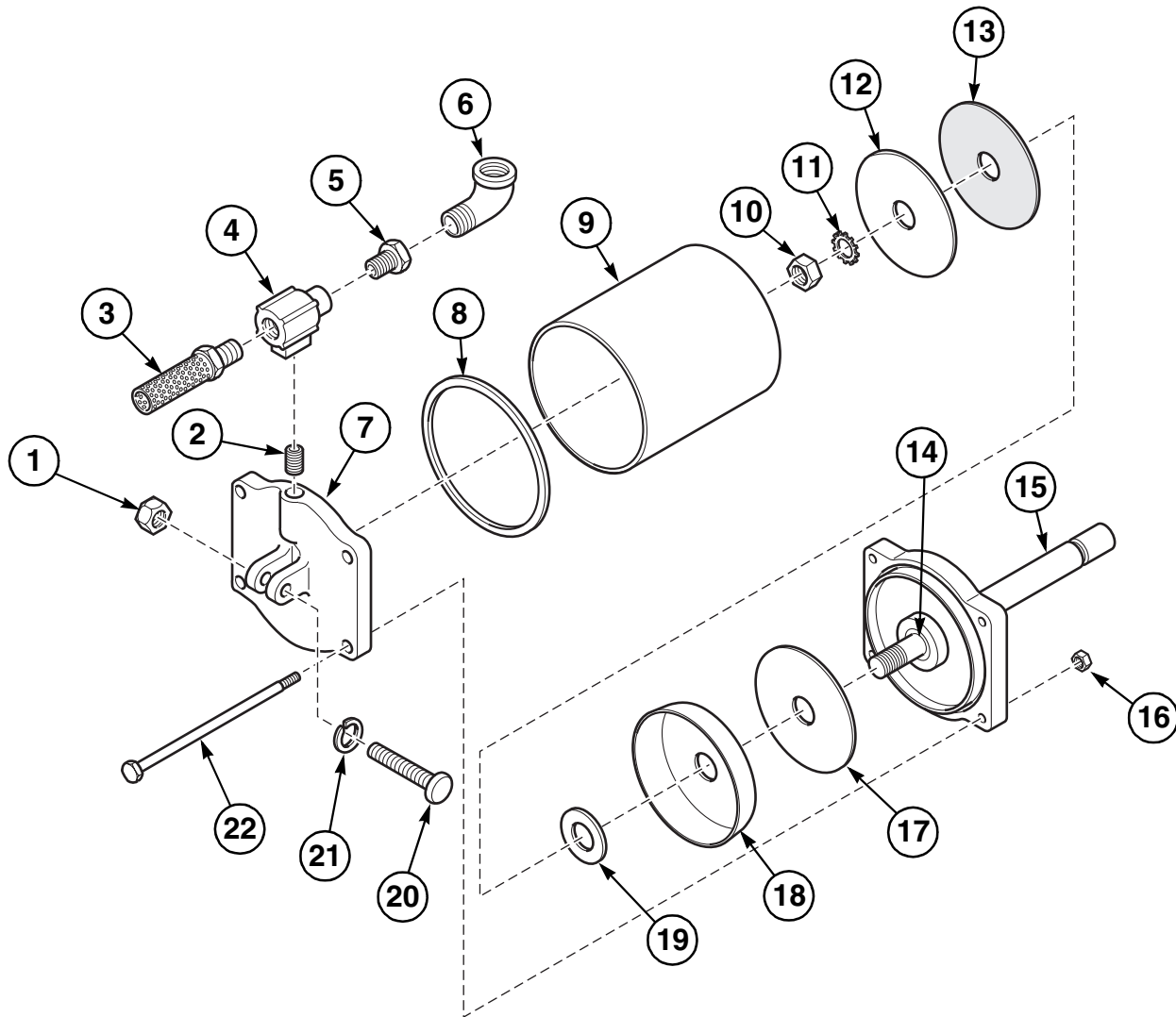
SCR1992P

Closing Cylinder Assembly – Models Starting February 11, 2005

REF	PART NO.	DESCRIPTION	COMMENTS
	J200202900	Closing Cylinder Assembly	Includes items 1-4; 2-1/2 inch
	J798867	Cylinder Rebuild Kit	Use with item 2
	J0210103-01	Oil	ISO VG 32 grade; Quart
	J0210103-04	Oil	ISO VG 32 grade; Gallon
	J0210103-20	Oil	ISO VG 32 grade; 5 gallon
1	JA-53961	Female Rod End Bearing	
2	J1065671	Nut	
3	J0250102-00	Closing Cylinder	
4	J200196000	Variable Flow Control	

Pressing Cylinder and Quick Exhaust Valve Assembly – 8 Inch Bore

Models A2442, A451, A1854, A554, A3612, 2442, 451, 1854, 554 and 3612; Round Bodied Cylinder



SCR1765P

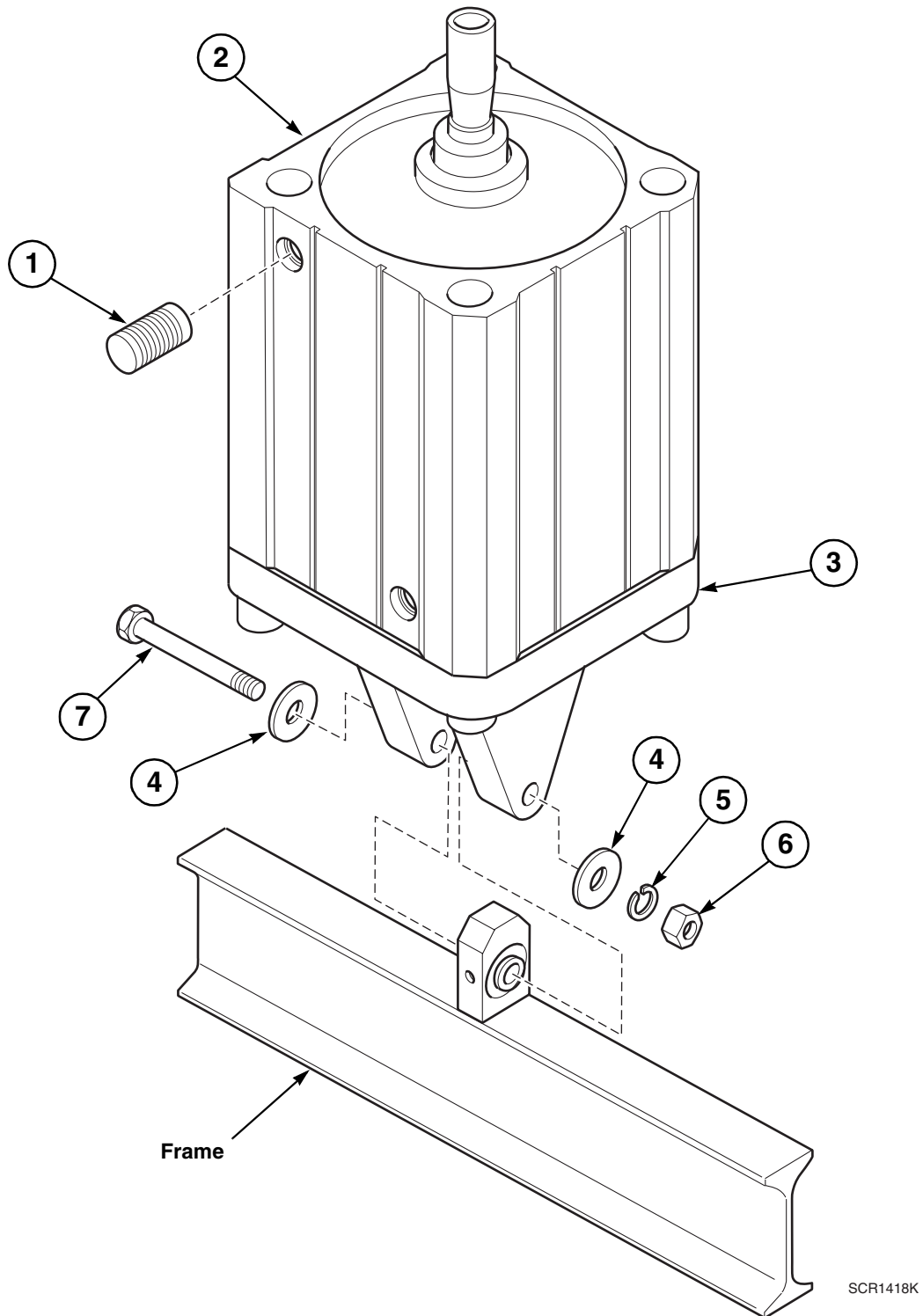
Pressing Cylinder and Quick Exhaust Valve Assembly – 8 Inch Bore

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798874	Pressing Cylinder Retrofit Kit	Models starting April 1992; Includes items 7-19 and 22
	J0798873	Pressing Cylinder Retrofit Kit	Models through April 1992; Includes items 7-19 and 22
	J1327568	Quick Exhaust Valve Assembly	Includes items 2-6; Models starting April 1992
	J1506864	Humphrey Valve Repair Kit	Use with item 4
1	J1000850	Nut	Models starting April 1992
2	J1236553	Pipe Nipple	Models starting April 1992
3	J1327469	Air Muffler	Models starting April 1992
4	J1327451	Quick Exhaust Valve	Models starting April 1992
5	JC-19682	Reducing Bushing	Models starting April 1992
6	J1231521	Street Pipe Elbow	Models starting May 1997
7	JA-27283	Lower Head	Models starting April 1992
	JA-27282	Lower Head	Models through April 1992
8	J1381979	Corkprene	Models starting April 1992; Use with JA-27282 Lower Head
	N/A	String Packing	Models through April 1992; Use with JA-27282 Lower Head
9	J1347954	Cylinder Body	
10	M400023	Nut	
11	JA-53116	Washer	
12	JA-28510	Inside Piston Plate	
13	J1322551	Piston Plate Seal	
14	J1033752	Oilless Sleeve Bearing	2 required
15	JA-28607	Piston Rod	
16	20274	Nut	4 required
17	JA-28511	Outside Piston Plate	
18	J1324862	Piston Cup Seal	
19	J1322544	Washer	
20	JC-61639	Screw	
21	91200	Washer	
22	J1089085	Screw	4 required; Models starting April 1992
	J1312370	Screw	4 required; Models through April 1992

N/A = Part no longer available

Pressing Cylinder Assembly – 8 Inch Bore

Models A2442, A451, A1854, A554, A3612, 2442, 451, 1854, 554 and 3612; Square Bodied Cylinder

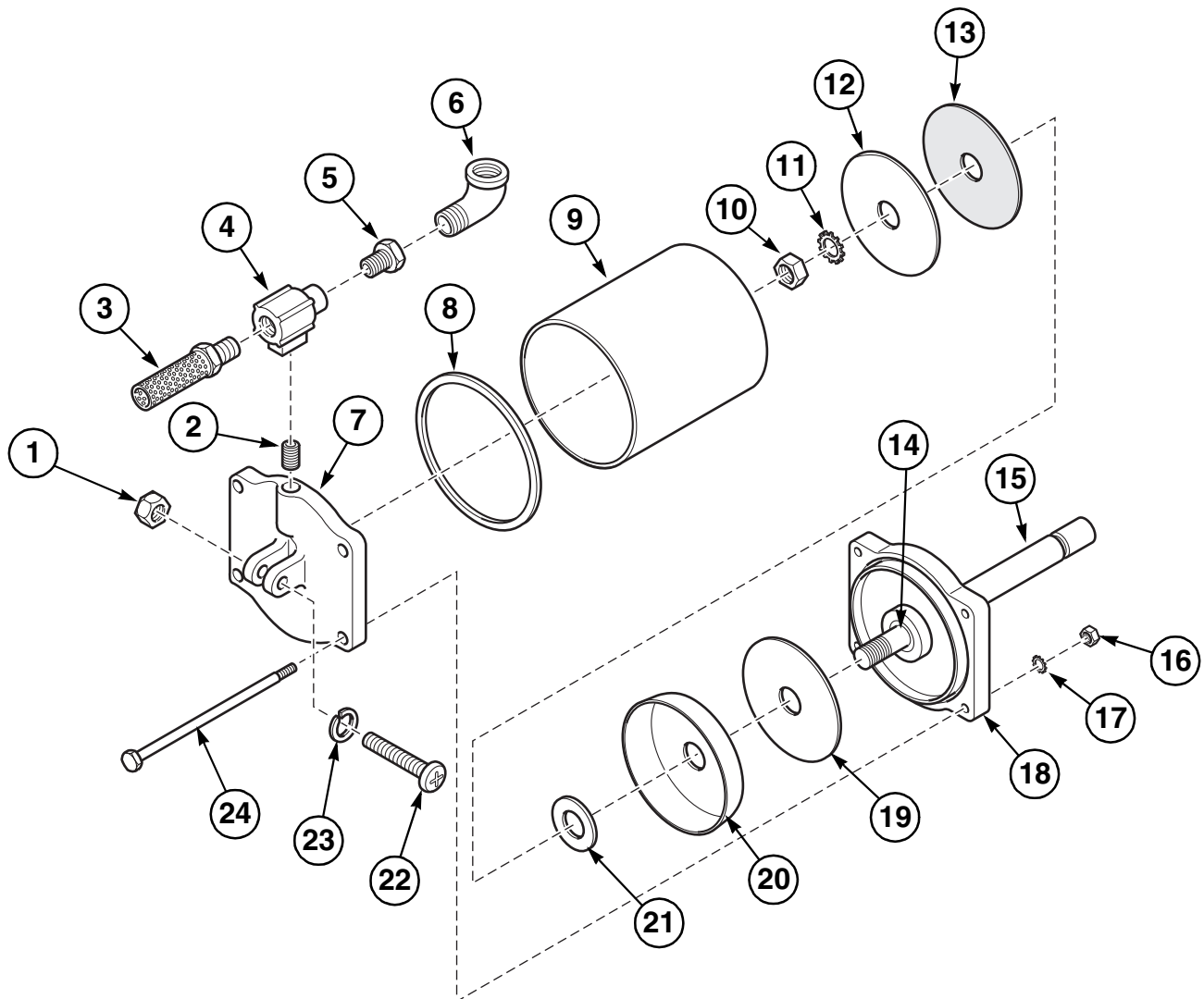


Pressing Cylinder Assembly – 8 Inch Bore

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798874	Pressing Cylinder Retrofit Kit	Includes items 1-7
	J0798870	Cylinder Rebuild Kit	Use with item 2
	J0210103-01	Oil	ISO VG 32 grade; Quart
	J0210103-04	Oil	ISO VG 32 grade; Gallon
	J0210103-20	Oil	ISO VG 32 grade; 5 gallon
1	J0140353-00	Silencer	
2	J0637163-00	Pressing Cylinder	
3	J0637162-00	Modified Clevis	
4	J1178391	Washer	2 required
5	91200	Washer	
6	J1000850	Nut	
7	J0220912-00	Screw	1/2-13x3-1/2 inches

Pressing Cylinder and Quick Exhaust Valve Assembly – 6 Inch Bore

Models A222, A218, 222 and 218; Round Bodied Cylinder



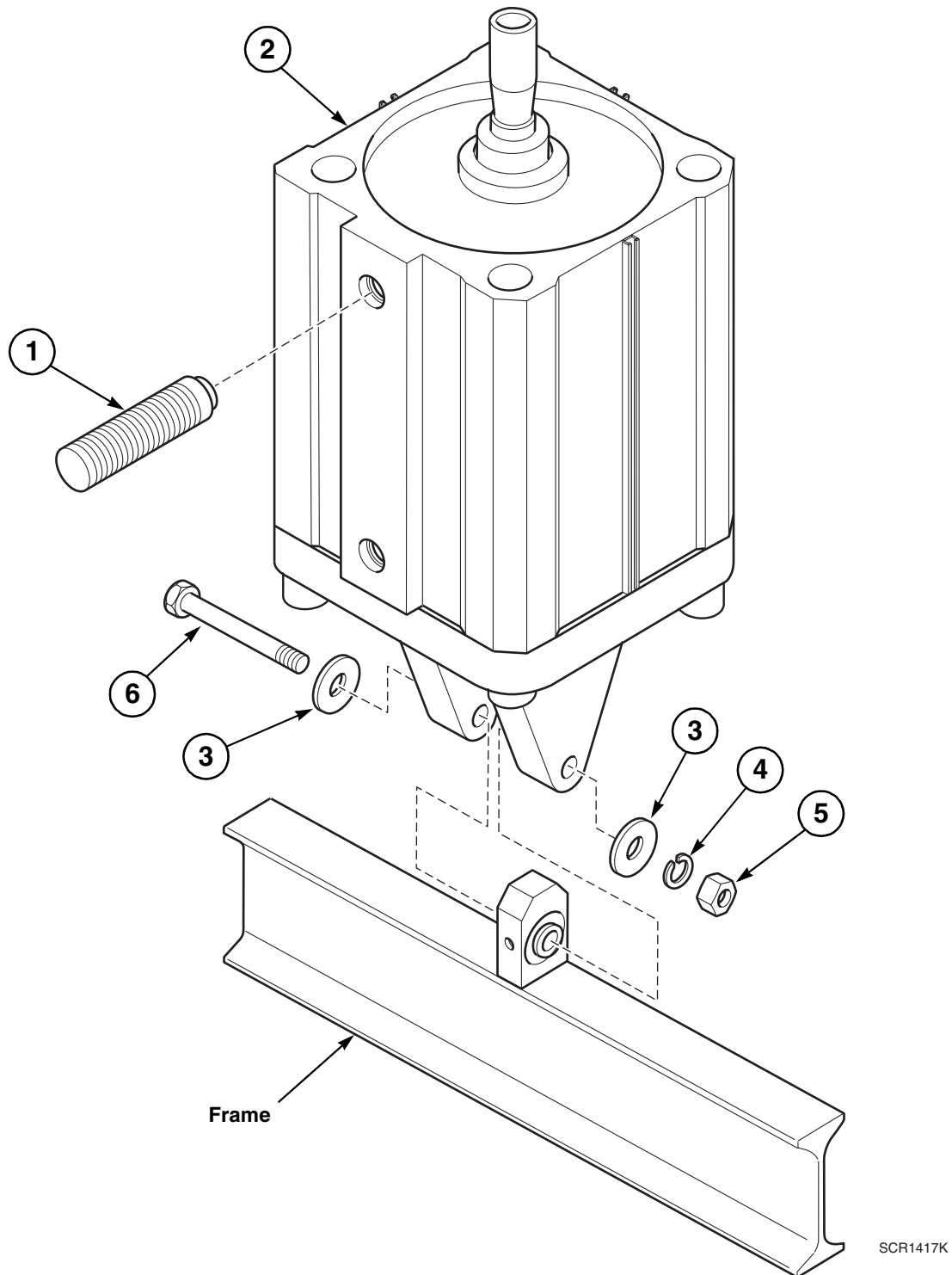
SCR1772P

Pressing Cylinder and Quick Exhaust Valve Assembly – 6 Inch Bore

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798873	Pressing Cylinder Retrofit Kit	Includes items 7-21 and 24
	J1319086	Valve Assembly	Includes items 2-6
1	J1000850	Nut	
2	431206	Pipe Nipple	
3	JA-51735	Air Muffler	
4	J1033984	Quick Exhaust Valve	
5	JC-19662	Reducing Bushing	
6	J1231521	Street Pipe Elbow	Models starting May 1997
7	JA-27282	Lower Head	
8	J1381961	Corkprene Gasket	
9	JA-27739	Cylinder Body	
10	M400023	Nut	
11	JA-53116	Washer	
12	JA-15866	Inside Piston Plate	
13	J1322569	Piston Plate Seal	
14	J1033752	Oilless Sleeve Bearing	2 required
15	JA-28607	Piston Rod	
16	20274	Nut	4 required
17	M403958	Washer	4 required; Models starting May 1997
18	J1046705	Cylinder Head Assembly	
19	JA-15865	Outside Piston Plate	
20	J1324839	Piston Cup Seal	
21	JA-10890	Washer	
22	JC-61639	Screw	
23	91200	Washer	
24	J1089085	Screw	4 required; Models through May 1997
	J1312370	Screw	4 required; Models starting May 1997

Pressing Cylinder Assembly – 6 Inch Bore

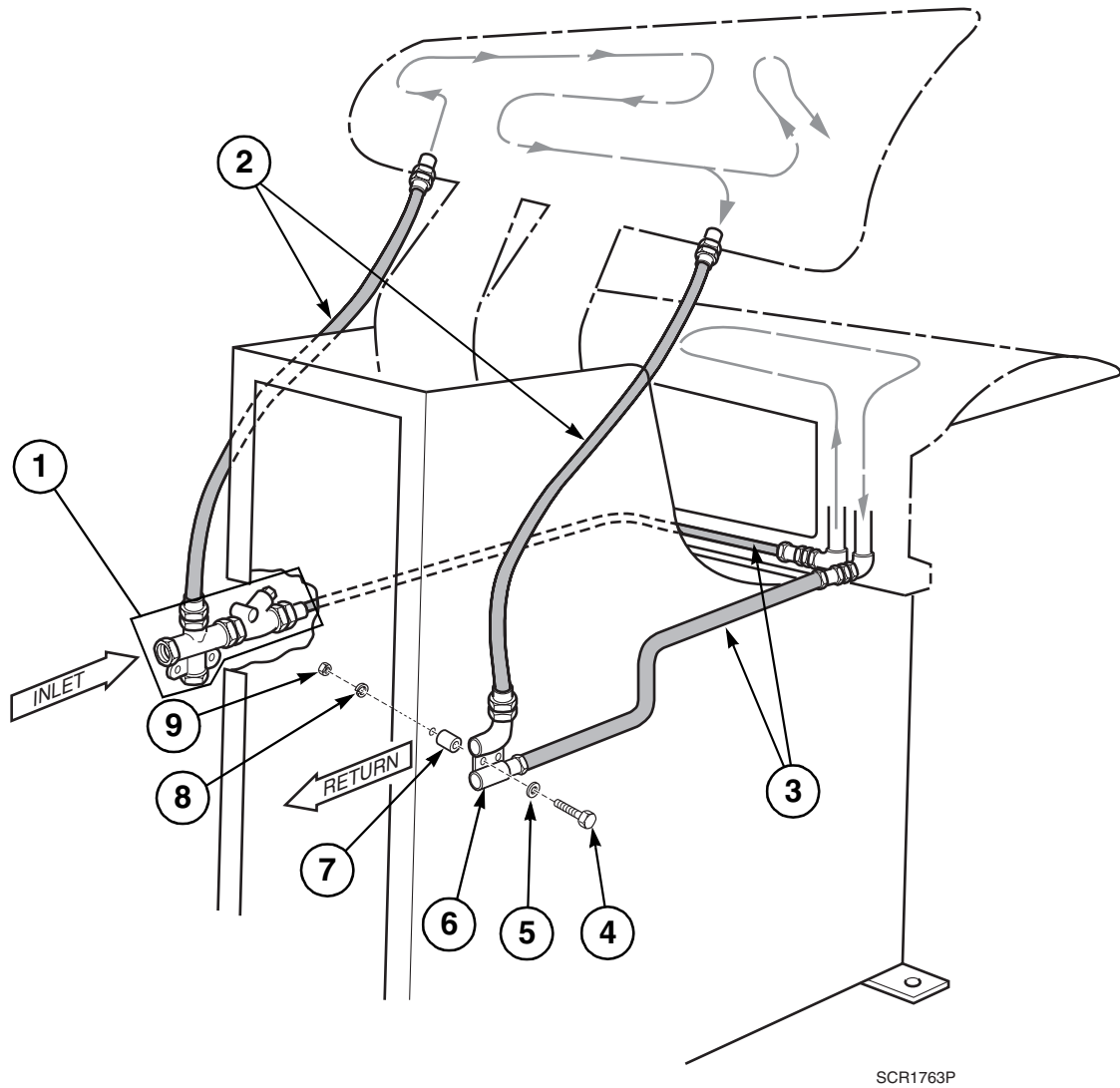
Models A222, A218, 222 and 218; Square Bodied Cylinder



Pressing Cylinder Assembly – 6 Inch Bore

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798873	Pressing Cylinder Retrofit Kit	Includes items 1-6
	J798869	Cylinder Rebuild Kit	
	J0210103-01	Oil	ISO VG 32 grade; Quart
	J0210103-04	Oil	ISO VG 32 grade; Gallon
	J0210103-20	Oil	ISO VG 32 grade; 5 gallon
1	J0140352-00	Silencer	
2	J0637052-00	Pressing Cylinder	
3	J1178391	Washer	2 required
4	91200	Washer	
5	J1000850	Nut	
6	J0220912-00	Screw	1/2-13x3-1/2 inches

Steam System



Steam System

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-84384	Steam Inlet Manifold Assembly	Refer to <i>Steam Inlet Manifold Assembly</i> section for parts breakdown
2	J1319268	Steam Hose	2 required
3	J1106665	Tubing	Copper; 3/8 inch
4	JA-50125	Screw	2 required
5	JC-80583	Washer	2 required
6	JA-82254	Manifold Assembly	
7	JA-13261	Manifold Spacer	2 required
8	J1185073	Washer	2 required
9	20275	Nut	2 required

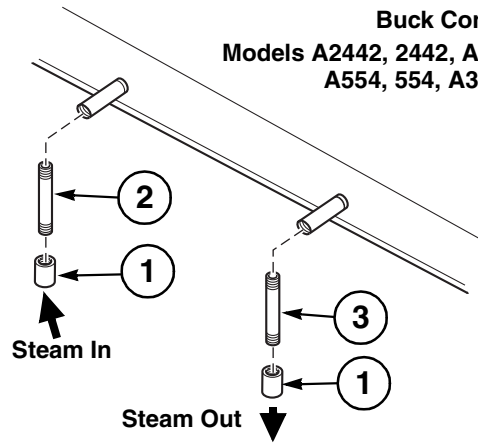
Steam Connections

Head Connection

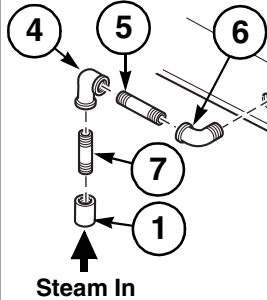
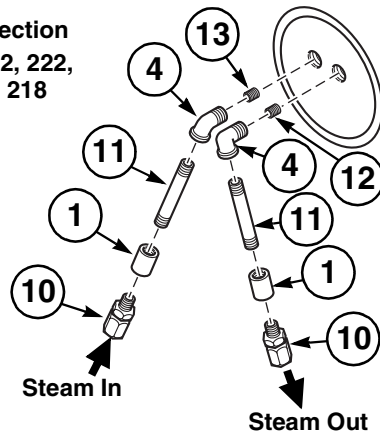
Models A451, 451, A554, 554, A3612 and 3612

Buck Connection

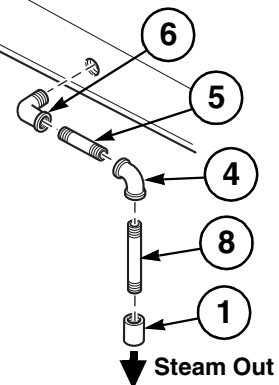
Models A2442, 2442, A451, 451, A1854, 1854, A554, 554, A3612 and 3612



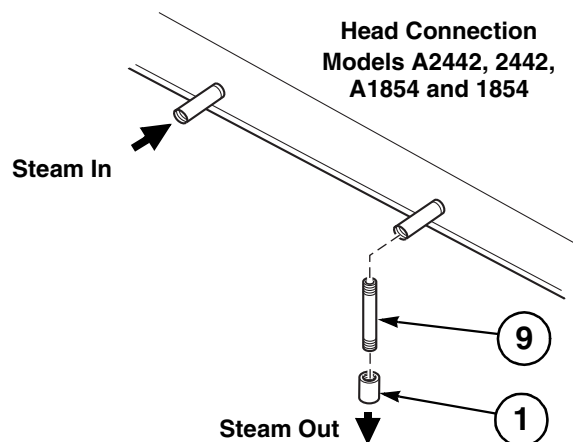
Buck Connection
Models A222, 222,
A218 and 218



Head Connection
Models A222, 222,
A218 and 218



Head Connection
Models A2442, 2442,
A1854 and 1854

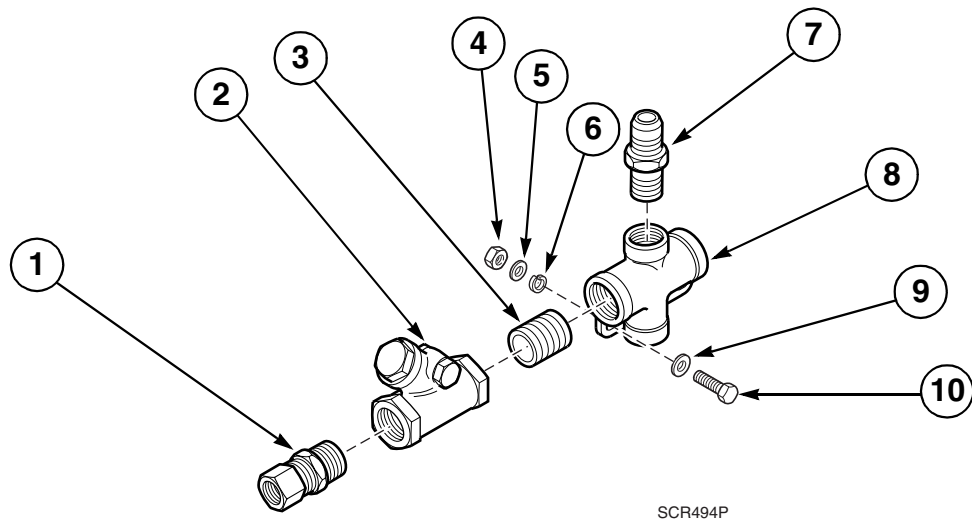


SCR1778P

Steam Connections

REF	PART NO.	DESCRIPTION	COMMENTS
1	JC-23002	Pipe Coupling	Use as required
2	JA-50728	Nipple	3 inches
	J1026335-01	Pipe Nipple	1-1/2 inches
3	JA-50728	Nipple	3 inches
	J1026335-01	Pipe Nipple	1-1/2 inches
	JC-46337	Pipe Nipple	5 inches
4	J1231422	Pipe Elbow	Use as required
5	JA-50728	Nipple	3 inches; Use as required
6	J1231521	Street Pipe Elbow	2 required
7	JC-4606101	Pipe Nipple	2 inches
8	JC-46337	Pipe Nipple	5 inches
9	J1026335-01	Pipe Nipple	1-1/2 inches; Use as required
10	J200203500	Male Connector	2 required
11	J115175201	Pipe Nipple	
12	J1042100	Pipe Nipple	10 inches; 2 required
13	JA-52273	Pipe Nipple	8-1/2 inches; 2 required

Steam Inlet Manifold Assembly

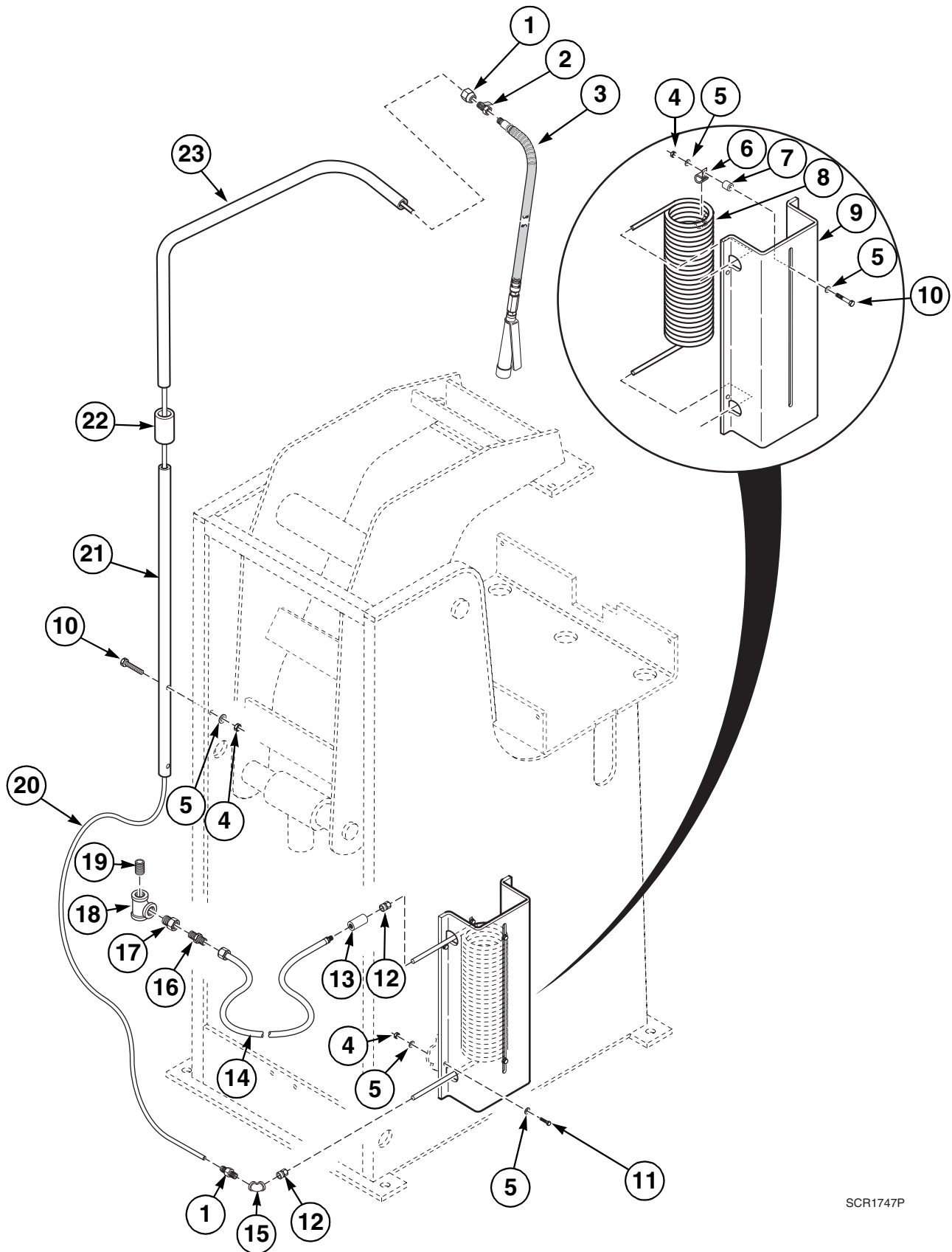


Steam Inlet Manifold Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-84384	Steam Inlet Manifold Assembly	Includes items 1-3, 7 and 8
1	J200203600	Male Connector	
2	JA-50588	Swing Check Valve	
3	431206	Pipe Nipple	
4	20275	Nut	
5	JA-13261	Manifold Spacer	
6	J1185073	Washer	
7	J1319276	Flare Connector	
8	JA-29863	Steam Manifold	
9	JC-80583	Washer	
10	JA-50128	Screw	

Manual Spray and Condenser Coil Assemblies – New Style

Models Starting October 2002



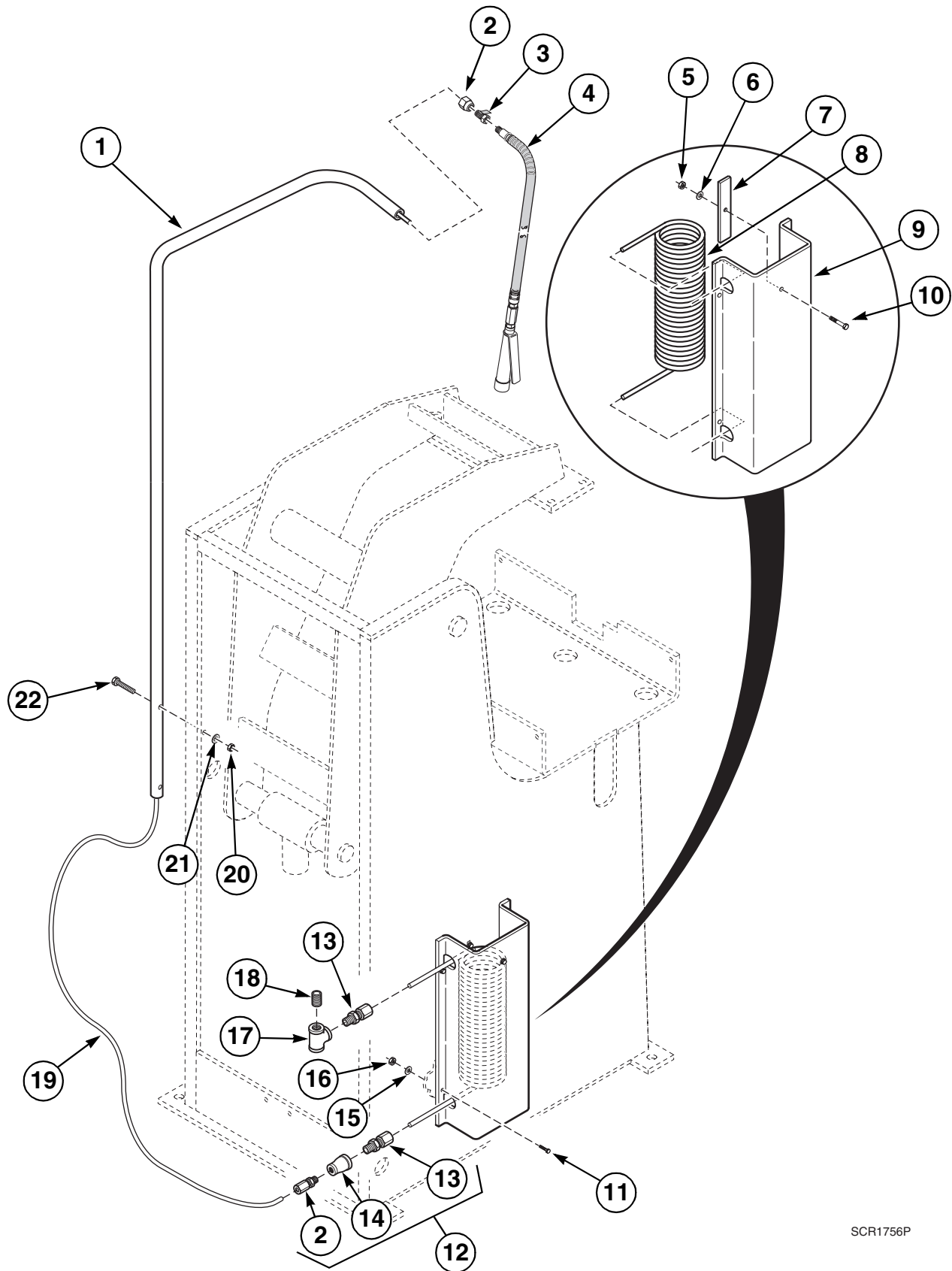
SCR1747P

Manual Spray and Condenser Coil Assemblies – New Style

REF	PART NO.	DESCRIPTION	COMMENTS
	F140605	Cable Tie	
1	J1151661	Compression Connector	2 required
2	JA-17958	Mounting Plug	
3	JA-51110	Water Gun Assembly	Refer to <i>Water Gun Assembly</i> section for parts breakdown
4	F431024	Nut	8 required
5	F431147	Washer	14 required
6	J0637412-00	Pipe Clamp	4 required
7	J0637433-00	Spacer	2 required
8	J1471234	Condenser Coil	
9	J1468495	Condenser Coil Cover	
10	F430913	Screw	4 required
11	F430939	Screw	4 required
12	J1410315	Male Tubing Connector	2 required
13	JC-23002	Pipe Coupling	
14	J1319268	Steam Hose	Flexible
15	JC-28247	Pipe Elbow	
16	J1319276	Flare Connector	
17	JC-19662	Reducing Bushing	
18	JA-52352	Pipe Tee	
19	J1236553	Pipe Nipple	
20	J1410257	Tubing	
21	J0637402-00	Spray Gun Mounting Tube	
22	J0637403-00	Coupling	
23	J0637401-00	Spray Gun Mounting Tube	

Manual Spray with Copper Coil – Old Style

Models Starting June 1997 Through October 2002

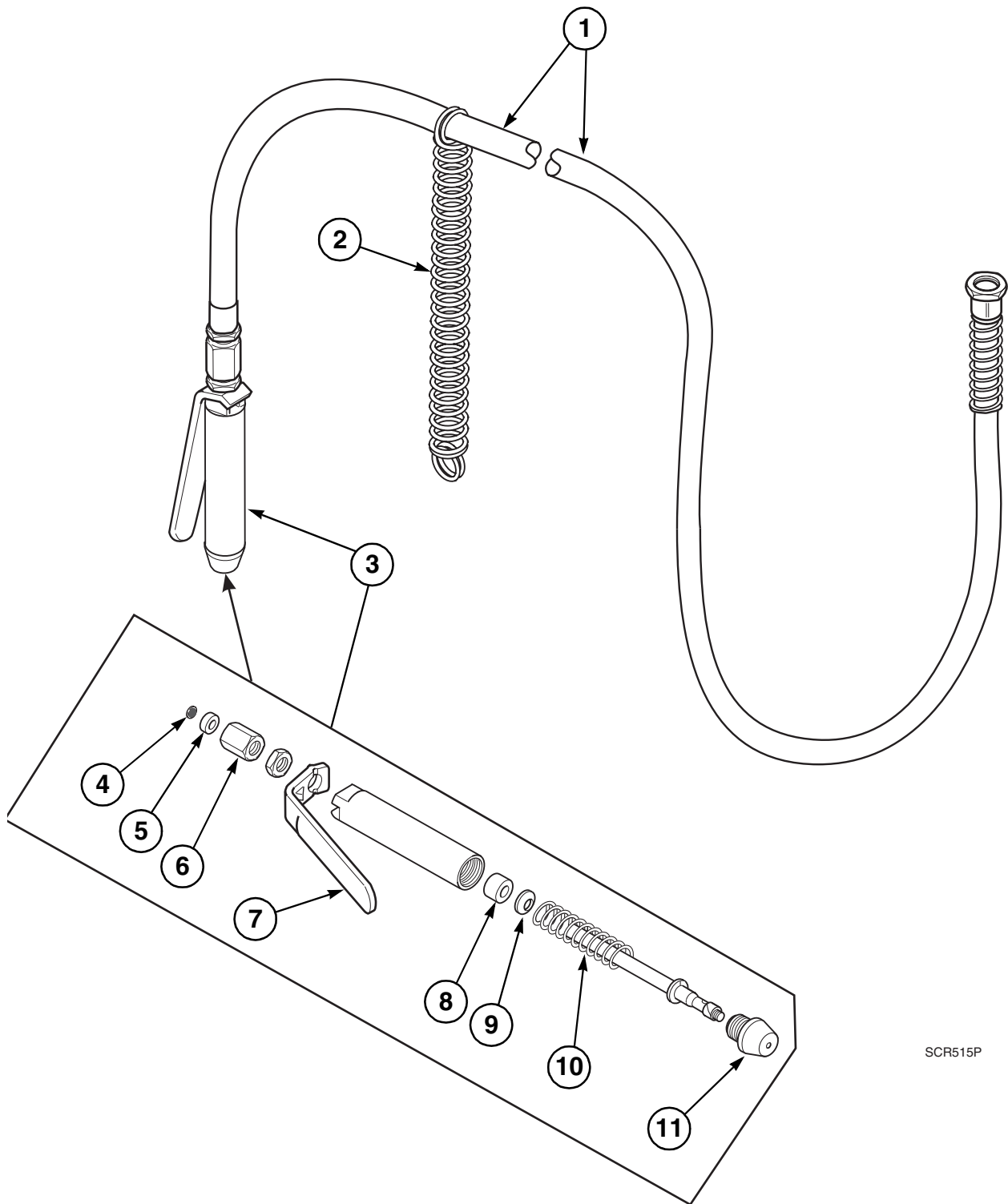


SCR1756P

Manual Spray with Copper Coil – Old Style

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-05652	Spray Gun Bracket Assembly	Includes items 2, 3, 14, 19 and 21
1	JA-17954	Mounting Tube	
2	J1151661	Compression Connector	
3	JA-17958	Mounting Plug	
4	JA-51110	Water Gun Assembly	Refer to <i>Water Gun Assembly</i> section for parts breakdown
5	J1000736	Nut	
6	J1000975	Washer	
7	JA-12279	Coil Mounting Bar	
8	J1471234	Condenser Coil	
9	J1468495	Condenser Coil Cover	
10	JA-52038	Screw	
11	J1001734	Screw	4 required
12	JA-09231	Condenser Flow Control	Includes items 2, 13 and 14
13	J200203500	Male Connector	
14	JA-50676	Pipe Coupling	
15	J1001015	Washer	4 required
16	20275	Nut	4 required
17	JC-70628	Pipe Tee	
18	J1236553	Pipe Nipple	
19	J1410257	Tubing	
20	20275	Nut	4 required
21	JA-51475	Washer	2 required
22	JA-52524	Screw	2 required

Water Gun Assembly

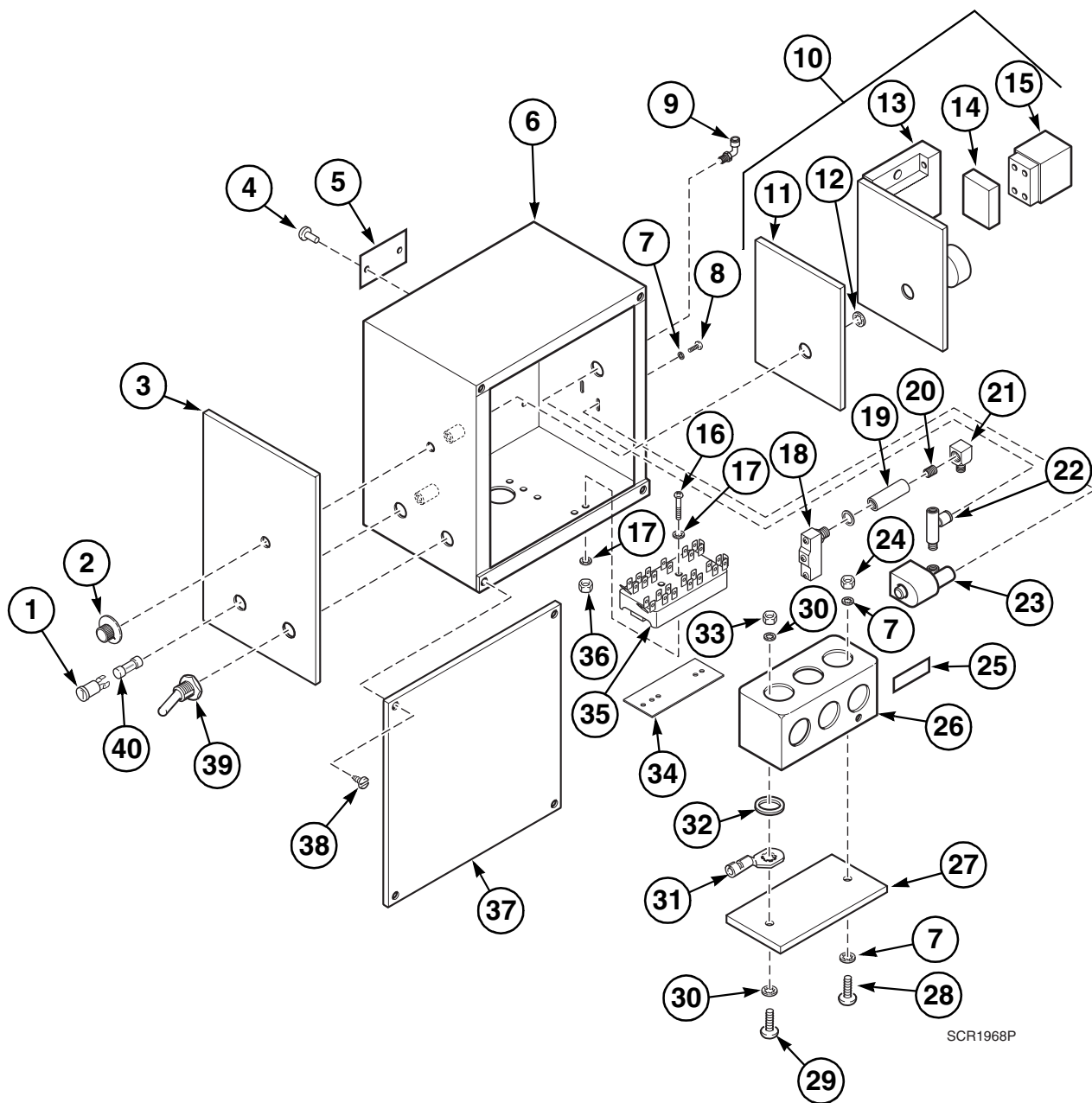


SCR515P

Water Gun Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-51110	Water Gun Assembly	Includes items 1-11
1	JA-51793	Hose Assembly	
2	JA-50949	Spring	Use to attach hose to cabinet
3	JA-51792	Water Gun	Includes items 4-11
4	JA-50640	Water Gun Filter Screen	
5	JA-50649	Coupling Packing	
6	JA-50639	Water Gun Coupling	
7	JA-50638	Water Gun Handle	
8	JA-50646	Water Gun Packing	
9	JA-50647	Washer	Brass
10	JA-50648	Water Gun Spring	
11	JA-50641	Water Gun Nozzle	

Timer Control Assembly – Models Starting June 1998

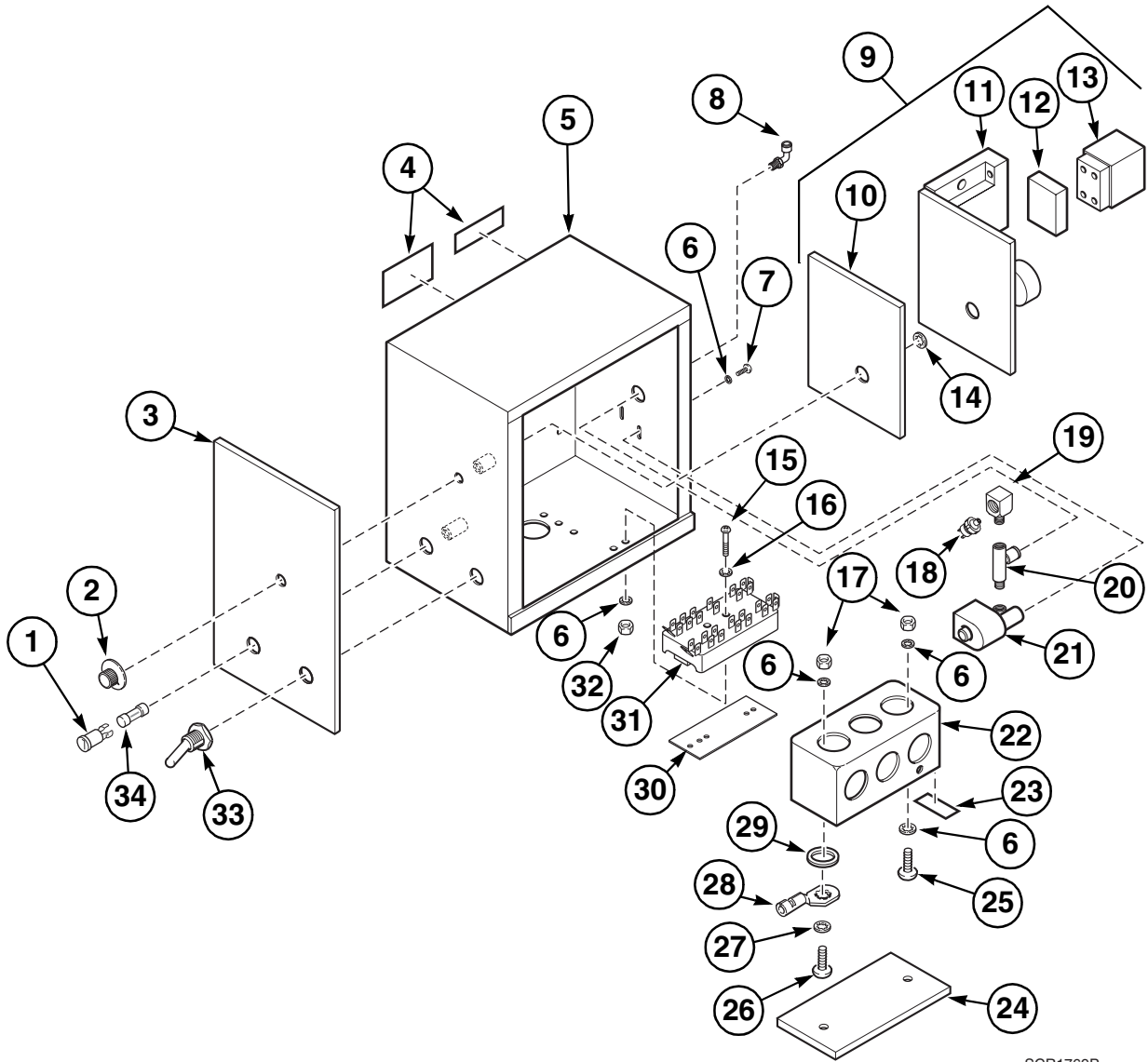


SCR1968P

Timer Control Assembly – Models Starting June 1998

REF	PART NO.	DESCRIPTION	COMMENTS
	J1478577	Timer Control Assembly	110 Volt; Includes items 1-40
	J1478585	Timer Control Assembly	220 Volt; Includes items 1-40
	J200050400	Common Timer Circuit Board Kit	
	J1378652	Varistor Assembly	115 Volt only
1	JA-53621	Fuse Holder	
2	JE-66023	Knob	
3	J200270400	Timer Control Nameplate	
4	JA-53715	Blind Rivet	2 required
5	J200139600	Lockout/Tagout Warning Decal	
6	J1366657	Control Enclosure	
7	J1085992	Washer	6 required
8	J1040476	Screw	2 required
9	J1407741	Swivel Tubing Elbow	
10	J1478601	Flush Mount Timer Assembly	110 Volt; Includes item 11-15
	J1478619	Flush Mount Timer Assembly	220 Volt; Includes item 11-15
11	J1344605	Panel Mount Timer Insulator	
12	JC-43344	Washer	
13	J1343680	Timer Board	
14	J1343672	Relay Socket	
15	J1343664	Relay	
16	J1233162	Screw	2 required
17	JC-43267	Washer	4 required
18	J1526540	Limit Switch	
19	J1526532	Pilot Actuator	
20	J1232313	Pipe Nipple	
21	JC-28317	Street Pipe Elbow	
22	J1316710	Pipe Tee	
23	JA-53231	2-Way Solenoid Valve	115 Volt
	JA-53004	2-Way Solenoid Valve	230 Volt
24	J1000736	Nut	2 required
25	J10-607	Ground Wire Label	
26	J1232958	Electric Outlet Box	
27	J1075621	Electric Box Cover	
28	M400044	Screw	2 required
29	J1199389	Screw	
30	J1085984	Washer	2 required
31	J1189125	Terminal Lug	
32	J1066919	Snap-In Bushing	
33	J1209113	Nut	
34	J1366731	Terminal Block and Power Insulator	230 Volt only
35	JE-66109	Terminal Block	
36	02788	Nut	2 required
37	J1366707	Control Cover	
38	M400664	Screw	4 required
39	JA-51016	Toggle Switch	
40	J1065218	Fuse	3 Amp

Timer Control Assembly – Models Through June 1998



SCR1769P

Timer Control Assembly – Models Through June 1998

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Timer Control Assembly	115 Volt; Includes items 1-34
	N/A	Timer Control Assembly	230 Volt; Includes items 1-34
	J1209113	Nut	
	J1378652	Varistor Assembly	115 Volt only
1	JA-53621	Fuse Holder	
2	JE-66023	Knob	
3	N/A	Nameplate	Laundry press control
4	J200139600	Lockout/Tagout Warning Decal	2 required
5	N/A	Enclosure and Cover Assembly	
6	J1085992	Washer	6 required
7	J1040476	Screw	2 required
8	JA-50770	Male Compression Elbow	
9	J200050400	Common Timer Circuit Board Kit	115 Volt
	J1366855	Timer Assembly	230 Volt; Includes items 11-15
10	J1344605	Panel Mount Timer Insulator	
11	J1343680	Timer Board	
12	J1343672	Relay Socket	
13	J1343664	Relay	
14	JC-43344	Washer	
15	J1233162	Screw	2 required
16	JC-43267	Washer	4 required; Models starting May 1992
	J1216357	Washer	4 required; Models through May 1992
17	J1000736	Nut	2 required
18	J1364181	Pressure Switch	
19	JC-28317	Street Pipe Elbow	
20	J1316710	Pipe Tee	
21	JA-53231	2-Way Solenoid Valve	115 Volt
	JA-53004	2-Way Solenoid Valve	230 Volt
22	J1232958	Electric Outlet Box	
23	J10-607	Ground Wire Label	
24	J1075621	Electric Box Cover	
25	M400044	Screw	2 required
26	J1199389	Screw	
27	J1085984	Washer	2 required
28	J1189125	Terminal Lug	
29	J1066919	Snap-In Bushing	
30	J1366731	Terminal Block and Power Insulator	230 Volt only
31	JE-66109	Terminal Block	
32	02788	Nut	2 required
33	JA-51016	Toggle Switch	
34	J1065218	Fuse	3 Amp

N/A = Part no longer available

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